HCPS was founded in 2002 after years of Research and Development mainly focused on tackling the water leakage issue. Through years of hard work and constant refinement to the system, HCPS through this proprietary system currently holds six (6) Intellectual **Properties** (IP). Among the highlights of the HCPS's system is the ability of the structure to withstand earthquake forces (test conducted in collaboration with UTM JOHOR)

FILING DATE

NAME OF

PATENT OWNER

DATE OF GRANT DURATION OF END OF PROTECTION Dated this 15 day of JLE V 20



HCPS is one of the very few one-stop precast system provider in which not only we own the *earthquake* resistant monolithic wall, modular shear keys (wet joint) with multi-box system with key features of the connecting shear keys that possess tested structural integrity and preventing water leakage in wet climate environment as well as eliminating the possibility of zigzag crack along the connecting zone



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	The Dia	In United States Patent	1305 (45)	Yandy	
The United	Paten Has receive new and to tion of the ments of h	(54) BUILDING METHODS (25) Investig: Two Reg Bar, Schager David Elase (MY) (70) Assigner: BC Present System NDN, BED, (71) Assigner: BC Present System NDN, BED, (71)	3.0 5.0 5.0 5.0	CERT	MALAYSIA IFICATE OF GRANT OF A PATI
States	has been a vention sha Therefore, a	 (*) Notes: Belyins to any distance. Or most of this party is only distance. Or most of this party is only distance of the party is days. (31) Appl. No.: 167282,348 (32) Flord Nov. 6, 2082 	* claid N Printery (14) Ant Hanshi L (17)	erant number MY-124213	SI(2) of the Patents Act 1985 a part - A has been granted to HC PRD aving the following particulars :
America	Grants to it the right to offering fit throughout	1050 Prior Publication Data 012 10040701078 A to 255, 2004 500 0130 Inst. (%) 500 0130 Inst. (%) 520064.1: 202494.1: 202494.1 0130 Inst. (%) 520064.2: 202494.1: 202494.1 0130 Inst. (%) 520064.2: 202494.1: 202494.1 014072.1: 0140 520074.1: 02014.1 014072.1: 0140 520074.1: 02014.1 014071.1: 0140.	A buildly load-buil ordge ora ornstage armstal d yunch ar manifast configure	TITLE FILING DATE	: IMPROVEMENTS IN BUILT : 25 JULY 2002
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	1995, the seventeen patent or a tive U.S. fi to any stat If shis appl 1995, the n the U.S. fil		IFT.	PATENT OWNER	 HC PRECAST SYSTEM SD NO. 1, JALAN SINGA 20/1 SEKSYEN 20, 4000 SHAH ALAM, SELANCOR DARUL EHSA MALAYSIA.
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	MALAYSIA
CER	RTIFICATE OF GRANT OF A PATENT
In accordance with Section grant number MY-182115-A respect of an invention have	31 (2) of the Patents Act 1983 a patent for an invention havin has been granted to HC PRECAST SYSTEM SON. BHD., I g the following particulars :
TITLE	: BEAM MOULD SUPPORT ASSEMBLY
FILING DATE	: 12 FEBRUARY 2009
PRIORITY DATE	: NONE
NAME OF INVENTOR	: TEOW BENG HUR
PATENT OWNER	: HC PRECAST SYSTEM SON, BHD NO. 238, JALAN SERI SARAWAK 208KS 2 TAMAN SRI ANDALAS 41200 KLANG SELANGOR DARUL EHBAN MALAYSA
DATE OF GRANT	: 31 MAY 2017
DURATION OF PATENT	: 12 FEBRUARY 2009 UNTIL 12 FEBRUARY 2029
END OF PROTECTION	: 30 MAY 2018 (SUBSEQUENT ANNUAL FEE SHAL FOLLOW AS STATED IN THE SCHEDULE OF FEES A THE BACK OF THIS PAGE)
Dated this 31 day of MAY 2017	
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MALAYSIA	MALAYS	(F) Internation Public Policy (1990)
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n 31 (2) of the Patients Act 1983 a patient for an invention 15766-A has been granted to HC PRECAST SYSTEM n invention having the following particulars :	In accordance with Section 31 (2) of the Pate minimum having prant rumber MY - 199712 PRECAST SYSTEM SDN, BHD, in respect paticulars	101 Steary (0) Trangel Followiczenii: 20 Jun 701 Trange Programmer 20 Jun 701 Balanea Partinolog Ul Wolff A. United Ul Wolff A. United
: EARTHQUAKE PROOF WALL PANELS	- 6.5	Nam Perso
: 22 JULY 2010	TITLE I PANEL FORM	
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: TEOW BENG HUR	PRIORITY DATE : NONE	der zerungslotet instanlig unter sond blicke segunter Sachapi od genet storling per sond allering song bereitagt
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1 15 JULY 2016	SELANGOR U MALAYSIA	Section Section
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(DATO' SHAMSIAH BINTI KAMARUDDIN) Registear of Patents MALAYSIA		

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KEME	REPUBLIK INDONESIA NTERIAN HUKUM DAN HAK ASASI MANUSIA
	SERTIFIKAT PATEN
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ima dan Alamat megang Patèn	: IIC PRECAST SYSTEM Sdp. IIbd No. 230, Julies Sei Statusik 2003/KS2, Taman Sei Andalas, 41200 Kang, Selangor MALAYBA
tak Invensi dengan fal	: PANEL DINDING YANG TAHAN TERHADAP GEMPA BUMI
entor	: Titow Beng Har
ugal Penerimaan	: 20 Describer 2010
mor Paten	: IDP0004768)
eggal Pemberian	: 07 September 2017
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fikat Paten ini dilatt tidak terpisahkan dat	piri dengan deskripsi, klaim, aburak dan gambar (jika ada) dari inversi ri serifikat isi.
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	Der Dude Mis Yuseni, M.L.S NP: 10407051092012001



"Case Study - HC Precast System monolithic wall system between Universiti Teknologi PETRONAS (UTP) and HCPS"

Framework For Sustainable Industrialized Building System (IBS) Implementation In Low and Mid-Rise Residential Buildings





Case Study 1 10 Units of Single Storey Terrace House, Bahau, Negeri Sembilan

Completed in 26 Days with 10 Workers Link 2 (8.00 am - 7.00 pm)



Case Study 2

2 Units of Single Storey Semi-D House, Temerloh, Pahang

Completed in 9 Days with 9 Workers (8.00 am - 7.00 pm)

HCPS's Precast element comply to the Building by Law & Bsi code

[Section 84 - 86]

Uniform building by law :

- Page 35 section 86 (2) *clearly stated* the *single storey house* may be in *load-bearing* 100mm solid masonry or in-situ concrete.



- (3) Every brick or masonry wall of a building founded on strip optings shall be provided with a damp proof course which shall (a) at a height of not less than 150 millimetres above the surface of the ground adjoining the wall; and
 - b) beneath the level of the underside of the lowest timbers of the ground floor resting on the wall, or where the ground floor is a solid floor, not higher than the level of the upper surface of the concrete or other similar solid material forming the structure of the floor.

(4) Where any part of a floor of the lowest or only storey of a building is below the surface of the adjoining ground and a wall or part of a wall of the storey is in contact with the ground—

(a) the wall or part of the wall shall be constructed or provided with a vertical damp proof course so as to be impervious to moisture from its base to a height of not less than 150 millimetres above the surface of the ground;

(b) an additional damp proof course shall be inserted in the wall or part of the wall at its base.

(5) Where the floor or any part of the walls of a building is ubject to water pressure, that portion of the floor or wall below ground level shall be waterproof.

85: For the purposes of this Part wherever references are made Normal to the thickness of any brick wall, the maximum or minimum distant thickness of such wall shall not exceed the normial thickness plus of walk or minus the maximum tolerance permissible under any standard specification.

86.-(1) All party walls shall generally be of not less than 200 proy-oth millimetres total thickness of solid masonry or *insitu* concrete which may be made up of two separate skins each of not less than 100 millimetres thickness if constructed at different times:

Provided that in multi-storeyed flats and terrace houses of reinforced concrete or of protected steel framed construction having floors and roofs constructed to the requirements of these By-laws, the party wall thereof shall not be less than 100 millimetres total thickness.

(2) Party walls in single storeyed houses may be in load-bearing 100 millimetres solid masonry or *insitu* concrete provided the requirements of Part V, VI and VII of these By-laws are complied with.

(3) All party walls shall be carried above the upper surface of the roof to a distance of not less than 230 millimetres at right angles to such upper surface.

35

Table 6.2 — Minimum period before striking formwork (concrete made with Portland cement 42.5 to BS 12:1991 or sulfate-resisting Portland cement 42.5 to BS 4027:1991)

Minimum period before striking				
Surface temperature of concrete				
16 °C and above	t °C (any temperature between 0 °C and 16 °C)			
12 h	$\frac{300}{t+10}\mathbf{h}$			
4 days	$\frac{100}{t+10}$ days			
10 days	$\frac{250}{t+10}$ days			
14 days	$\frac{360}{t+10}$ days			
	Surface 16 °C and above 12 h 4 days 10 days			

British Standard (BSI)

- BS 8110_1:1997 Page 21 Table 3.3
- Nominal cover to all reinforcement and Table 3.4

- Nominal cover to all reinforcement (including links) to meet specified periods of fire resistance.



Mild Moderate Severe Verv severe	ber 13.0				Dimension	fominal cover		
Moderate Severe			25	20	Louiste	sions in millime	904	20°
Severe			20	35		10	20.	20-
			_	100			30	25
			_	-			402	30
Most severe			_			10 ⁻	40-	50
Abrasive			-		-	-	See NOTE 3	See NOTE 3
Maximum free	o anna Racalfordana ana sa	of soften to	0.65	0.	10 0		0.50	0.45
			275	30			350	400
Minimum cem		kg/m ^o)	C20	C	2.1		C45	400 C50
Lowest grade							C45 sinimum coment	
Fire resistance	-		e resist		e NOTES 1 / Nominal cove	r		Columna
		Beams*		Floors			Ribu	
	Simply supported mm	Continu		Simply opported mm	Continuous	Simply supported mm	Continuous	
0.5	20 ⁵	20 ⁸	20		20 ^p	20 ^p	20 ⁴	20 ⁶
1	20 ^b	20^{b}	20		20	20	20 ^b	20 ^b
	20	20 ⁵	25		20	35	20	20
1.5	40	30	35		25	45	35	25
2					35	55	45	25
	60	40	45					
2 3 4	60 70 minal overs giv	50	55 ecifically	to the mini	45 num member d	65 Incosions given	55 In Figure 3.2. G	25 oidapee en



British Standard (BSI) :

- BS 8110_1:1997 : Page 134. Table 6.2
- Minimum period before striking formwork (concrete made with Portland cement 42.5 to BS 12:1991 or sulfate-resisting Portland cement 42.5 to BS 4027:1991).



Independent Checker on Shear Key (Wet Joint) HCPS's Precast R.C. wall panels



Cadangan Pembinaan Kompleks Bank Gen Biji Benih Pertanian Di Ibu Pejabat Mardi, Serdang, Selangor - Supplementary Independent Checker Engineer's Report No. 5-1 on Shear Key Joints For Process R.C. Wall Panels

- In ICE Report No.5, the special recess and protruding keys at both ends of precast r.c. wall panels was mentioned under Section (2) (g). However the shear capacity of the shear key joints was not dealt with because the detailed dimensions / configuration of the shear keys was not made available at that time. On January 13, 2010, Perunding ACE Sdn. Bhd. released the details of the key joints and hence this supplementary ICE's Report No. 5-1 is meant to deal with the shear capacity of the special joint
- 2) Ultimate Shear Capacity of the Key Joints
 - a) By definition, the shear keys can be classified as "castellated" joints and according to the requirements of joints transmitting shear under Clause 5.3.7 (c) of BS 8110; Part 1, no shear reinforcement is required if the shear stress due to ultimate loads is less than 1.3 N/mm^a, calculated on the minimum root area of a castellated joint.
 - b) The shear keys rely on mechanical interlock and the development of a confined diagonal compressive strut across the shear plane. A taper is provided for the keys to facilitate removal of formwork. This also assists in confining the concrete in the cast insitu r.c. columns. The interfaces are prevented from moving apart by the R10-300 dowel bars (500mm long) spaced at every corresponding shear key position of 300 mm c/c. Current detailing indicates shorter anchorage length in the precast wall panels and longer into the cast insitu columns. Correct detailing should be of equal length of 250mm on both sides from the interface
 - Based on the details of the castellated joint provided (see attached joint), c) the minimum roof area is 32,160 mm² (201mm x 160mm).

Hence ultimate shear V = 32,160 x 1.3 / 103 = 41.8 kN per key.

Page 1 of 3

Cadangan Pembinaan Kompleks Bank Gen Biji Benih Pertanian Di Ibu Pejabat Mardi, Serdang, Selangor Supplementary Independent Checker Engineer's Report No. 5-1 on Shear Key Joints For Precast R.C. Wall Panels

The compressive strut force, C is estimated at 47 kN while the force normal to the shear joint. N is about 22 kN. As such, the compressive stress in concrete, f_ ≈ 47 x 103 / 160 x 79 ≈ 3.72 N/mm2 (0.106 f_m) is satisfactory while normal force, N of 22 kN tends to separate the panel, which in turn resisted by the R10 dowel bars. However, If the dowel bar is of mild steel, the capacity of anchorage is only estimated at π x 10 x 1.66 x 250 / 103 = 13 kN which is inadequate to resist 22 kN for maximum ultimate shear stress of 1.3 N/mm². Therefore, the shear capacity should be proportionately reduced to 41.8 kN x 13 / 22 ÷ 24.7 kN per key if the dowel shear is of mild steel.

Nevertheless, if the T10 dowel bars are used, the anchorage force is estimated at π x 10 x 2.96 x 250 / 3 = 23 kN per key and the ultimate shear capacity can remain at 41.8 kN per key

Further enhancement of shear capacity can be achieved by calculating the d) dowel shear in accordance with Clause 3.3.7 (d) of BS 8110; Part 1.

The shear force, V should not exceed the value given by

V = 0.6 Fstanof

Where

- F_b is 0.95 fyAs; or the anchorage value of the reinforcement, whichever is lesser
- $F_{b}\,=\,13\,kN$ for $f_{y}\,=\,250\,N/mm^{2}$ ($f_{b}\,=\,0.28\,\sqrt{\,35}\,\,=\,1.66\,\,N/mm^{2}$) and F_b = 23 kN for f_y = 460 N/mm² (f_b = 0.5 $\sqrt{35}$ = 2.96 N/mm²)
- based on 10 mm bar of anchorage length of 250 mm

Page 2 of 3



Perunding PaduReka Sdn. Bhd. CONSULTING ENGINEER:

Cadangan Pembinaan Kompleks Bank Gen Biji Benih Pertanian Di Ibu Pejabat Mardi, Serdang, Selangor

Supplementary Independent Checker Engineer's Report No. 5-1 on Shear Key Joints For Precast R.C. Wall Panels

AWAL IR. HO THEY SEE 4314

Prepared By : Perunding PaduReka Sdn. Bhd. 41A Jalan Jejaka 2 Taman Maluri Charae A 55100 Kuala Lumpur 18 January 2010

Cheras

Cadangan Pembinaan Kompleks Bank Gen Biji Benih Pertanian Di Ibu Pejabat Mardi, Serdang, Selangor Supplementary Independent Checker Engineer's Report No. 5-1 on Shear Key Joints For Precast R.C. Wall Panels

is the minimum area of dowel reinforcement

is the angle of internal friction between the faces of the joint tanof is 1.7 from Table 5.3 of BS 8110 ; Part 1. However, this tanof is best determined by tests under Research and Development if possible

It is interesting to note that 0.6 tandf $\,\pm\,$ 1.0 and V $\,\approx\,$ $F_{\rm b}$

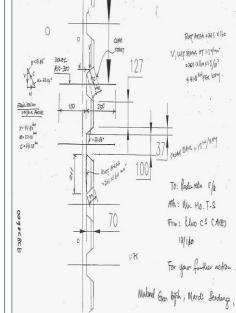
The total ultimate shear capacity of the shear key joint is assessed as follows .

From (c) above, for R10 dowel, V_c = 24.7 kN From (d) above, for R10 dowel, V_{α} = 13 kN Total V. 37.7 kN per key =

The number of effective keys times 37.7 kN shall determine the ultimate shear capacity of the shear key joint of a precast r.c. wall panel

Page 3 of 3





Real Industrialised Building System Provider

Monolithic wall, Modular Shear Keys (wet joint) with Multi-box system



Real Industrialised Building System Provider

Monolithic wall, Modular Shear Keys (wet joint) with Multi-box system

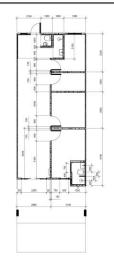


IBS ONE STOP SOLUTION SPECIALIST IN SUPPLY & INSTALL SUPERSTRUCTURE WORKS (FRAME & WALL)

INDUSTRIALISED BUILDING SYSTEM (IBS) CONCEPT

HC Precast System Drawings

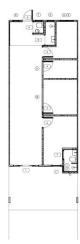
PROJECT: PERMOHONAN KELULUSAN PELAN BANGUNAN BAGI CADANGAN MENDIRIIKAN 10 UNIT RUMAH TERES SETINGKAT DI ATAS LOT: , MUKIM JUASSEH, DAERAH KUALA PILAH, NEGERI SEMBILAN DARUL KHUSUS Conversion of Original Architectural Layout Plan & Elevation to HCPS IBS Drawings



		Door Schedule				
Mark	Family	Туре	Type Mark	Rough Height	Rough Width	Comments
1	Four_Panel_Sliding_door_11160	Aluminium Slidding Door 2250 x 2400	D1	2400	2250	CUSTOM, LEAVE SPACE
2	Door with wooden frame	900 x 2400mm	D2	2400	900	RH
3	Door with wooden frame	900 x 2400mm	D2	2400	900	LH
4	Door with wooden frame	900 x 2400mm	D2	2400	900	RH
5	Door with wooden frame	900 x 2400mm	D2	2400	900	LH
6	Door with wooden frame	900 x 2400mm	D2	2400	900	RH
7	Aluminium Door	Aluminium 750 x 2400mm	DCUSTOM	2400	750	CUSTOM, LEAVE SPACE
8	Aluminium Door	Aluminium 900 x 2500mm	D14	2500	900	CUSTOM, LEAVE SPACE
9	Aluminium Door	Aluminium 1000 x 2500mm	D13	2500	1000	CUSTOM, LEAVE SPACE



Layout Setting Out Plan



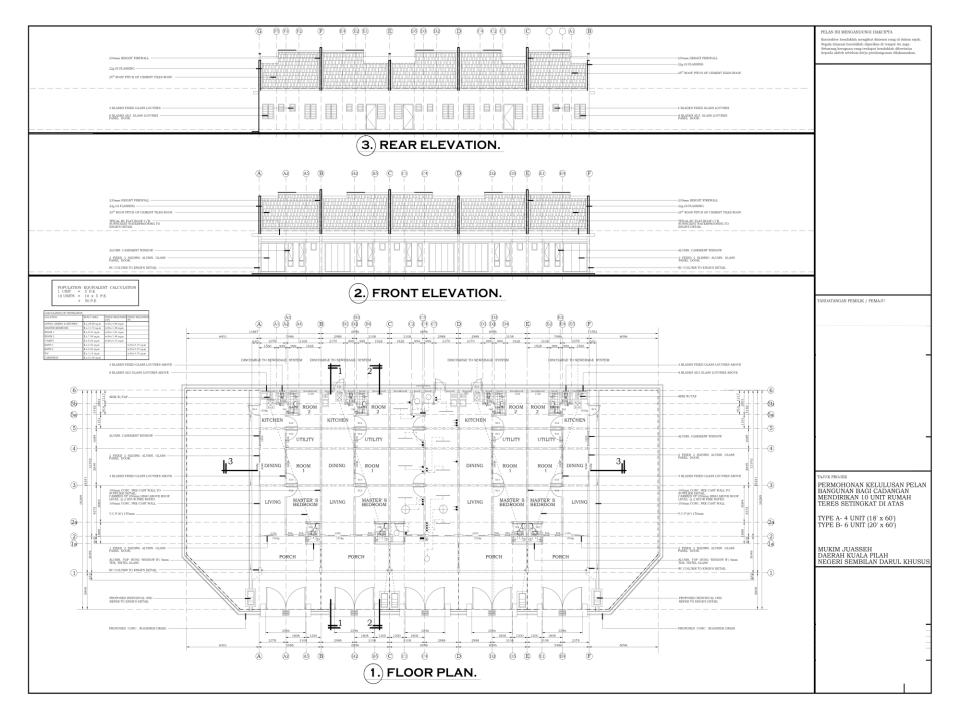
3 Door Schedule

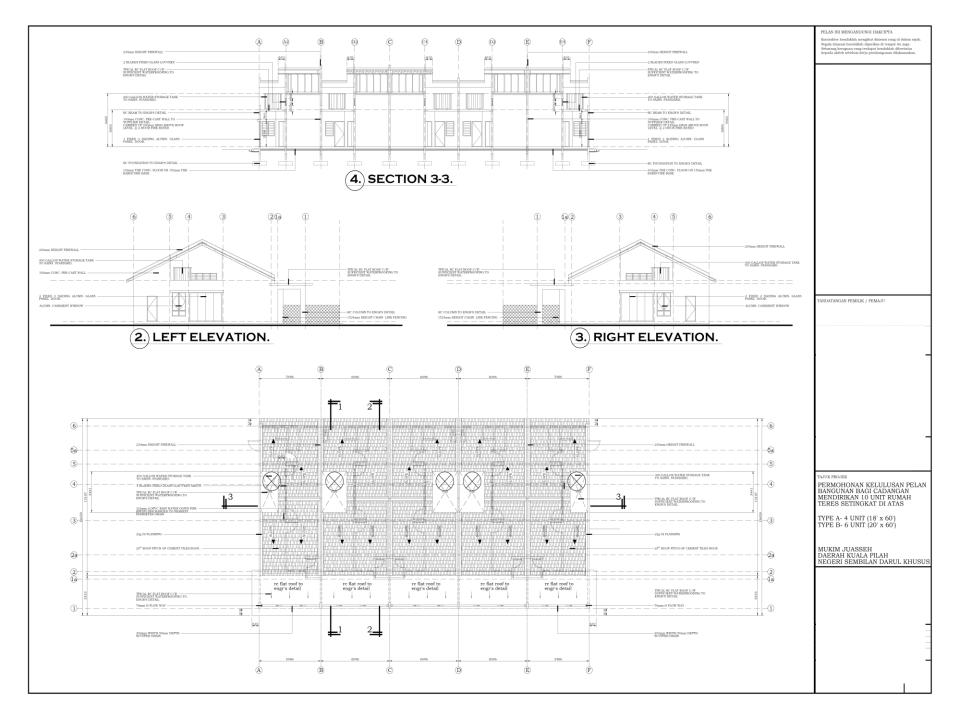
		Window Schedule			
Mark	Family	Туре	Width	Height	Sill Height
1	Aluminum Window	800 x 2400	800	2400	0
2	Aluminum Window	425 x 800	425	800	1800
3	Aluminum Window	425 x 800	425	800	1000
4	Aluminum Window	600 x 1400	600	1400	1000
5	Aluminum Window	600 x 1400	600	1400	1000
6	Aluminum Window	600 x 600	600	600	1800
7	Aluminum Window	600 x 600	600	600	1800
8	Aluminum Window	600 x 1400	600	1400	1000
9	Aluminum Window	1200 x 1000	1200	1000	150
10	Aluminum Window	1600 x 1000	1600	1000	150

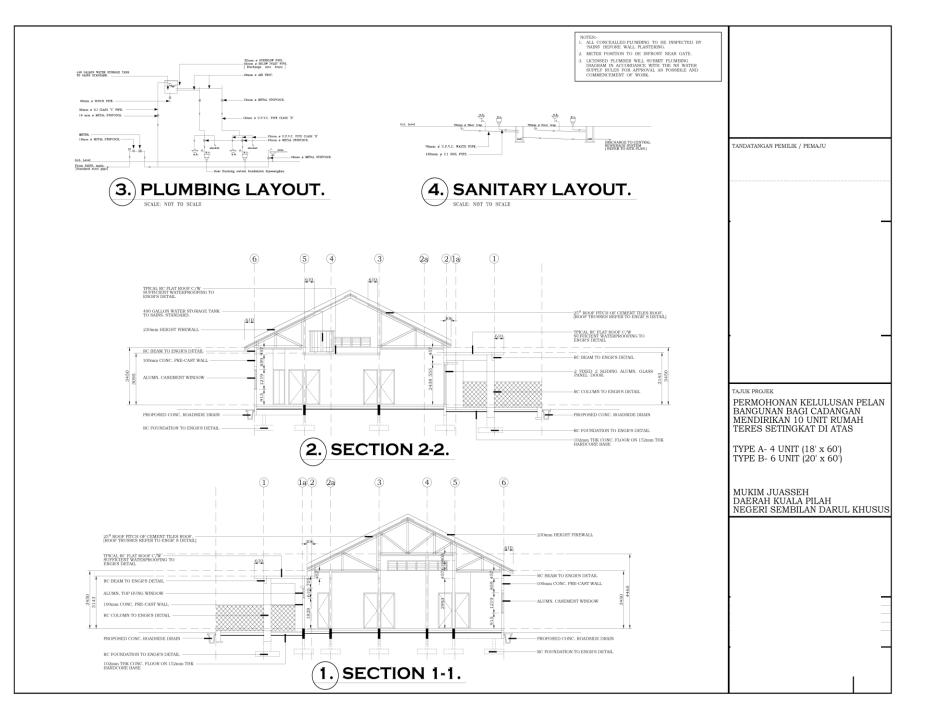


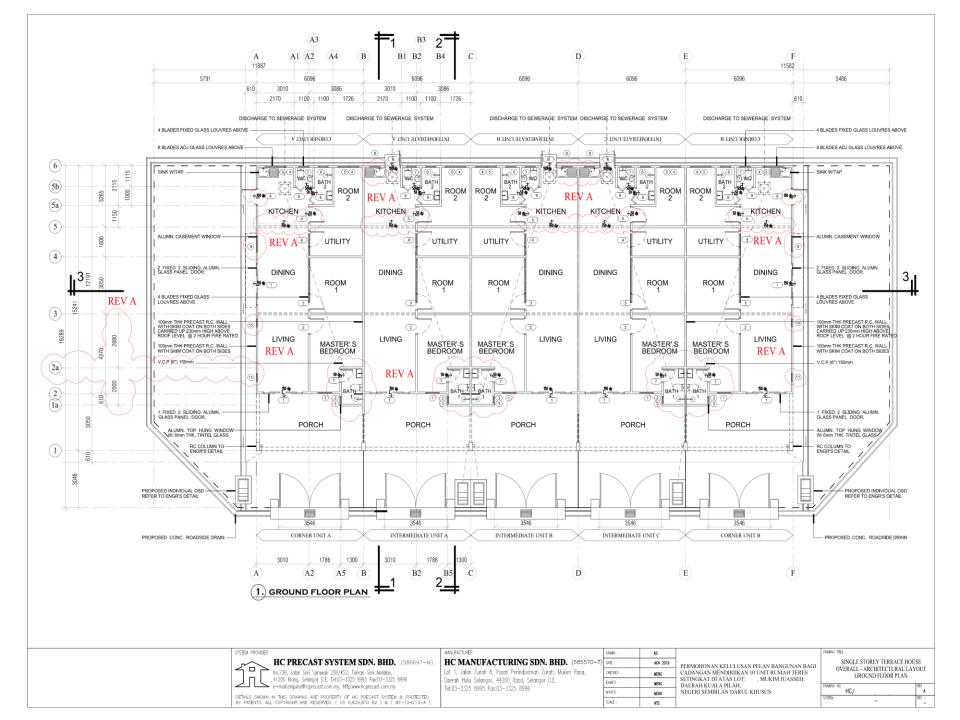
4 Window Schedule

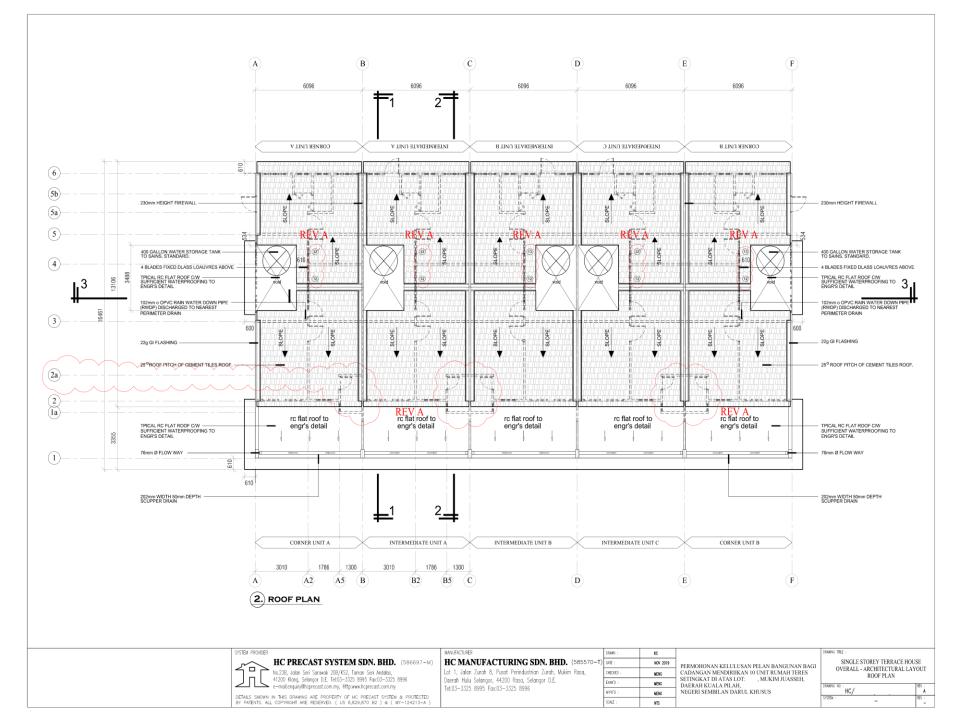
Level 1 Door & Window Schedule

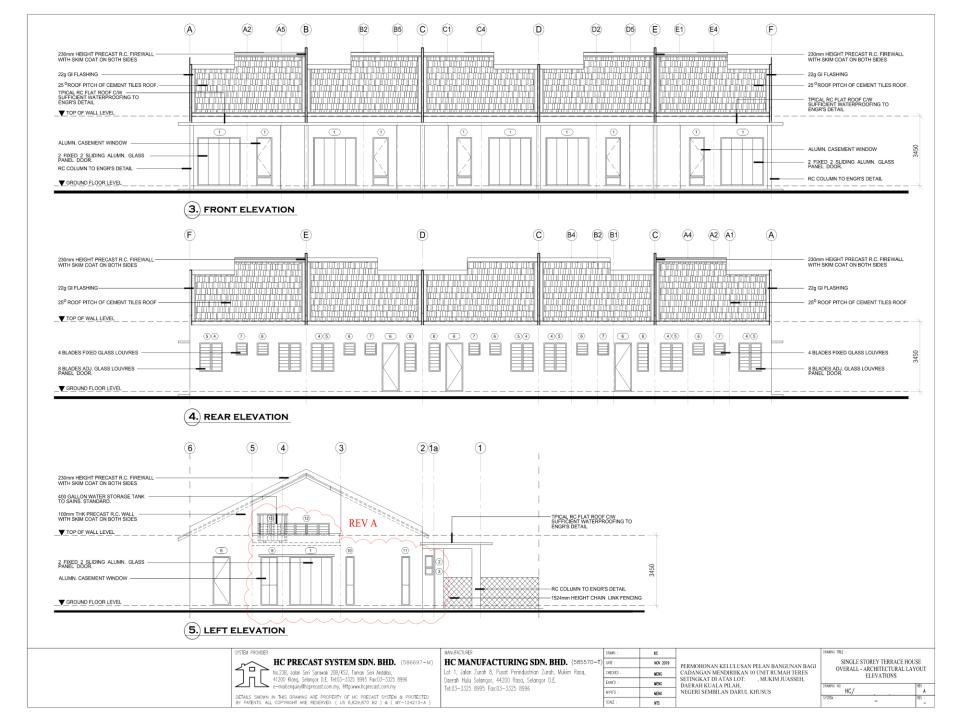


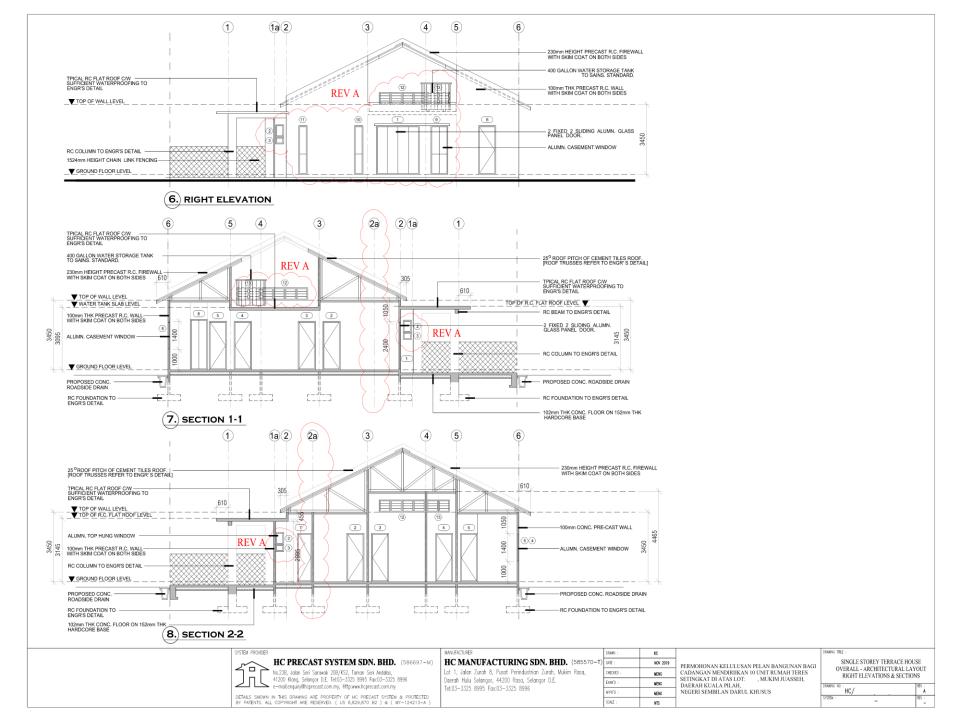


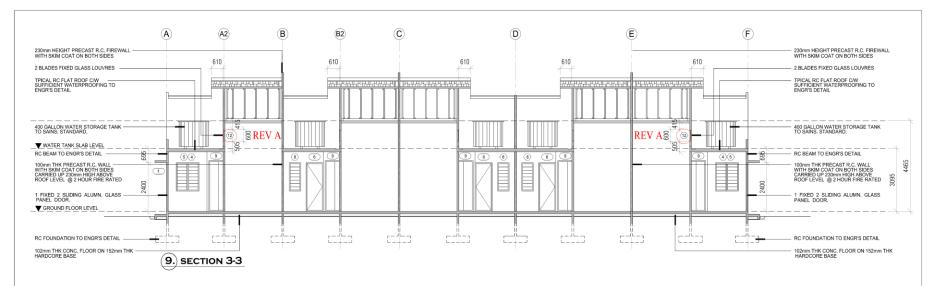












Mark	Family	Туре	Width	Height	Sill Height	
1	Aluminum Window	800 x 2400	800	2400	0	
2	Aluminum Window	425 x 600	425	650	1850	
3	Aluminum Window	425 x 350 REV A	425	350 REV A	1500	
4	Aluminum Window	600 x 1400	600	1400	1000	
5	Aluminum Window	600 x 1400	600	1400	1000	
6	Aluminum Window	600 x 600	600	600	1800	
7	Aluminum Window	600 x 600	600	600	1800	
8~~~	Aluminum Window	600 x 1400	600	1400	1000	
9	Aluminum Window	900 x 2400	900	2400	0	
10	Aluminum Window	450 x 2400	450	2400	0	2
11	Aluminum Window	450 x 2400	450	2400	0	{ REV
12	Aluminum Window	2400 x 600	2400	600	3450	ζ
13	Aluminum Window	1200 x 600	1200	600	3450)

		Door Schedule				
Mark	Family	Туре	Type Mark	Rough Height	Rough Width	Comments
1	Four_Panel_Sliding_door_11160	Aluminium Slidding Door 2250 x 2400	D1	2400	2250	CUSTOM, LEAVE SPACE
2	Door with wooden frame	900 x 2400mm	D2	2400	900	RH
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6	Door with wooden frame	900 x 2400mm	D2	2400	900	RH
7	Aluminium Door	Aluminium 750 x 2400mm	DCUSTOM	2400	750	CUSTOM, LEAVE SPACE
8	Aluminium Door	Aluminium 900 x 2500mm	D14	2500	900	CUSTOM,LEAVE SPACE
9	Aluminium Door	Aluminium 1000 x 2500mm	D13	2500	1000	CUSTOM, LEAVE SPACE

SYSTEM PROVIDER HC PRECAST SYSTEM SDN. BHD. (586697-M) No.238, Jalan Seri Sarawak 208/KS2, Taman Seri Andatas, Howard Strand Strand Strand Strand Strand Strand Strand e-mailtengunghtspreast.com.my, Https://www.hcprecast.com.my BETALS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED BY PARENT, S.L. (OCHPRICH ARE RESERVE). (J K. 638/970 BE) & (Wr-124213-A) MANUFACTURER HC MANUFACTURING SDN. BHD. (585570-T) Lot 1, Jalan Zurah 8, Pusat Perindustrian Zurah, Mukim Rasa, Daerah Hulu Selangor, 44200 Rasa, Selangor D.E. Tet.03-3325 8995 Fax:03-3325 8996

NOV 2019	PERMOHONAN KELULUSAN PELAN BANGUNAN BAG
NENG	CADANGAN MENDIRIIKAN 10 UNIT RUMAH TERES
NENG	SETINGKAT DI ATAS LOT: , MUKIM JUASSEH, DAERAH KUALA PILAH.
WENG	NEGERI SEMBILAN DARUL KHUSUS
NTS	

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CHECKED :

EXAN'D :

APPR'D :

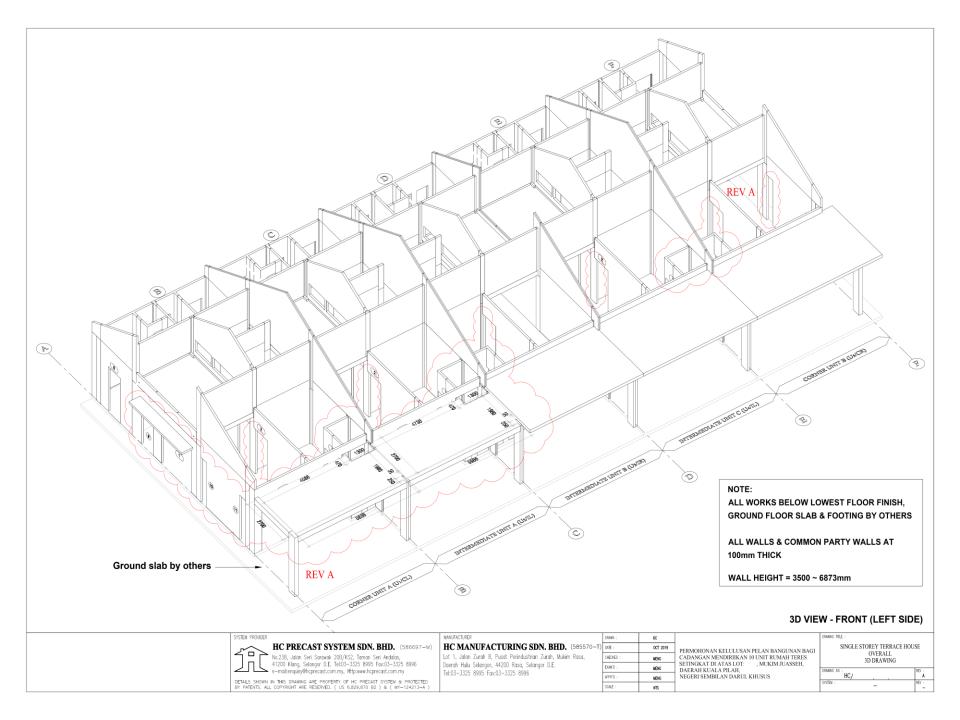
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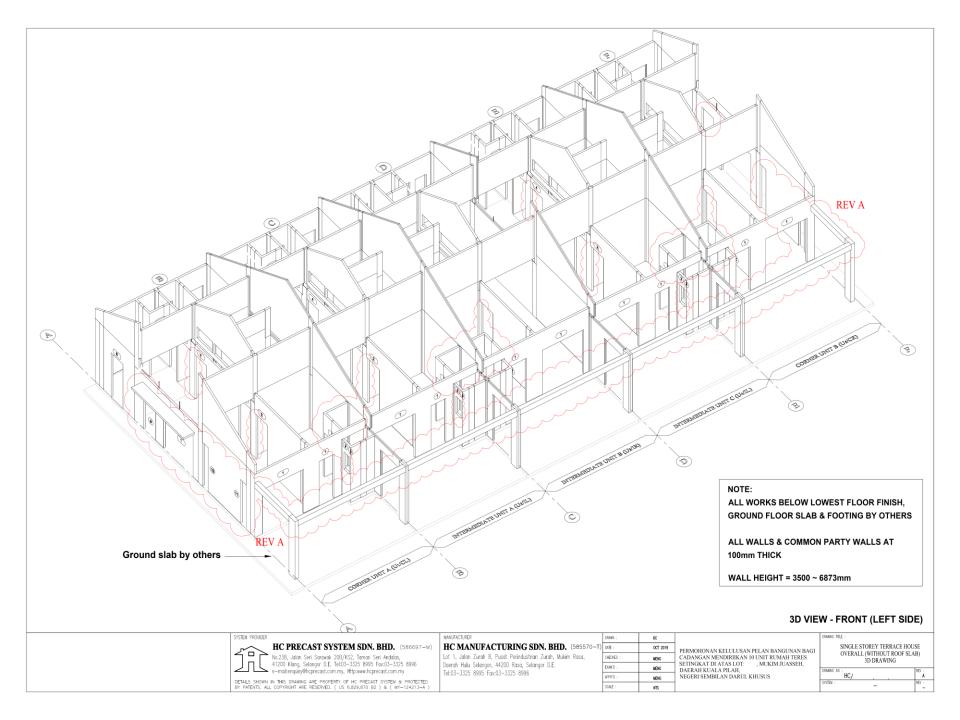
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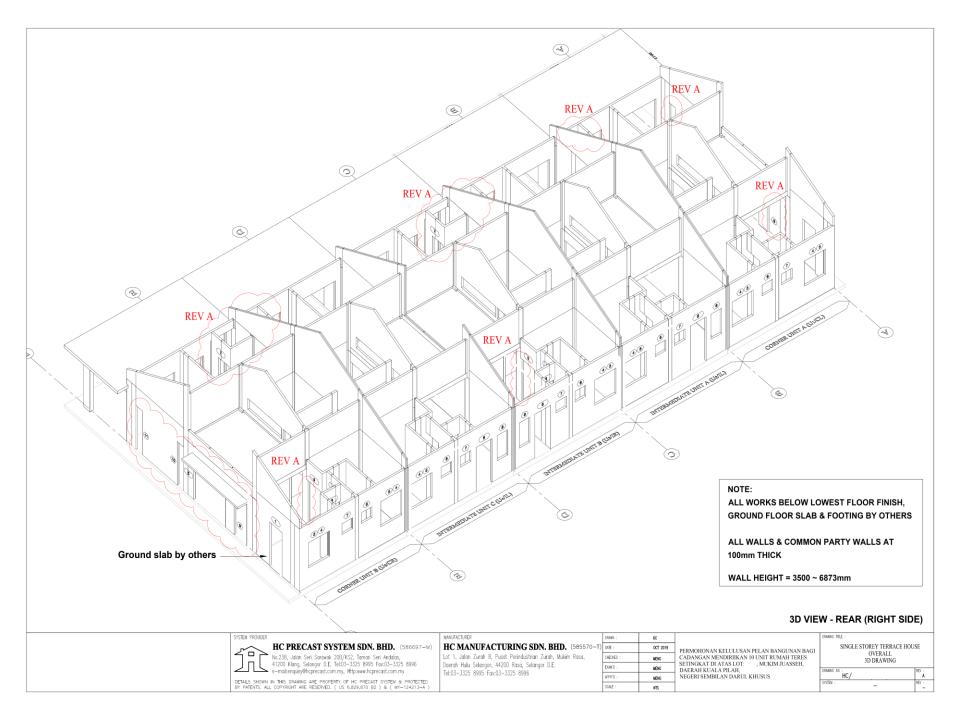
SINGLE STOREY TERRACE HOUSE OVERALL - ARCHITECTURAL LAYOUT SECTION 3-3, WINDOW & DOOR SCHEDULE DRIMME NO. HC/

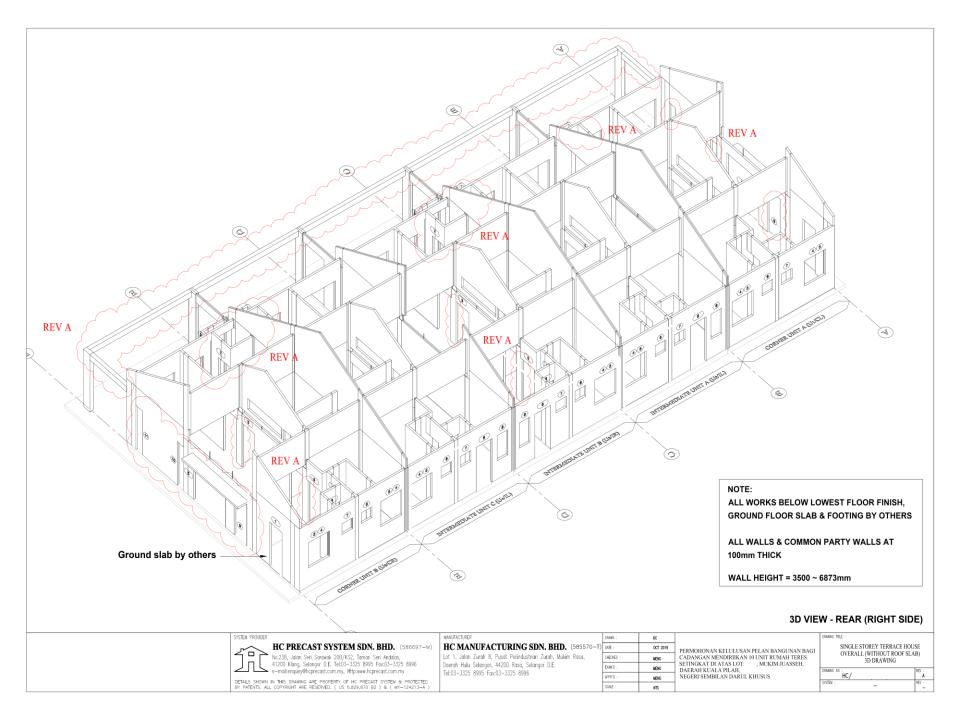
CRANING TITLE

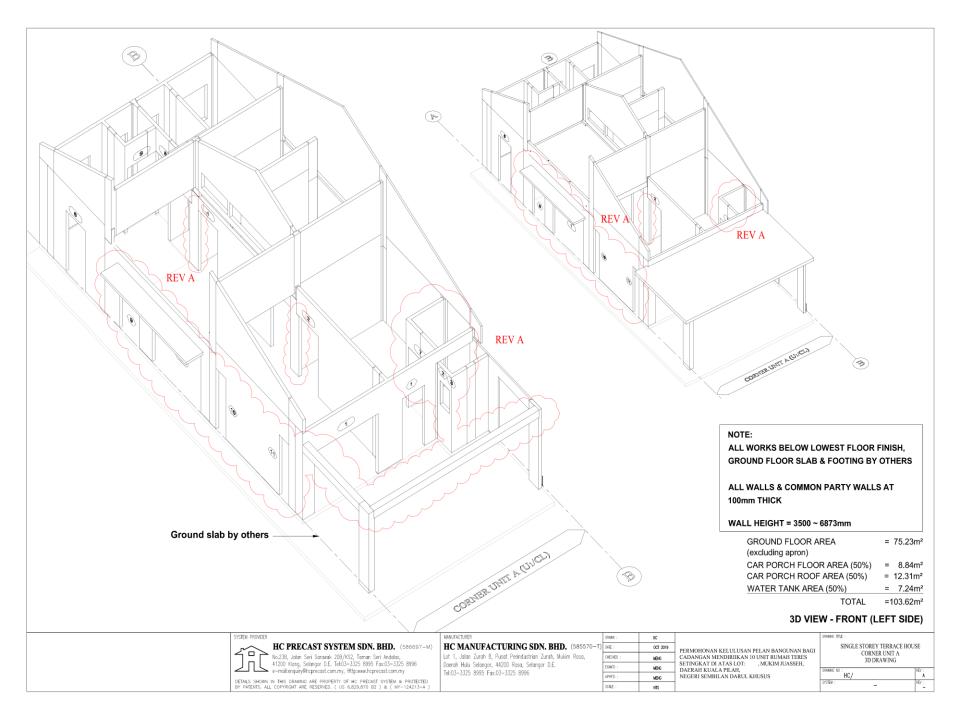
Full 3D Built-up Digital Model Drawing

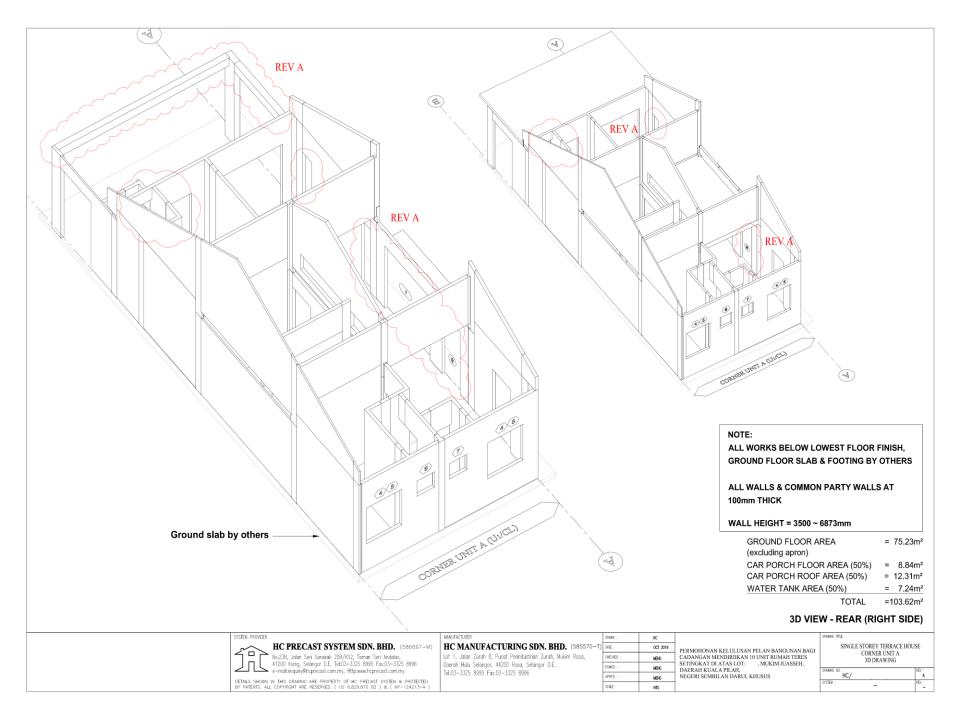


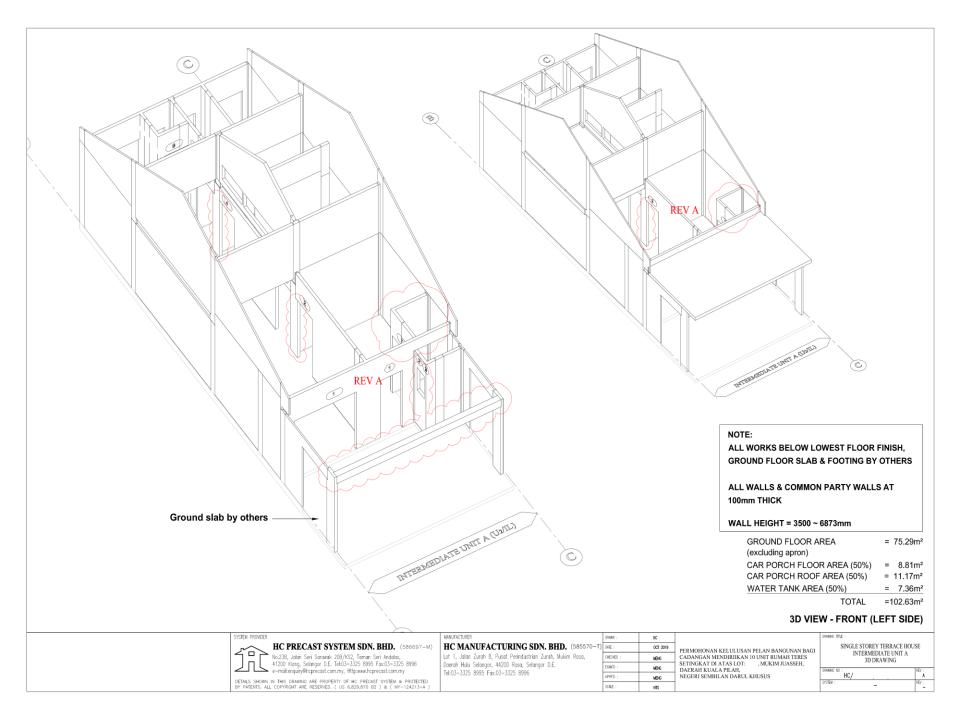


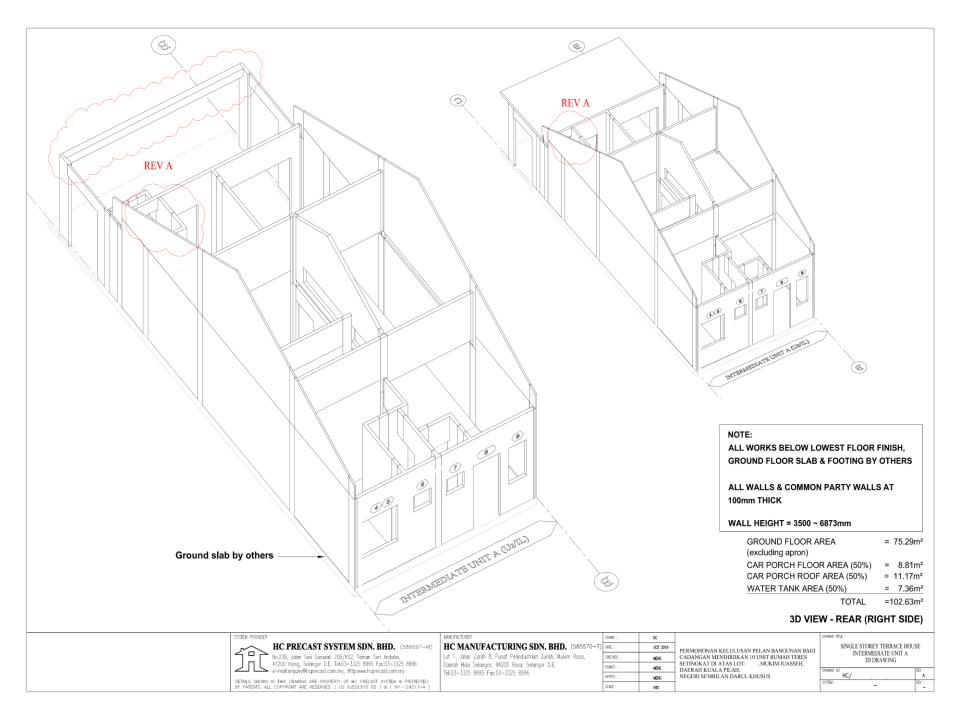




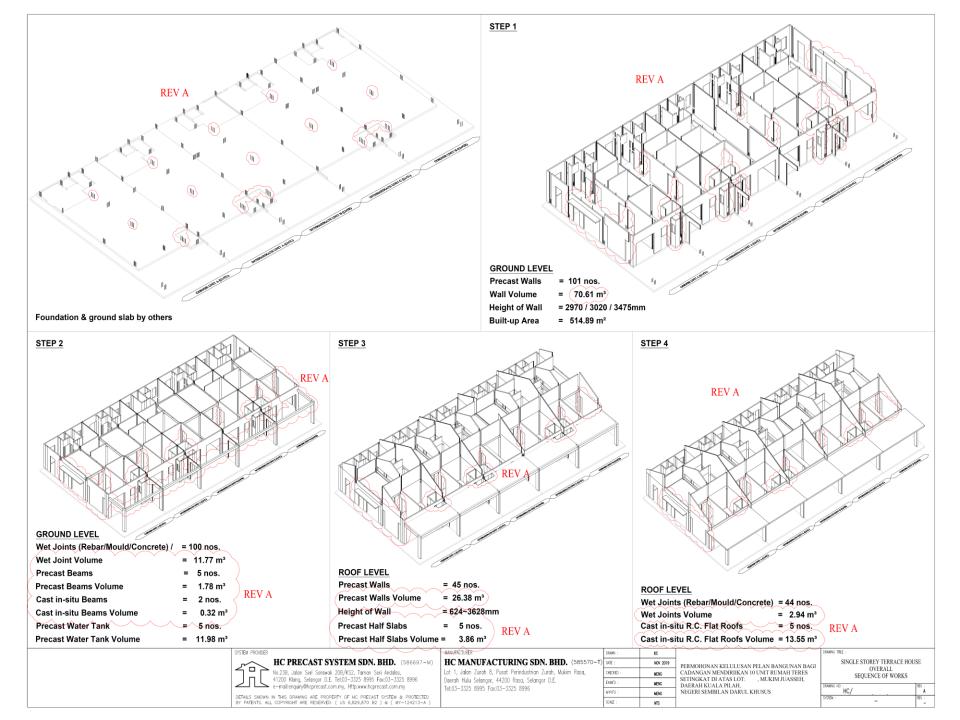


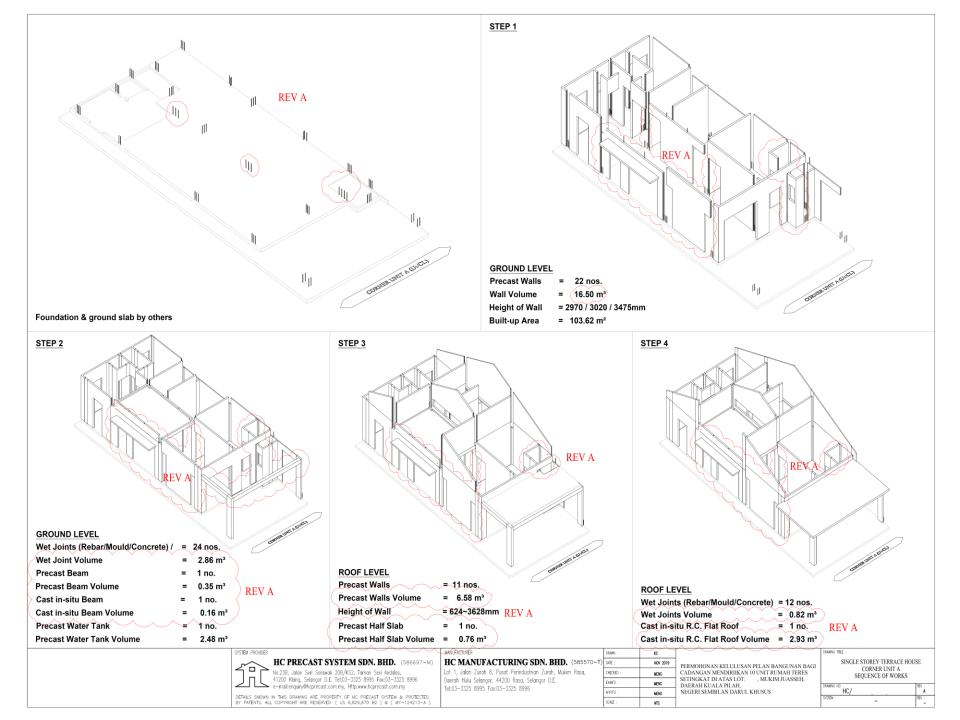


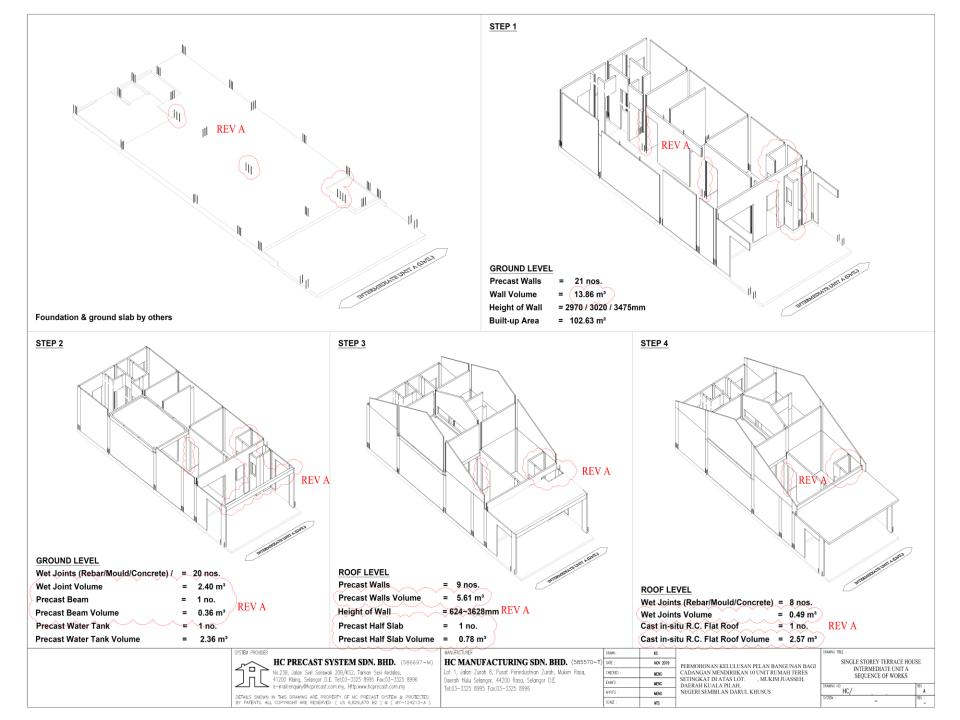




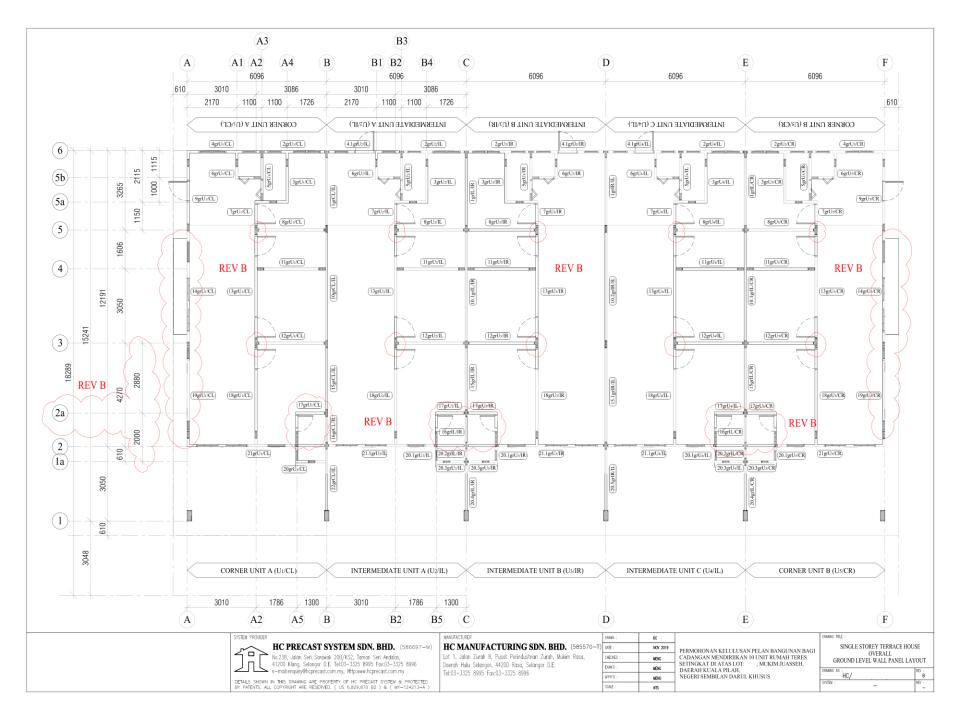
Sequence of Works

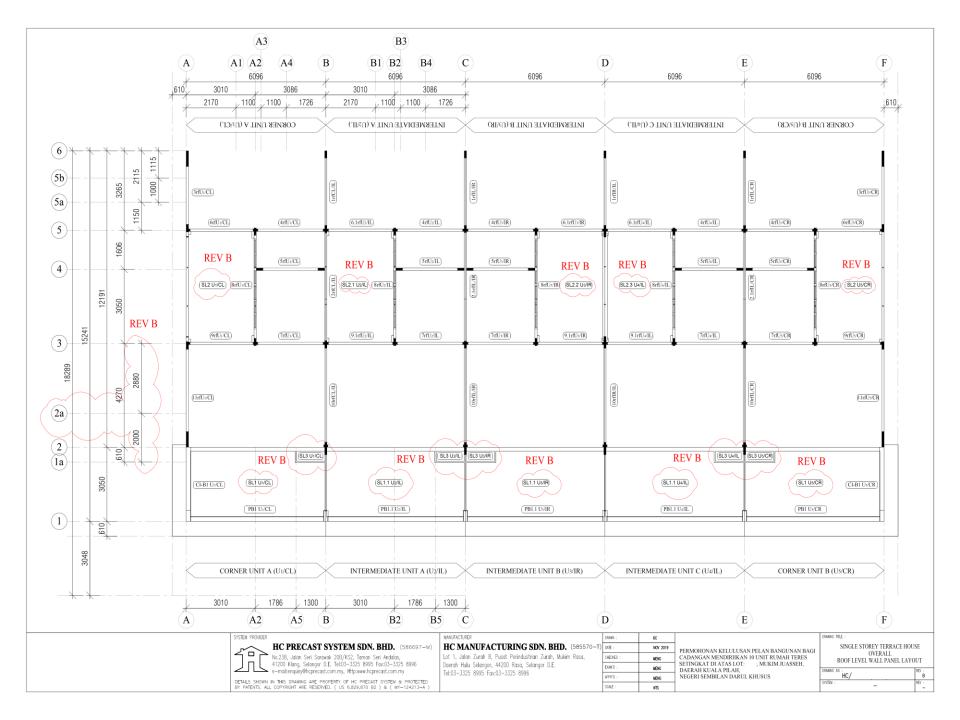


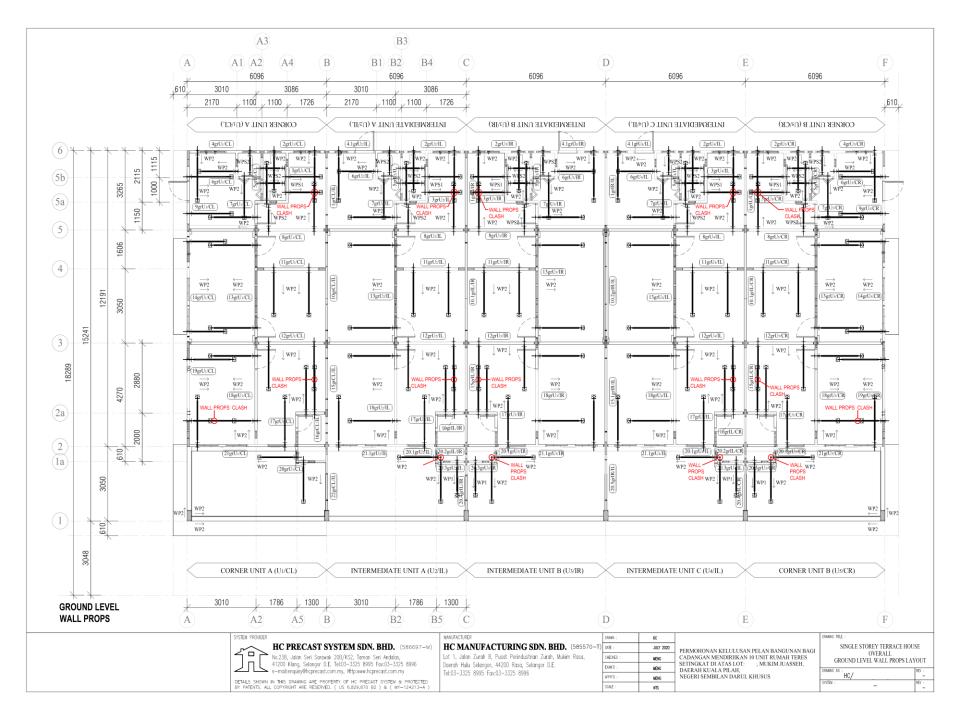


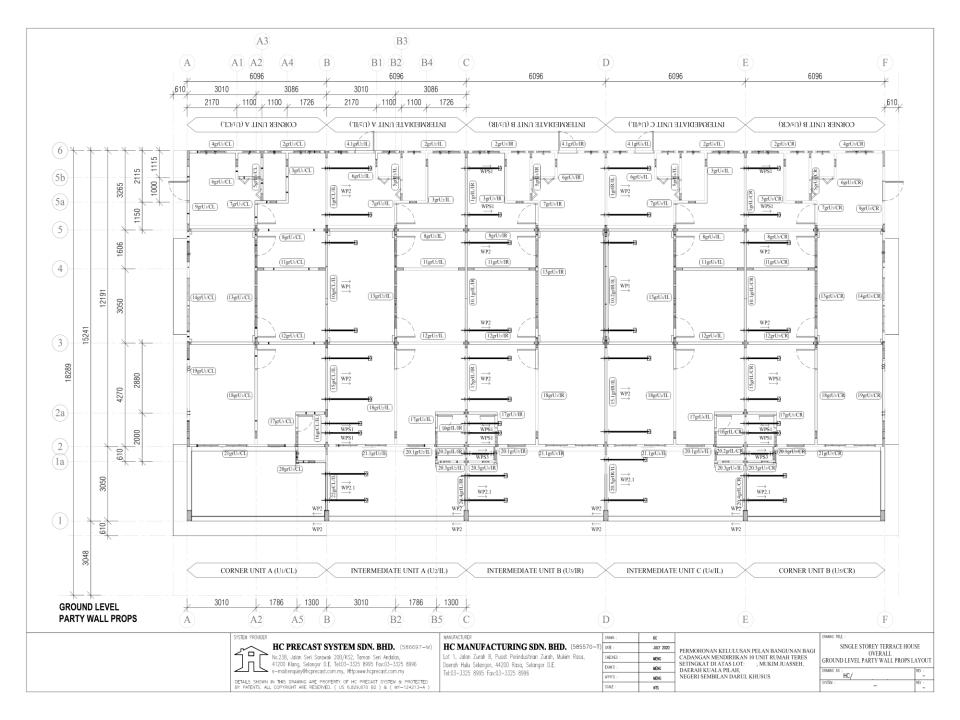


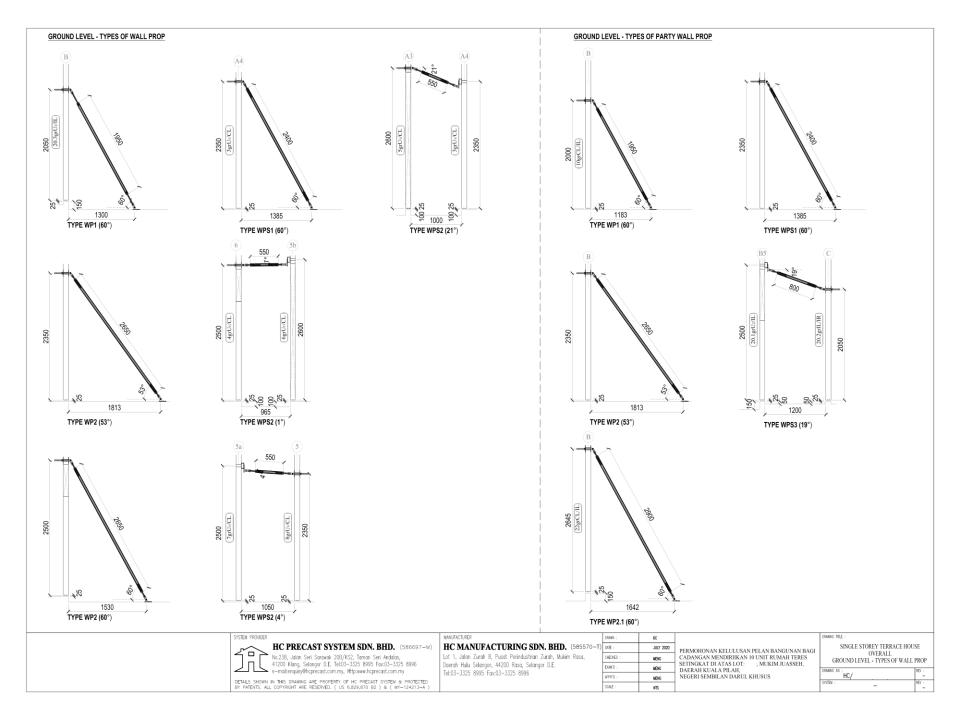
Wall Panel (GL & RL) Numbering Layout, Wall Prop (GL & RL) Layout & Schedule, Roof Level Party Wall Installation Guide (C-Channel)

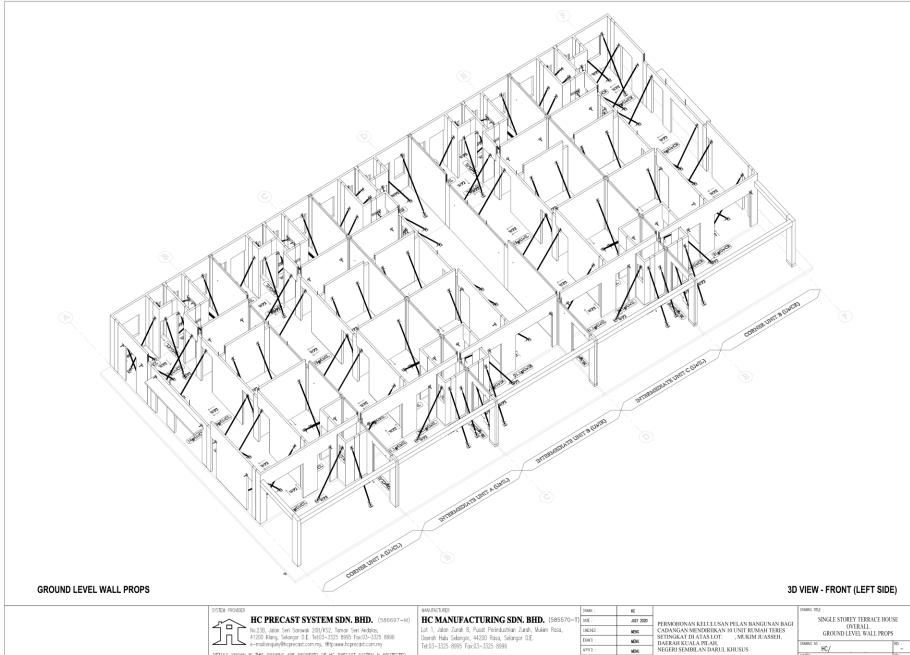








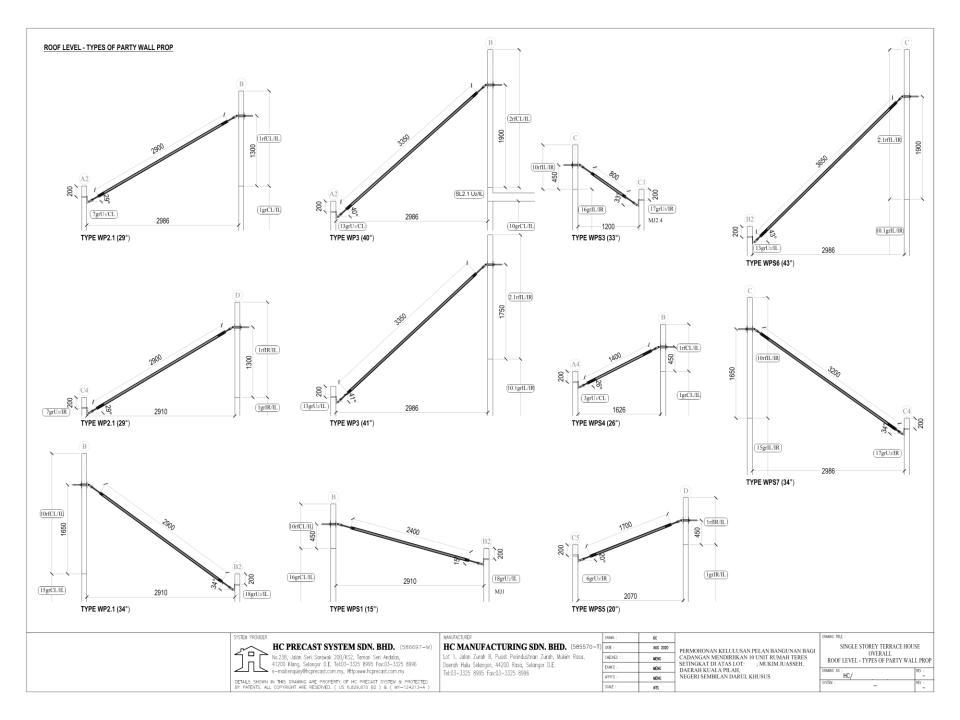


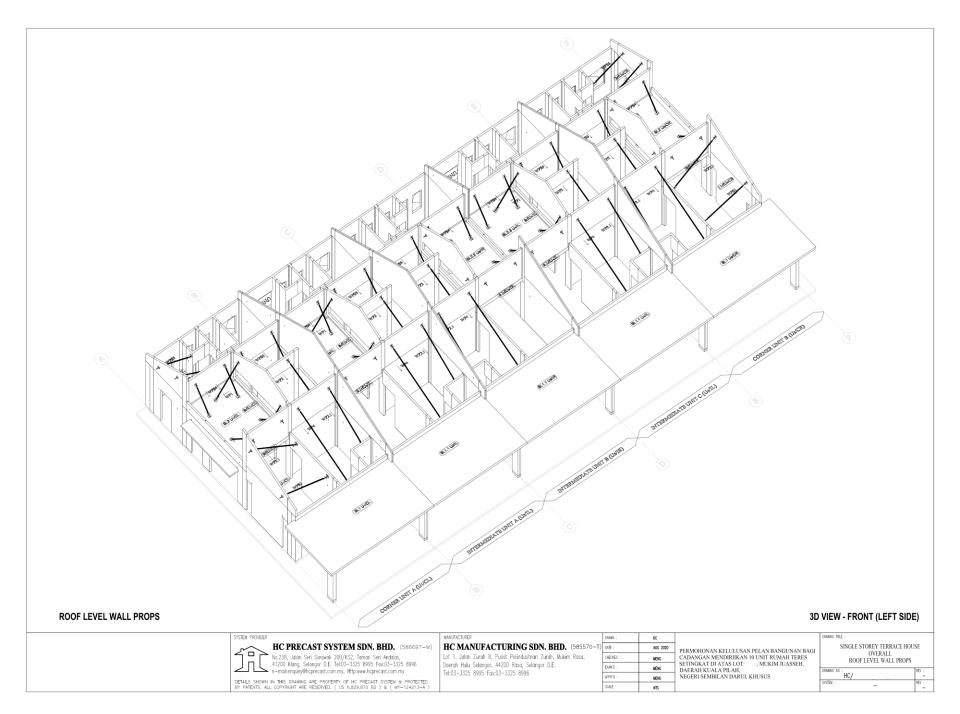


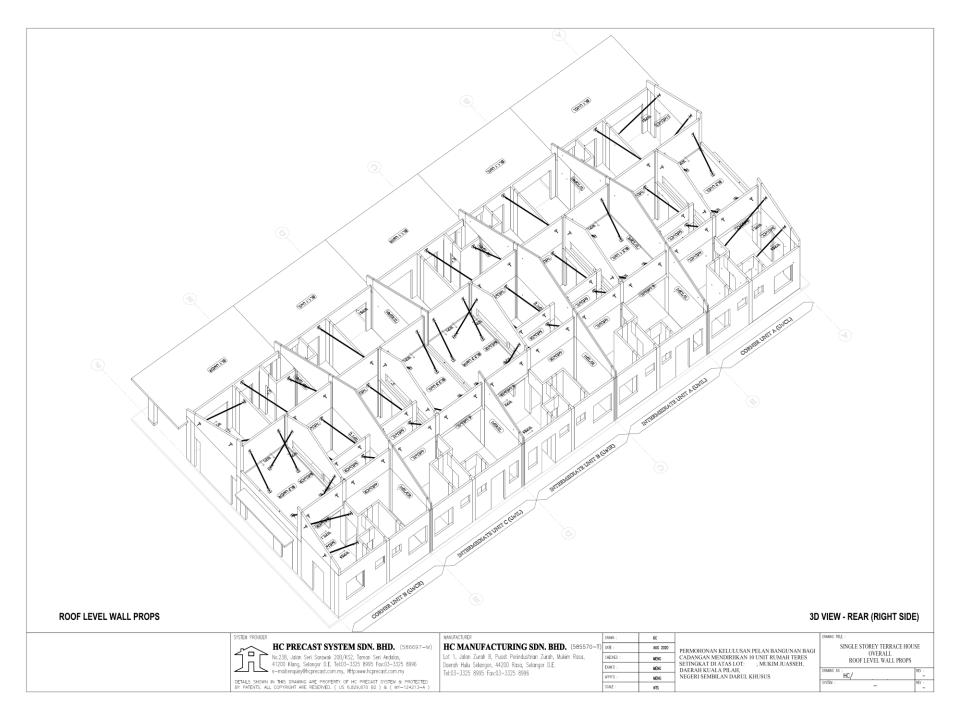
DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)

Tel:03-3325 8995 Fax:03-3325 8996 SCALE : MENG NTS

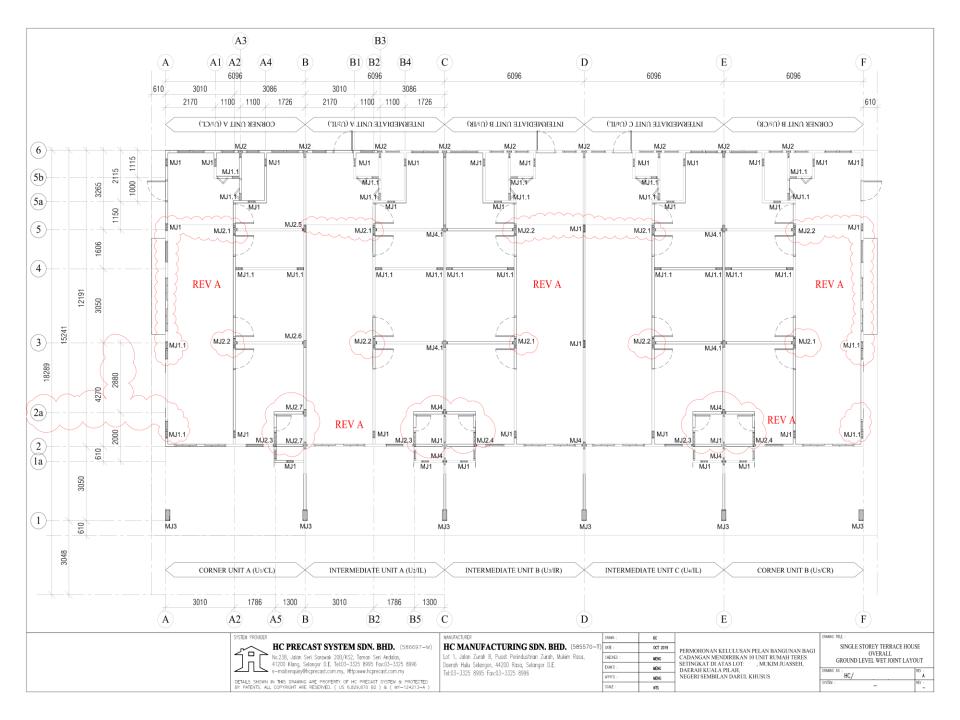
HC/ OSTEM _





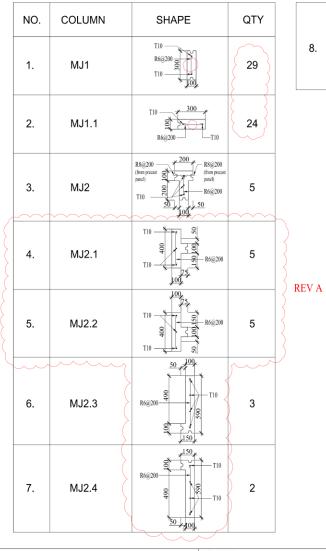


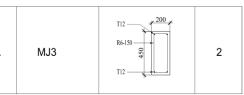
Wet Joint Panel (GL & RL) Layout Plan & Schedule



MODIFIED JOINT (ALL UNITS)

GROUND LEVEL





MODIFIED JOINT (ALL COMMON PARTY WALL) GROUND LEVEL

NO.	COLUMN	SHAPE	QTY
1.	MJ1	T10 R6@200 T10	4
2.	MJ2	R8@200 200 R8@200 (from precast pand) R6@200 R6@200 10 30 105 50	4
3.	MJ2.5	R6@200	1
4.	MJ2.6	R6@200 00 T10	1
5.	MJ2.7	R6@200 T10 50 R8@200 (from press pare)	2
6.	MJ3	T12 R6-150 T12 T12 T12	4
7.	MJ4	R8@200 (from precast panel) T10 200 200	5
8.	MJ4.1	59 59 100 05 100 100 100 100 100 100 100 100	4

SYSTEM PROVIDER	MANUFACTURER	DRAWN :	KC		DRAWING TITLE :	
	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	OCT 2019	PERMOHONAN KELULUSAN PELAN BANGUNAN BAGI	SINGLE STOREY TERRACE HOUSE	3
	Lot 1, Jalan Zurah 8, Pusat Perindustrian Zurah, Mukim Rasa,	CHECKED :	MENG	CADANGAN MENDIRIIKAN 10 UNIT RUMAH TERES	OVERALL GROUND LEVEL WET JOINT SCHEDU	JLE
	Daerah Hulu Selangor, 44200 Rasa, Selangor D.E. Tel:03-3325 8995 Fax:03-3325 8996	EXAN'D :	MENG	SETINGKAT DI ATAS LOT: , MUKIM JUASSEH, DAERAH KUALA PILAH.	DRAWING ND : RE	EV :
DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED	16E03-0050 8880 FOK00-0050 8880	APPR'D :	MENG	NEGERI SEMBILAN DARUL KHUSUS	HC/	A
BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)		SCALE :	NTS]	- HE	-

Architectural Panel List

HC PRECAST SYSTEM

TITLE: 10 UNIT RUMAH TERES SETINGKAT DI ATAS LOT:TYPE: CORNER UNIT A (U1/CL)CONCRETE: G30

, MUKIM JUASSEH, DAERAH KUALA PILAH

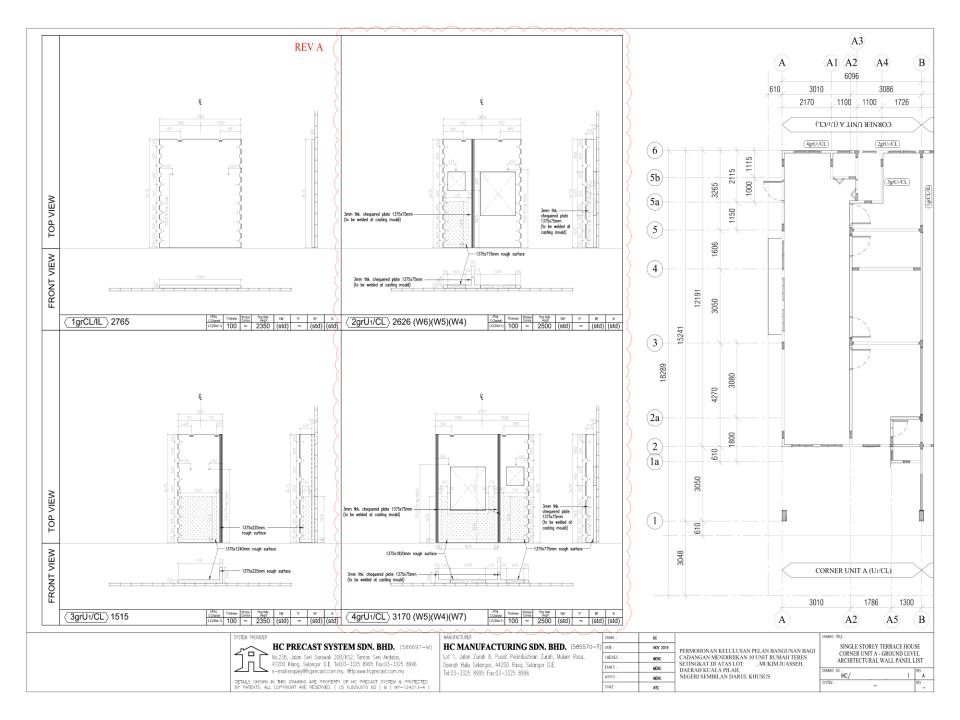
GROUND LEVEL PRECAST WALL PANELS

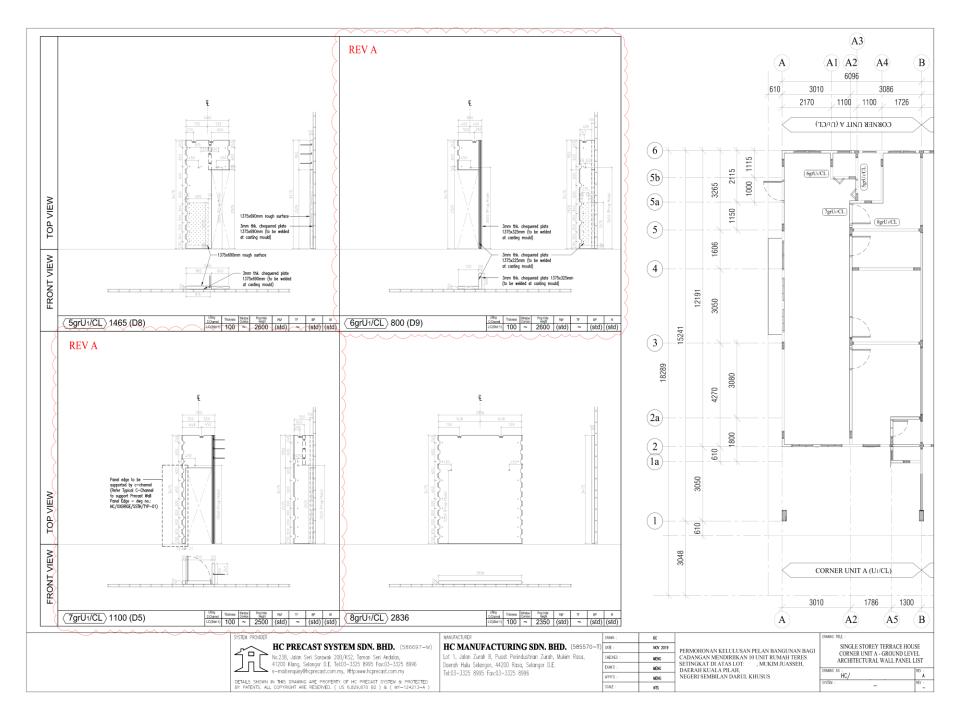
	POSITION	PANEL NAME	Chequered Plate	Beam Opening	Refer site	Panel	P & F	Middle	Window	Door	Starte	r Bar	Power pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	POSITION	PANEL NAME	Cheq Plate	Beal Ope	PS mould	Height		P & F			Side	Тор	275(h) 1475(h)	point	1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	1grCL/IL					3475	std				yes									0.966	2.328
2	2grU1/CL	2626 (W6)(W5)(W4)	yes			3475	std		W6,W5 & W4		yes									0.803	1.935
3	3grU1/CL	1515	yes			3475	std				yes									0.671	1.617
4	4grU1/CL	3170 (W5)(W4)(W7)	yes			3475	std		W5,W4 & W7		yes									1.079	2.600
5	5grU1/CL	1465 (D8)	yes			3475	std	std		D8	yes									0.361	0.870
6	6grU1/CL	800 (D9)				3475	std			D9	yes									0.244	0.588
7	7grU1/CL	1100 (D5)				3475	std			D5	yes									0.360	0.868
8	8grU1/CL	2836				3475	std				yes									0.991	2.388
9	9grU1/CL	2365 (D6)				3475	std			D6	yes									0.609	1.468
10	10grCL/IL	4456				2970	std	std			yes									1.328	3.200
11	11grU1/CL	2386				3475	std				yes									0.834	2.010
12	12grU1/CL	2836				3475	std				yes									0.991	2.388
13	13grU1/CL	4256 (D3)(D4)				2970	std	std		D3 & D4	yes									0.828	1.995
14	14grU1/CL	4556 (W9)(D1)				2970	std		W9	D1	yes	yes								0.882	2.126
15	15grCL/IL	2730				3475	std				yes									0.954	2.299
16	16grCL/IL	840	yes			3475	std				yes									0.297	0.716
17	17grU1/CL	1250 (D7)	yes			3475	std			D7	yes									0.475	1.145
	18grU1/CL					3475	std			D2	yes									1.010	2.434
19	19grU1/CL	3370 REV A	\sim		\sim	3475	std			~~~	yes	\sim								1.176	2.834
20	20grU1/CL	660 (W2)(W3)	yes			3020	std		W2 & W3		yes	yes								0.280	0.675
21	21grU1/CL	5996 (W1)(D1)		~~		3475	std		W1	D1	yes				<u>~~</u>					1.133	2.731
22	22grCL/IL	2520	yes		· · ·	3020	std				yes	yes						<u> </u>		0.514	1.239

SYSTEM PROVIDER	MANUFACTURER	DRAMN :	кс		CRAWING TITLE :	
HC PRECAST SYSTEM SDN. BHD. (586697-M)	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	NOV 2019	PERMOHONAN KELULUSAN PELAN BANGUNAN BAGI	SINGLE STOREY TERRACE HOUS	
No.23B, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,	Lot 1, Jalan Zurah 8, Pusat Perindustrian Zurah, Mukim Rasa,	CHECKED :	MENG	CADANGAN MENDIRIIKAN 10 UNIT RUMAH TERES	CORNER UNIT A - GROUND LEVI PRECAST WALL PANELS TABL	
41200 Klang, Selangor D.E. Tel:03–3325 8995 Fax:03–3325 8996 e-mail:enguiry@hcprecast.com.my, Http://www.hcprecast.com.my	Daerah Hulu Selangor, 44200 Rasa, Selangor D.E. Tel:03-3325 8995 Fax:03-3325 8996	EXAM'D :	MENG	SETINGKAT DI ATAS LOT: , MUKIM JUASSEH, DAERAH KUALA PILAH,	DRAWING NO :	REV :
DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED	16En3-2222 0882 Lakin2-2252 9880	APPR'D :	VENG	NEGERI SEMBILAN DARUL KHUSUS	HC/	A
BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)		SCALE :	NTS			=

16.786

40.454





ROOF LEVEL PRECAST WALL PANELS (ROOF FALL 25') REV A

Weight

(Tonnes)

1.839

1.839

Volume

0.763

0.763

(m³)

	DOCITION	DANEL MANE	uered	n ning	Refer site	Panel	P & F	Middle	Window	Door	Starte	r Bar	Power pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	POSITION	PANEL NAME	Cheq Plate	Beam Openir	PS mould			P & F			Side	Тор	275(h) 1475(h)	point	1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	1rfCL/IL	2765				670 / 1960	std				yes									0.366	0.882
2	2rfCL/IL	4456				2354 ~ 3628	std	std			yes									1.377	3.319
3	3rfU1/CL	2365				833 / 1936	std				yes									0.330	0.795
4	4rfU1/CL	2836				1599	std				yes									0.456	1.099
5	5rfU1/CL	2386				1015	std				yes									0.244	0.588
6	6rfU1/CL	2735				1854	std				yes									0.510	1.229
7	7rfU1/CL	2836				2068	std				yes									0.590	1.422
8	8rfU1/CL	4256 (W11)(W12)				1971 ~ 3197	std	std	W11 & W12		yes									0.925	2.229
9	9rfU1/CL	2735				2323	std				yes									0.639	1.540
10	10rfCL/IL	3870				624 / 2428	std				yes									0.593	1.429
11	11rfU1/CL	3370				833 / 2405	std				yes									0.548	1.321

PRECAST HALF SLABS

PANEL

NAME

5886

POSITION

SL1 U1/CL

REV A

1

PRECAST WATER TANK SLAB

	POSITION	NAME	Volume (m ³)	Weight (Tonnes)
1	SL2 U1/CL	4756	2.483	5.984
			2.483	5.984

PRECAST BEAMS

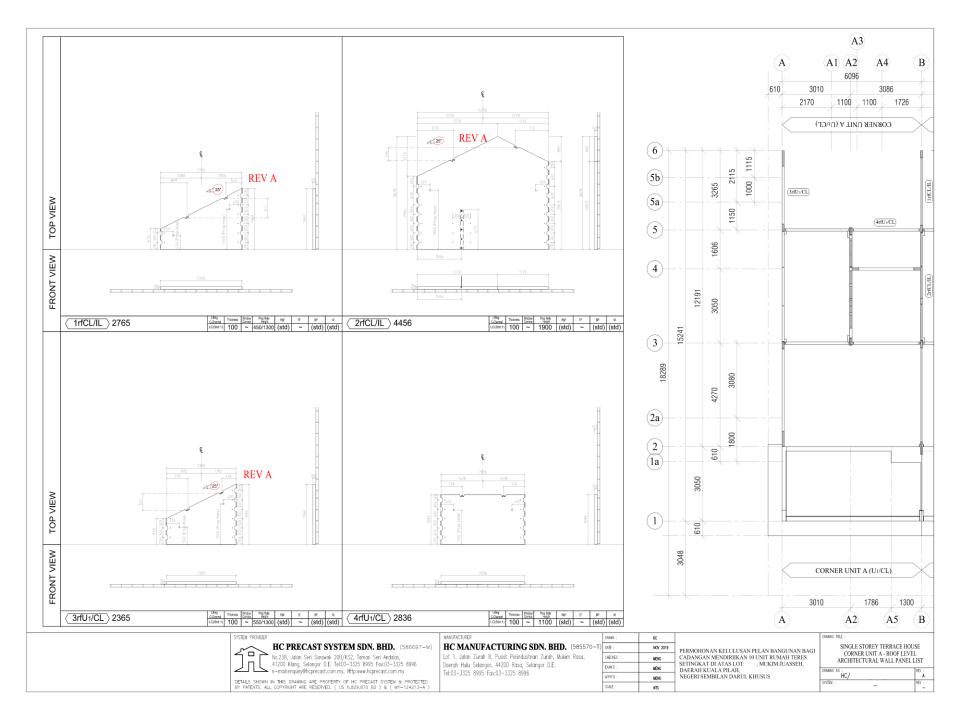
	POSITION	NAME	Volume (m ³)	Weight (Tonnes)
1	PB1 U1/CL	5836	0.233	0.562
2	CI-B1 U1/CL	3050	0.156	0.376

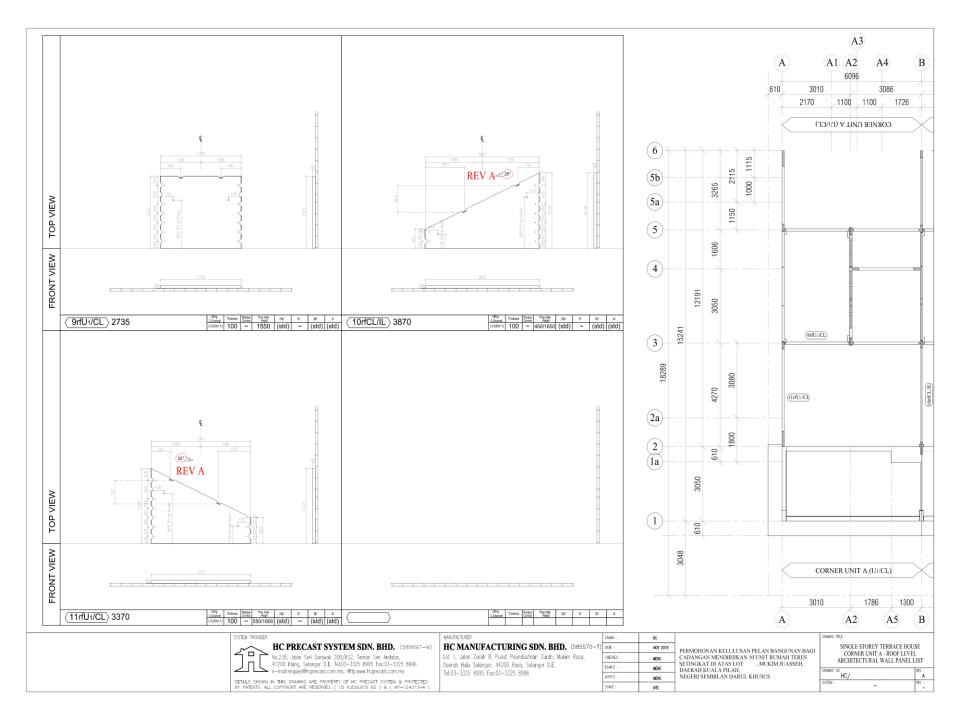
0.389

0.938

SYSTEM PROMUER	MANUFACTURER	DRAIN :	KC		DRAWING TITLE :	_
	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	NOV 2019	PERMOHONAN KELULUSAN PELAN BANGUNAN BAGI	SINGLE STOREY TERRACE HOUS	
		CHECKED :	MENG	CADANGAN MENDIRIIKAN 10 UNIT RUMAH TERES	CORNER UNIT A - ROOF LEVEL - PRE WALL PANELS, HALF SLABS & BEAMS	
41200 Klang, Selangor D.E. Tel:03–3325 8995 Fax:03–3325 8996 e-mailtenguiry@hcprecast.com.my, Http://www.hcprecast.com.my	Daerah Hulu Selangor, 44200 Rasa, Selangor D.E. Tel:03-3325 8995 Fax:03-3325 8996	EXAN'D :	MENG	SETINGKAT DI ATAS LOT: , MUKIM JUASSEH, DAERAH KUALA PILAH,	DRAWING NO :	REV :
DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED	16En2-2222 0882 LOK02-2222 0880	APPR'O :	MENG	NEGERI SEMBILAN DARUL KHUSUS	HC/	A
BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)		SCALE :	NTS			-

6.578 15.853





HC PRECAST SYSTEM

TITLE: 10 UNIT RUMAH TERES SETINGKAT DI ATAS LOT:TYPE: INTERMEDIATE UNIT A (U2/IL)CONCRETE : G30

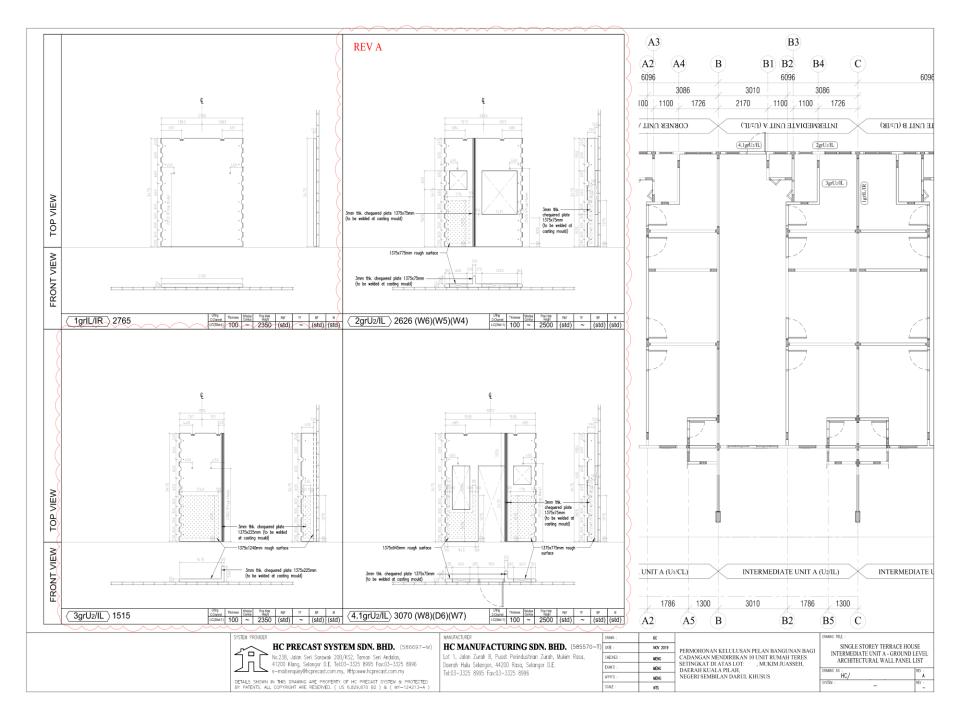
, MUKIM JUASSEH, DAERAH KUALA PILAH

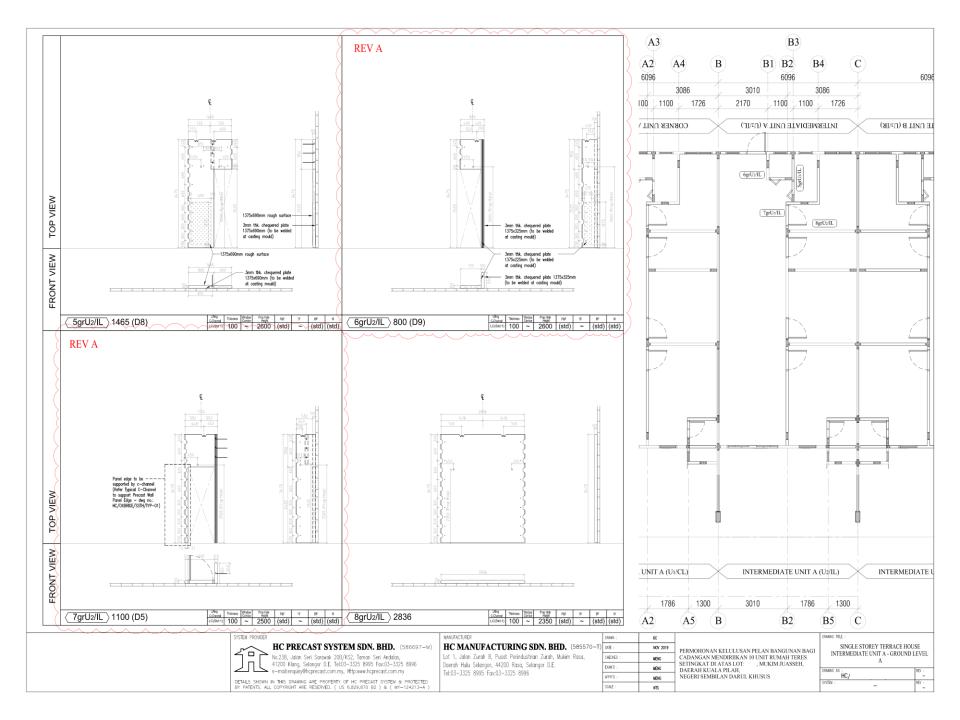
GROUND LEVEL PRECAST WALL PANELS

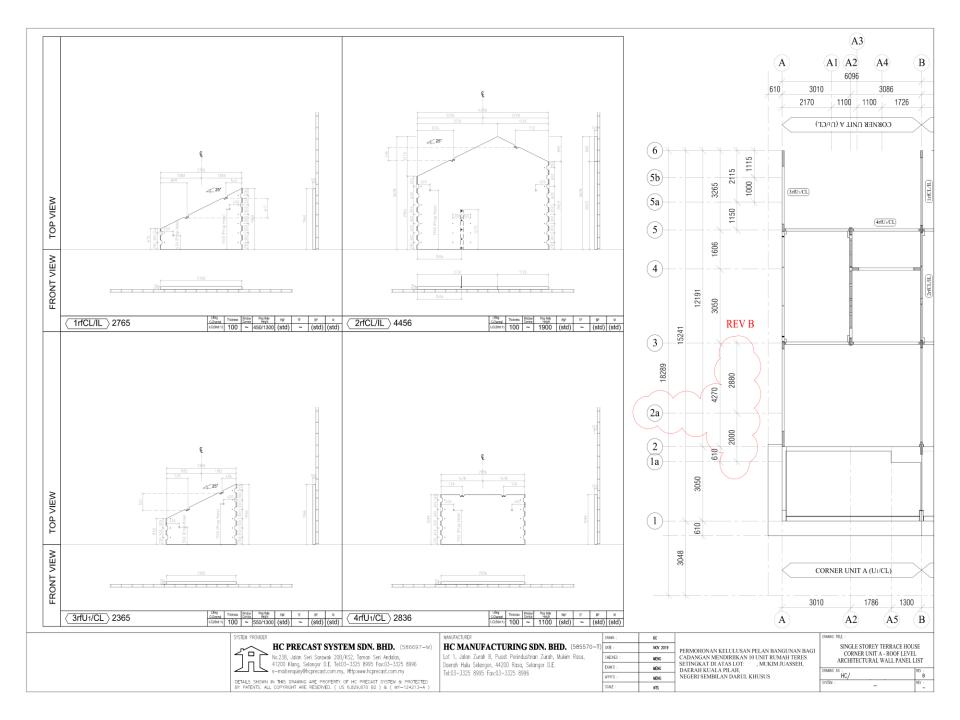
	DOCITION	DANEL MANE	Chequered Plate	ning	Refer site	Panel	P & F	Middle	Window	Door	Starte	r Bar	Pow	er pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	POSITION	PANEL NAME	Cheq1 Plate	Beam Opening	PS mould	Height		P & F			Side	Тор	275(h)	1475(h)	point	1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	1grIL/IR	2765				3475	std				yes										0.966	2.328
2	2grU2/IL	2626 (W6)(W5)(W4)	yes			3475	std		W6,W5 & W4		yes										0.803	1.935
3	3grU2/IL	1515	yes			3475	std				yes										0.671	1.617
4	4.1grU2/IL	3070 (W8)(D6)(W7)	yes			3475	std		W8 & W7	D6	yes										0.823	1.983
5	5grU2/IL	1465 (D8)	yes			3475	std	std		D8	yes										0.361	0.870
6	6grU2/IL	800 (D9)				3475	std			D9	yes										0.244	0.588
7	7grU2/IL	1100 (D5)				3475	std			D5	yes										0.360	0.868
8	8grU2/IL	2836				3475	std				yes										0.991	2.388
9	10.1grIL/IR	4456				3475	std	std			yes										1.554	3.745
10	11grU2/IL	2386				3475	std				yes										0.834	2.010
11	12grU2/IL	2836				3475	std				yes										0.991	2.388
12	13grU2/IL	4256 (D3)(D4)				2970	std	std		D3 & D4	yes										0.828	1.995
13	15grIL/IR	2730				3475	std				yes										0.954	2.299
14	16grIL/IR	840	yes			3475	std				yes										0.297	0.716
15	17grU2/IL	1250 (D7)	yes			3475	std			D7	yes										0.475	1.145
16	18grU2/IL	3520 (D2)				3475	std			D2	yes			~~~							1.010	2.434
	20.1grU2/IL	660 (W2)(W3)	yes			3020	std		W2 & W3	, v	yes	yes	~ ~ ~		Ĭ			× ×)		, , , , , ,	0.220	0.530
18	20.2grIL/IR	360	yes			3020	std				yes	yes									0.113	0.272
19	20.3grU2/IL	600	yes			3020	std				yes	yes									0.186	0.448
20	20.4grIL/IR	1860				3020	std				yes	yes									0.176	0.424
21	21.1grU2/IL	5896 (W1)(D1)				3475	std		W1	D1	yes										1.011	2.437
(~~	~~		in the second se	\sim			\sim	\sim	\frown	\sim	\sim	i	· ····	\sim	\sim		·····	13.868	33.420

REV A

SYSTEM PROVIDER MANUFACTURER DRAWN KC RANING TITLE HC PRECAST SYSTEM SDN. BHD. (586697-M) HC MANUFACTURING SDN. BHD. (585570-T) SINGLE STOREY TERRACE HOUSE 4 NOV 2019 PERMOHONAN KELULUSAN PELAN BANGUNAN BAGI No.23B, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas, 41200 Klang, Selangor D.E. Tek03–3325 B995 Fax:03–3325 B996 INTERMEDIATE UNIT A - GROUND LEVEL Lot 1, Jalan Zurah 8, Pusat Perindustrian Zurah, Mukim Rasa, CHECKED : CADANGAN MENDIRIIKAN 10 UNIT RUMAH TERES MENG 41200 Klang, Selangar D.E. Tek03–3325 8995 Facuus–3326 e-maikenguiny@hcprecast.com.my, Https://www.hcprecast.com.my PRECAST WALL PANELS TABLE SETINGKAT DI ATAS LOT: MUKIM JUASSEH Daerah Hulu Selangor, 44200 Rasa, Selangor D.E. DAV'D MENG DAERAH KUALA PILAH, Tel:03-3325 8995 Fax:03-3325 8996 AMING HC/ APPR'D : MENG NEGERI SEMBILAN DARUL KHUSUS A DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A) OSTEM SCALE : _ NTS







HC PRECAST SYSTEM

TITLE: 10 UNIT RUMAH TERES SETINGKAT DI ATAS LOT:TYPE: INTERMEDIATE UNIT B (U3/IR)CONCRETE: G30

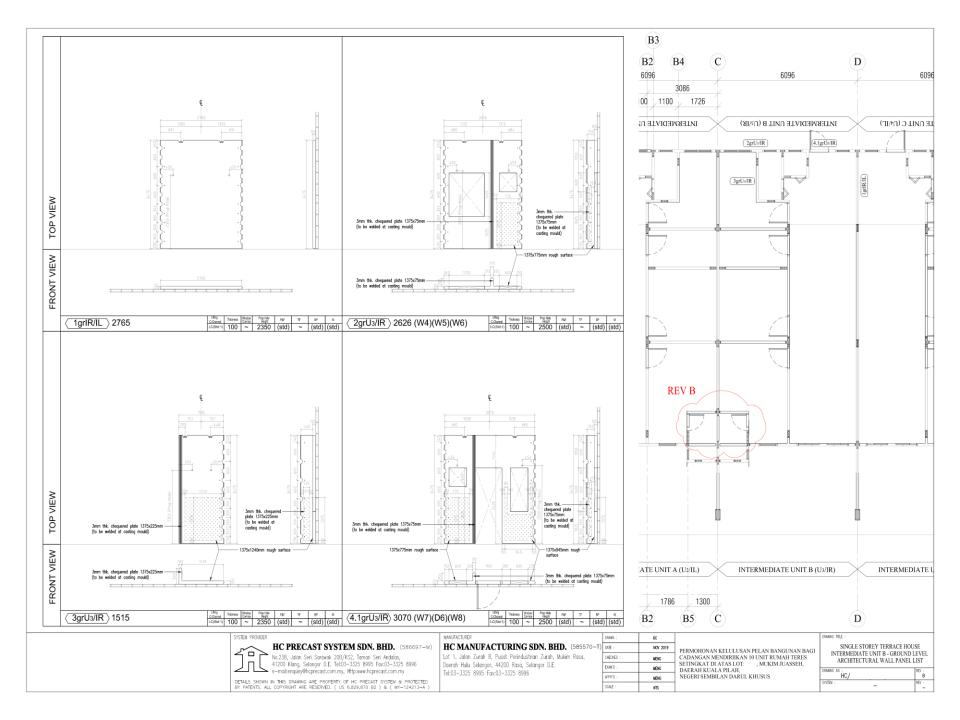
, MUKIM JUASSEH, DAERAH KUALA PILAH

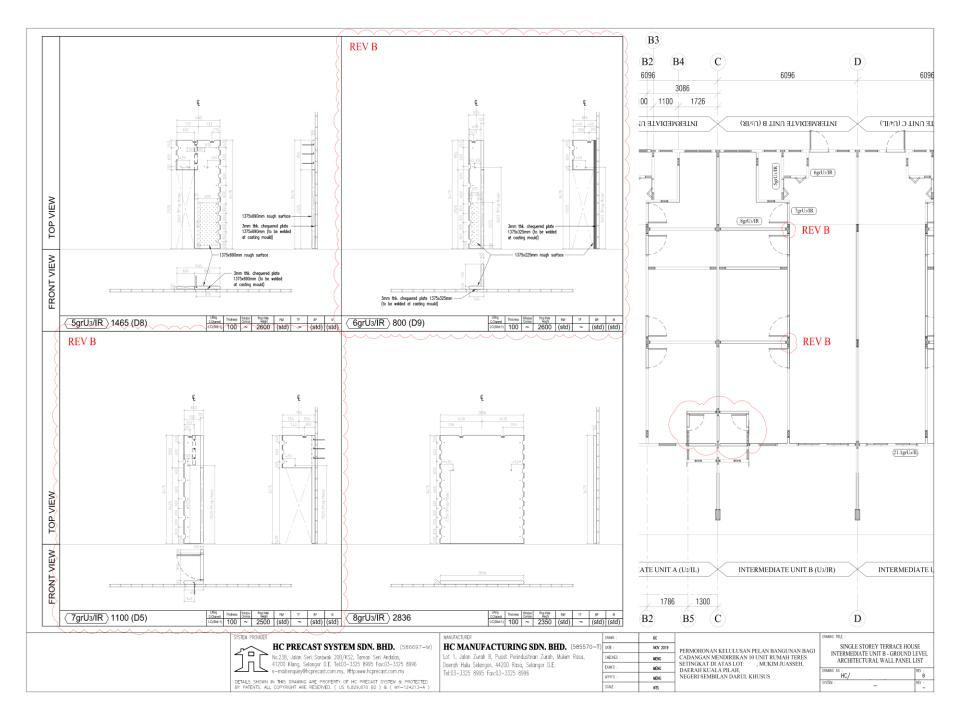
GROUND LEVEL PRECAST WALL PANELS

	D.C.C.T.LO.L		lered	n ning	Refer site	Panel	P & F	Middle	Window	Door	Starte	r Bar	Pov	ver pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	POSITION	PANEL NAME	Chequered Plate	Beam Opening	PS mould	Height		P&F	in index	2001	Side	Тор	275(h)	1475(h)		1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	1grIR/IL	2765				3475	std				yes										0.966	2.328
2	2grU3/IR	2626 (W4)(W5)(W6)	yes			3475	std		W4,W5 & W6		yes										0.803	1.935
3	3grU3/IR	1515	yes			3475	std				yes										0.671	1.617
4	4.1grU3/IR	3070 (W7)(D6)(W8)	yes			3475	std		W7 & W8	D6	yes										0.823	1.983
5	5grU3/IR	1465 (D8)	yes			3475	std	std		D8	yes										0.361	0.870
6	6grU3/IR	800 (D9)				3475	std			D9	yes										0.244	0.588
7	7grU3/IR	1100 (D5)				3475	std			D5	yes									REV B	0.334	0.805
8	8grU3/IR	2836				3475	std				yes										0.991	2.388
9	10.2grIR/IL	4456				2970	std	std			yes										1.328	3.200
10	11grU3/IR	2386				3475	std				yes										0.834	2.010
11	12grU3/IR	2836				3475	std				yes										0.991	2.388
12	13grU3/IR	4256 (D4)(D3)				2970	std	std		D3 & D4	yes										0.828	1.995
13	15.1grIR/IL	3870				3475	std				yes										1.350	3.254
14	17grU3/IR	1250 (D7)	yes			3475	std			D7	yes									(0.496	1.195
15	18grU3/IR	3520 (D2)				3475	std			D2	yes									REV B (0.984	2.371
16	20.1grU3/IR	660 (W2)(W3)	yes			3020	std		W2 & W3		yes	yes								(0.239	0.576
17	20.3grU3/IR	600	yes			3020	std				yes	yes									0.186	0.448
18	20.5grIR/IL	2520				3020	std				yes	yes									0.176	0.424
19	21.1grU3/IR	5896 (D1)(W1)				3475	std		W1	D1	yes										1.011	2.437

REV B (13.616 32.812)

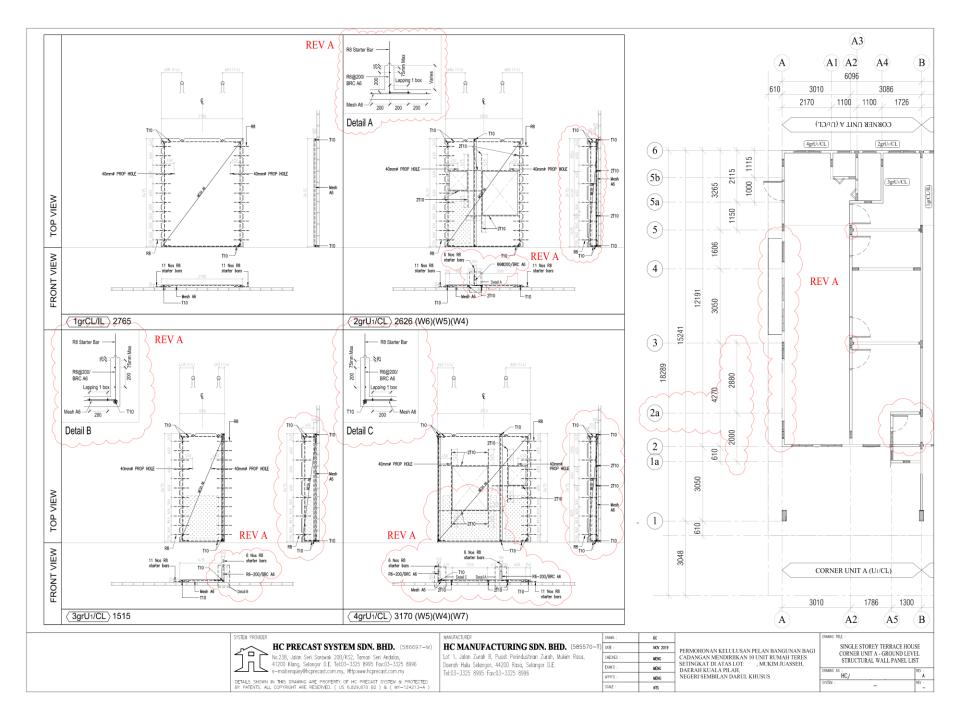
SYSTEM PROVIDER	MANUFACTURER	DRAWN :	KC		DRAWING TITLE :	
	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	NOV 2019	PERMOHONAN KELULUSAN PELAN BANGUNAN BAGI	SINGLE STOREY TERRACE HOUS	
	Lot 1, Jalan Zurah 8, Pusat Perindustrian Zurah, Mukim Rasa,	CHECKED :	MENG	CADANGAN MENDIRIIKAN 10 UNIT RUMAH TERES	INTERMEDIATE UNIT B - GROUND LE PRECAST WALL PANELS TABLE	
41200 Klang, Selangor D.E. Tel:03–3325 8995 Fax:03–3325 8996 e-mail:enguiry@hcprecast.com.my, Http://www.hcprecast.com.my	Daerah Hulu Selangor, 44200 Rasa, Selangor D.E.	EXAN'D :	MENG	SETINGKAT DI ATAS LOT: , MUKIM JUASSEH, DAERAH KUALA PILAH.	DRAWING ND :	67V ·
DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED	Tel:03-3325 8995 Fax:03-3325 8996	APPR'D :	MENG	NEGERI SEMBILAN DARUL KHUSUS	HC/	В
BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)		SCALE :	NTS		SISTEM :	EV :

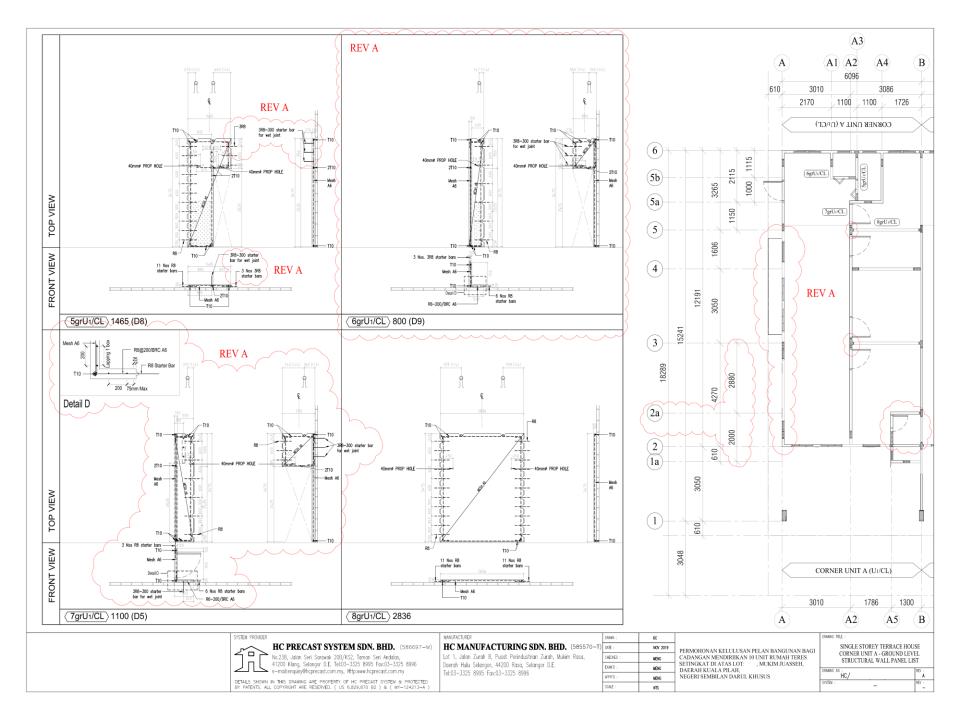


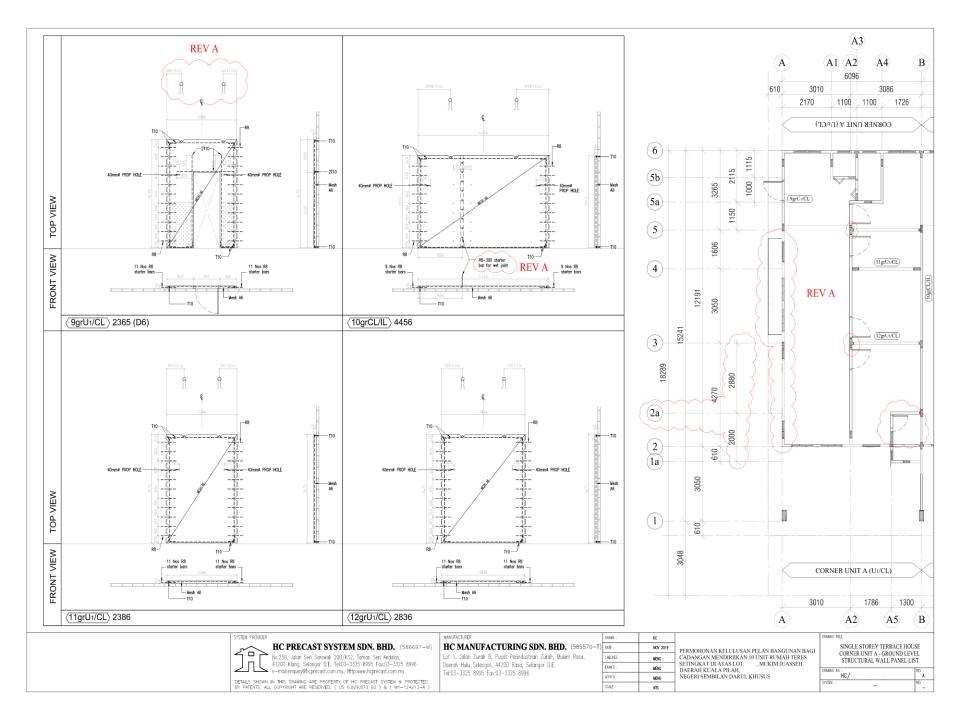


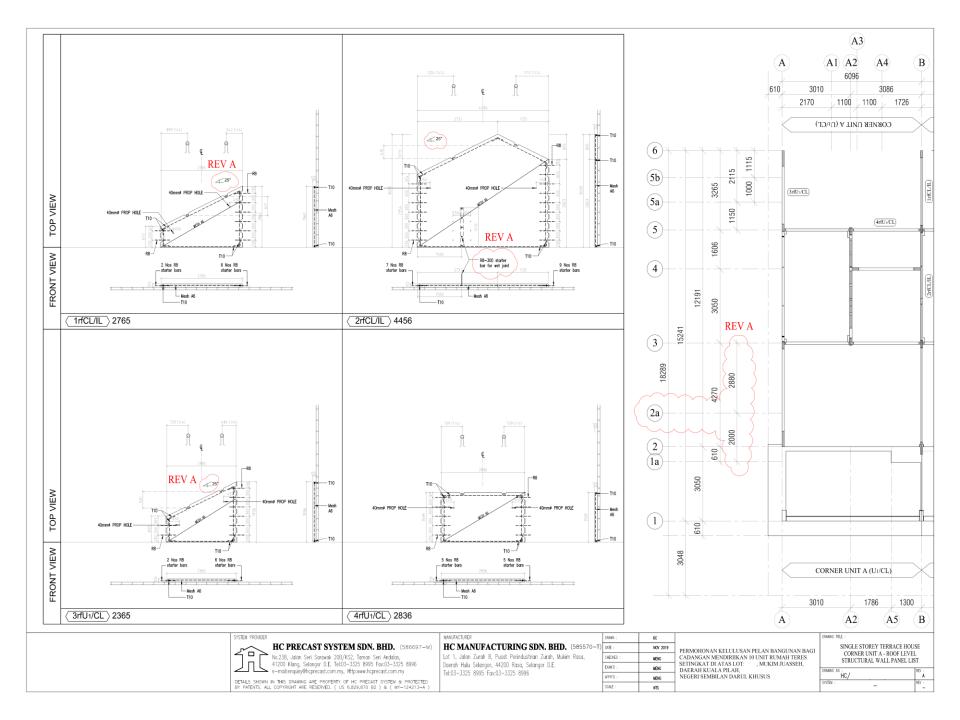
Structural Panel List

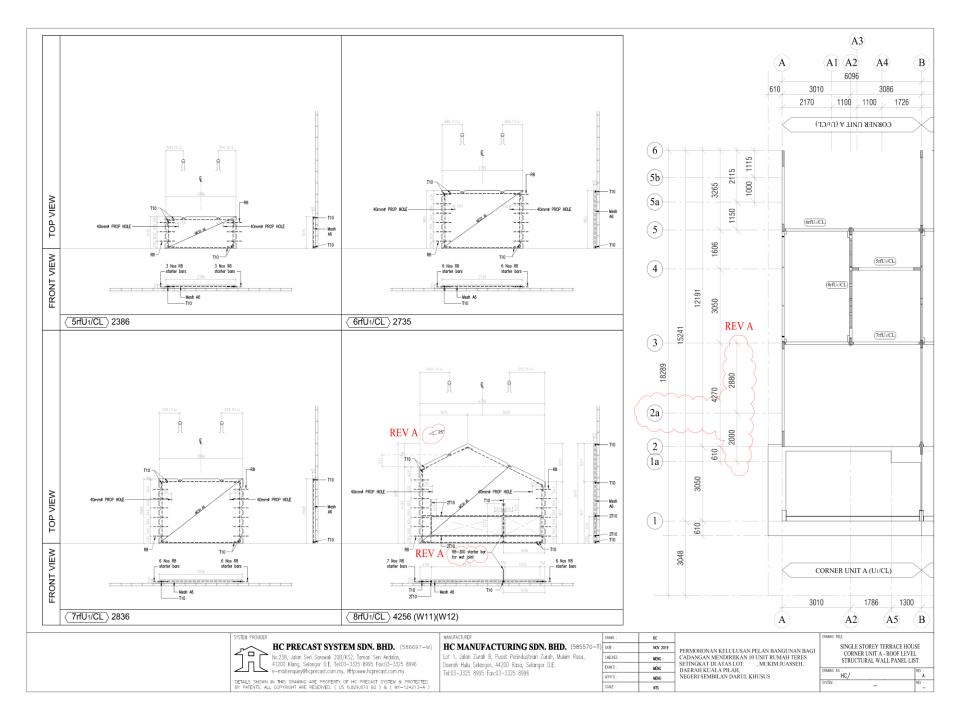
Corner Unit A U1/CL (GL & RL)



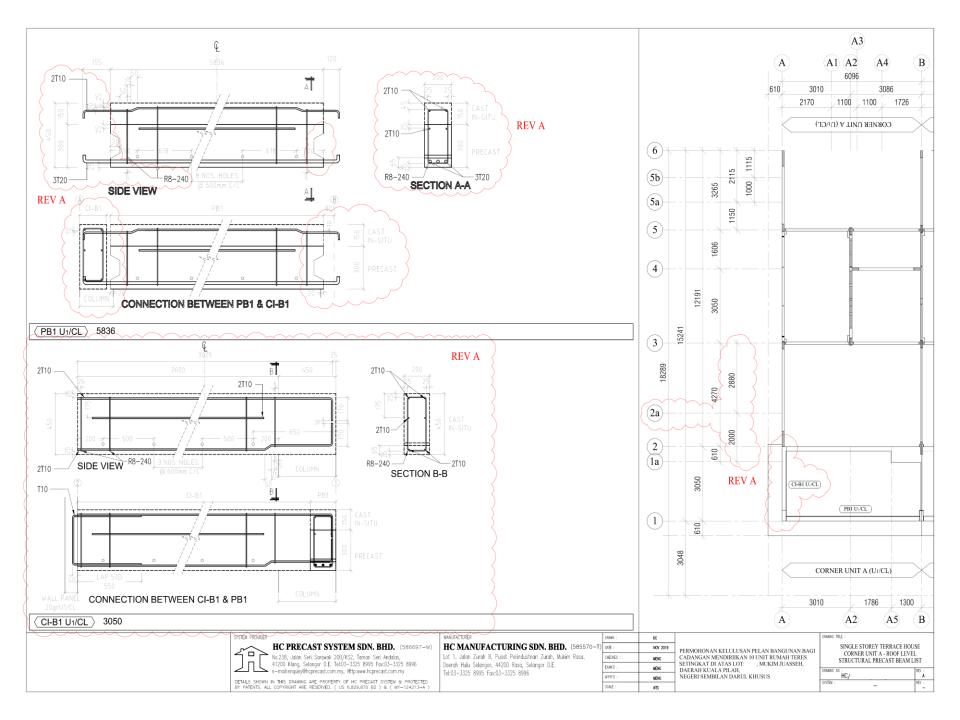




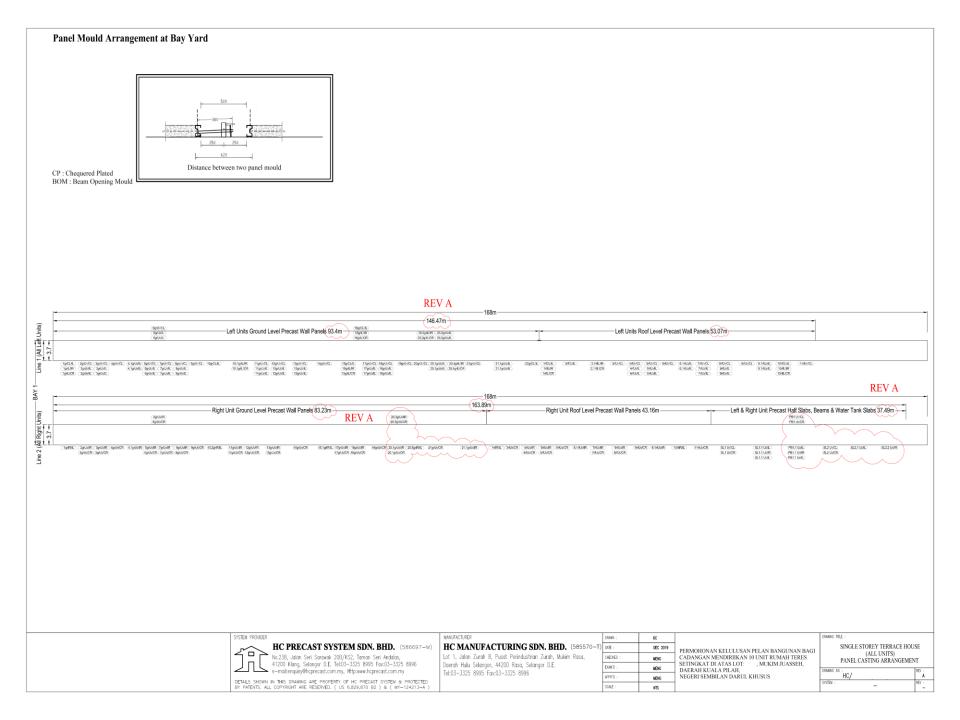


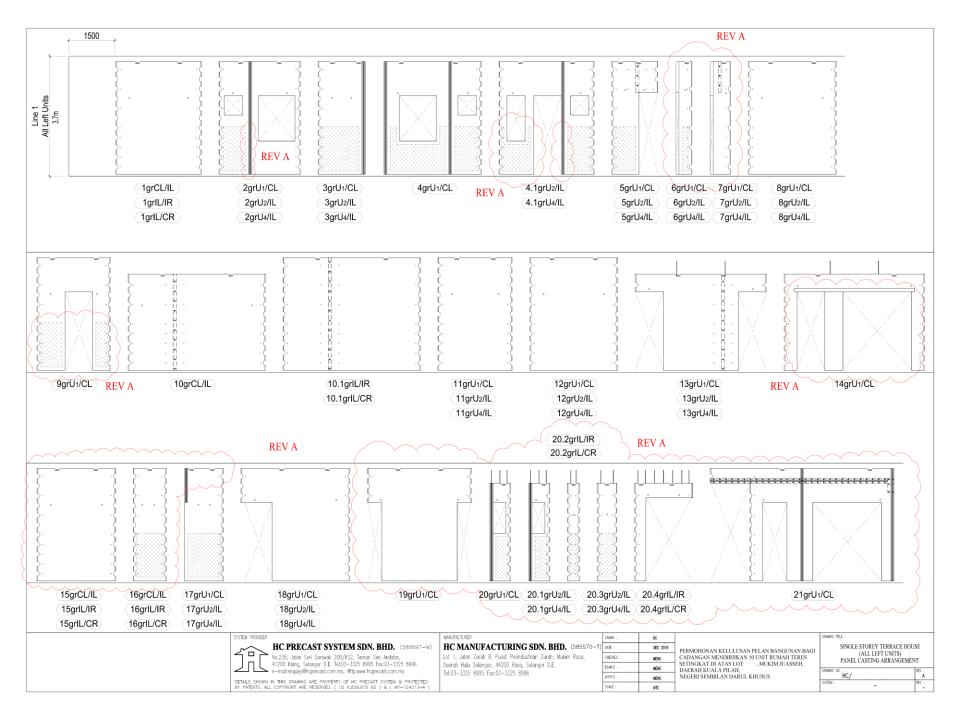


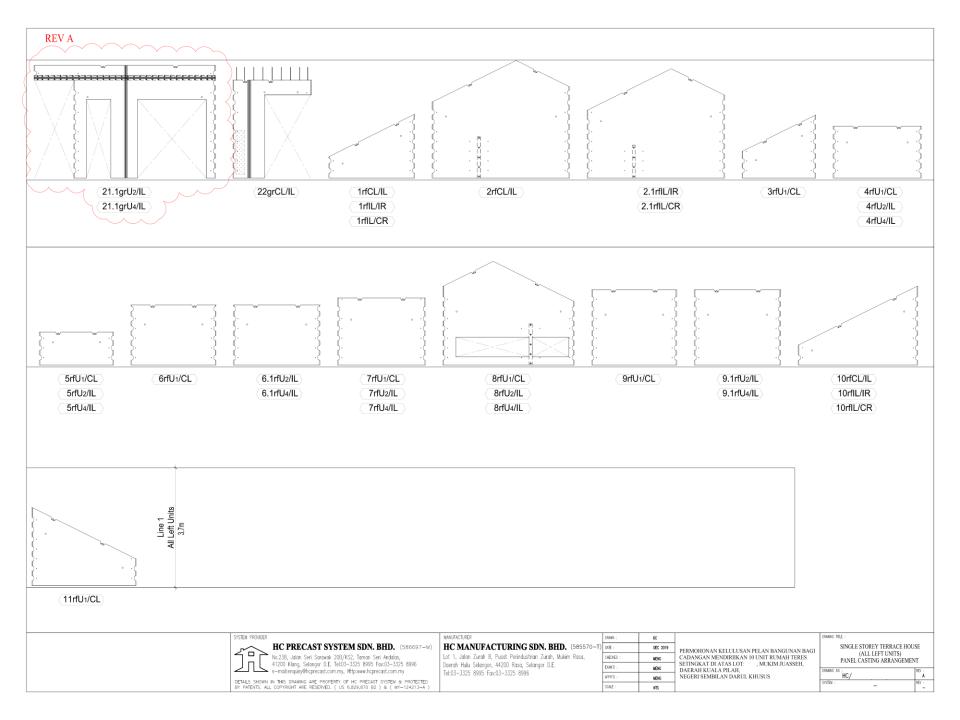
Structural Precast & Cast In-situ Beam

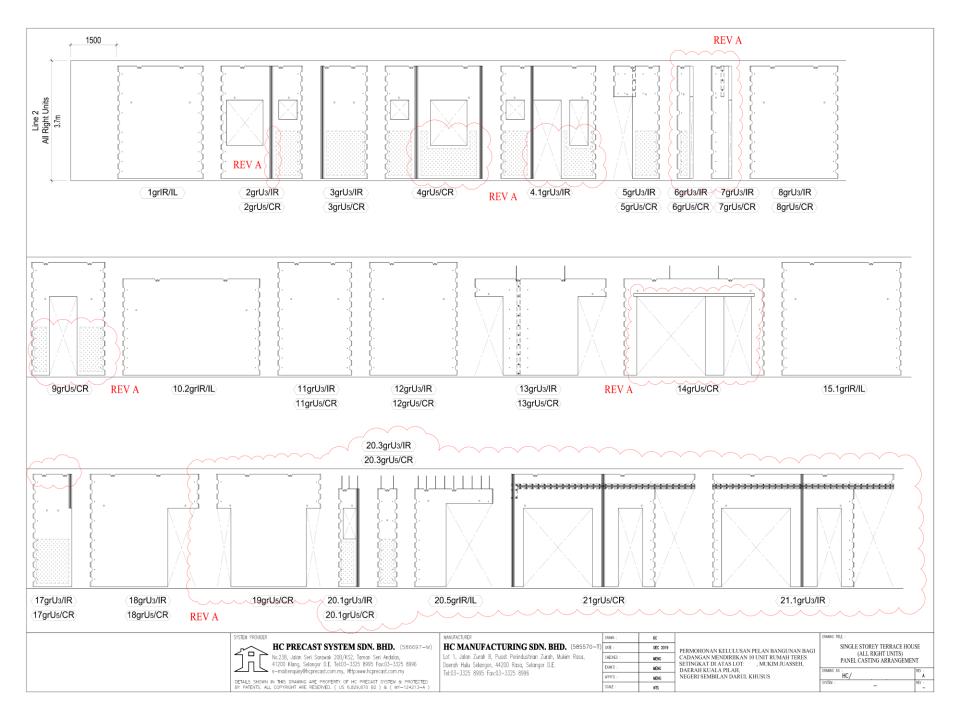


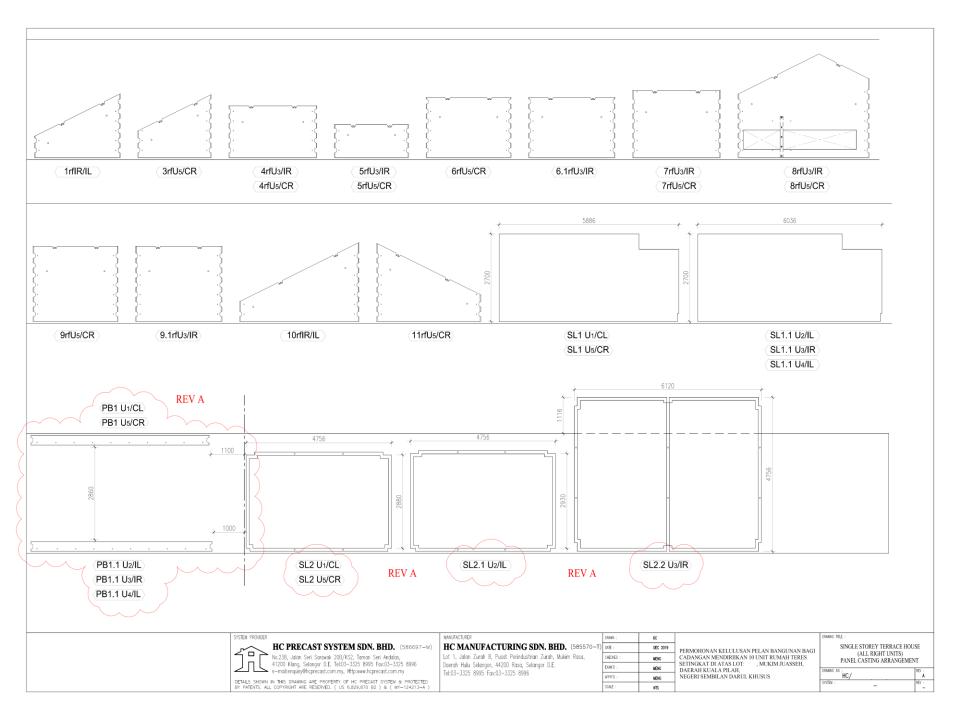
Panel Mould Setting Out (Off-site)



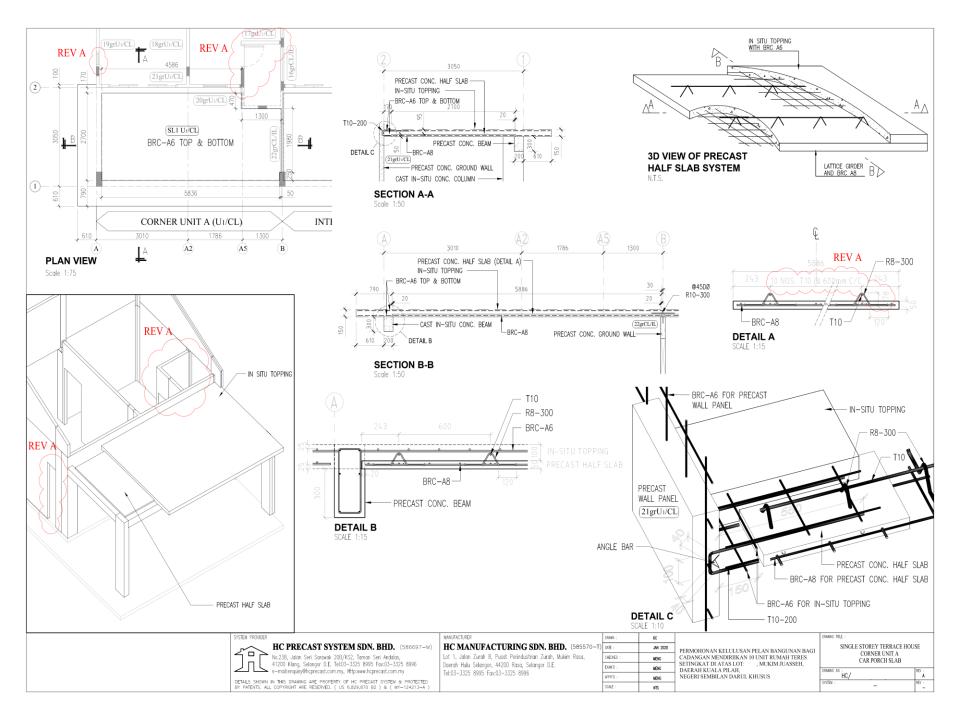




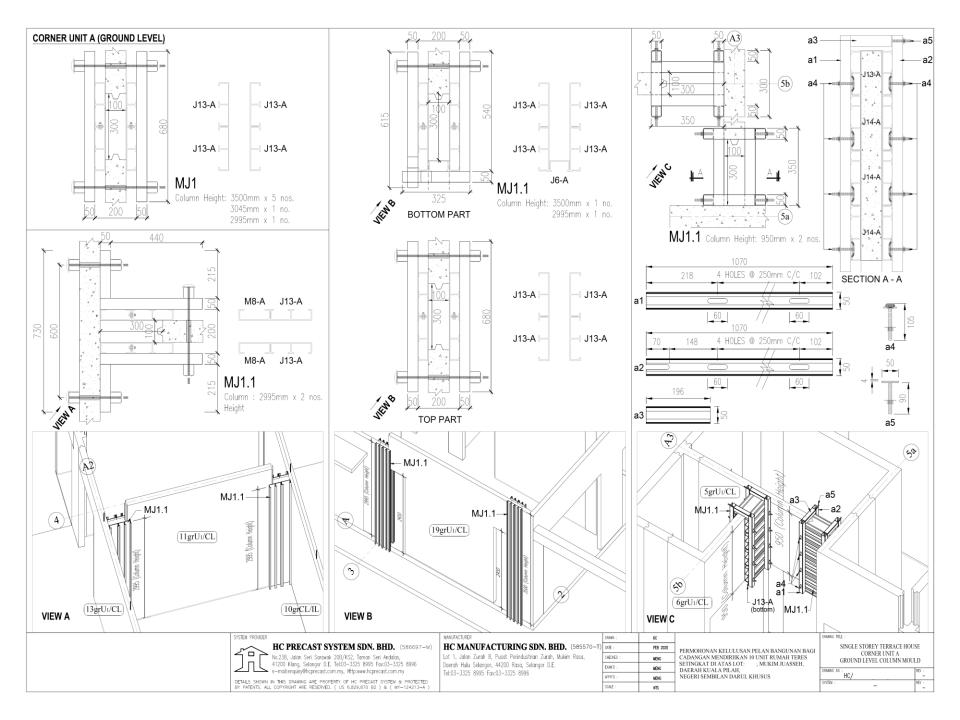


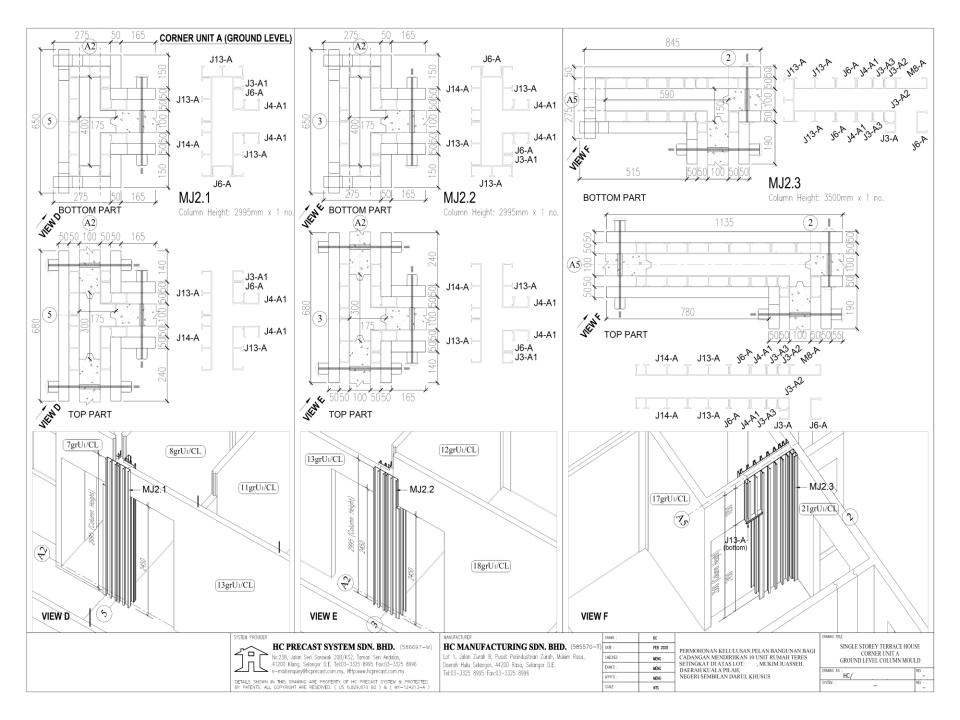


Car Porch Slab



Column Mould





3D system drawing	;	1 month	Precast walls	5	202	nos / 142.58 m3
Mould fabrication	;	1 month	Wet joints (Rebar / Mould / Concrete)	:	200	nos / 22.70 m3
Advance casting	;	1 month	Precast beam	;	10	nos/ 2.72 m3
			In-situ beam	:	4	nos/0.80 m3
			Precast water tank slabs	:	10	nos / 24.00 m3

Precast walls	: 86 nos / 52.18 m
Wet joints (Rebar / Mould / Concrete)	:88 nos/5.52 m
Car proch precast half slabs	: 10 nos / 8.00 m
Car proch cast in-situ R.C. flat roofs	: 10 nos / 26.86 m

Logistic : Delivery schedule

									IBS		n-si	le w	VORK	рго	gra	mm	e se	que	nce																																	_
		No. of precast /	Accessory	No. of	No of								1	/8/20	20												1	1/9/20	020											_		1	1/10/2	2020	_		_	_				
Bill	Description	wet work element	required / nos / set	workers / Team	worker Required	Crane	1 2	m ** 1	n 19 1	8	10	12	13	16	18	20	2	23	25 26	28	30	; - •	 * **	2	o 6 9	5 ± 5	13	t \$ 9	17	19	21	22	25 26	27 28	29	r 7	3	5 9	1	9 10	11 12	13	15 16	17 18	19 20	21	3 22 7	24 25	26 27	28 29	30 31	
1	GL : Survey setting out - level sim plat installation. (2 units / day)			2 + 0	2																				Motolitan dr	24 2 C	48.5	6,7&8	2																							
2	GL : Wall - Panel wall installation. (2 unit / day)	5 units : 101		4 + 1	5	Cr 1																					1 2 8 3++	3++.48.5					6,788++																			
3	GL : Wall - Filled expendite cement mortar. (2 units / day)	5 units : 101		2 + 0	2																						1 28 3++	3++.48.5					6,788++																			
4	GL : Wall - Wet joint rebar installation. (2 units / days)	5 units : 100(w)		5 + 0	3 + Bill 2 + Bill 3																						18.2	38.4	5				6.8.7	8 & 9	10																	
5	GL: Car porach column / in-situ beam & pc beam mould - Wet joint, in-situ beam, pc beam with s.support installation. (2 units / day)	5 units : 6(c) + 2(in) + 5(pc)		4 + 1	Bill 2 + Bill 3 + Bill 4	Cr 1																						1 2 6 244	3++.4&5	5					6,7&8++	8++, 9 & 10																
6	GL : Wall / in-situ beam & pc beam roof - Wet joint, in-situ beam & pc beam casting. (2 units / day)	11.35 m3 + 0.04 m3		4 + 1	Bill 2 + Bill 3 + Bill 4	Cr 1																							1,2&3++	3++,48.5					6,7&8++	B++, 9 & 10																
7	RL: Pc water tank & car proch / Rc flat roof - Pc water tank, Rebar, Half slabs & in- situ mould with s.support installation. (2 units / day)	5 units : 5(p.w) + 5(h.s) + 5(in) + 5(s)		4 + 1	Bill 2 + Bill 3 + Bill 4	Cr 1																							1.283++	1,2&3++	3++,4&5					6, 7 & 8++	8++, 9 & 10										Π					
8	RL : Rc flat roof / water tank, car proch - casting. (2 units / day)	5 units : 13.43 m3		4+1	Bill 2 + Bill 3 + Bill 4	Cr 1																										1, 2, 3, 4 & 5						6, 7, 8, 9 & 10														
9	RL : Wali - Panel wall installation. (2 units / day)	5 units : 43		4+1	Bill 2 + Bill 3 + Bill 4	Cr 1																										1, 2, 3, 4 & 5					6, 7, 8, 9 & 10	6, 7, 8, 9 & 10														
10	RL : Wall - Wet joint rebar & mould installation. (2 units / day)	5 units : 44		4+1	Bill 2 + Bill 3 + Bill 4	Cr 1																										1,283++						6,7&8++ 8++,9&10														
11	RL : Wali - Wet joint casting casting. (2 units / day)	2.76 m3		4+1	Bill 2 + Bill 3 + Bill 4	Cr 1																										4 2 2 344	3++,4&5					6, 7 & 8++	8++, 9 & 10													
					10										_		_										Ĺ		Sup	perst	ructi	ure (fram	e & v	vall)	: 21	day	5	1													

Bill	Description	No. of Workers / Team	Work done / Day
1	Wall Panel Installation	4+1 = 5	30 - 50 pcs panel
2	Fill in Expandite Concrete	2+0 = 2	30 - 50 pcs panel
3	Column Rebar Installation	5+0 = 5	40 - 60 nos column
4	Column Mould Installation	5+0 = 5	41 - 60 nos column
5	Column/Beam Casting	5+0 = 5	4-6 m3
6	Column Mould Dismantle	5+0 = 5	40 - 60 nos column
7	Precast Beam Installation	4+0 = 4	10 - 20 nos precast bea
8	Mobile Crane 25Ton Panel Installation		
9	Mobile Crane 20Ton Casting & Dismantled		

	Minimu	m period before	period before striking			
Type of framework	Surface	temperature of	emperature of concrete			
Type of manework	16 °C and above	t °C (any ter between 0 °C				
Vertical formwork to columns, walls and large beams	12 h	300 t+10	h			
Soffit formwork to slabs	4 days	100 t+10	h			
Soffit formwork to beams and props to slabs	10 days	250 t + 10	h			
Props to beams	14 days	360	day			

Bill	Description	Accessori provided (unit)	Quantities (nos)	Drawing No
2.1	GL: panel wall prop	101 x 2	202	
5.1	GL : wet joint mould	100	50	
5.1	GL : car porach column mould	6	6	
5.1	GL : car porach column mould prop	6 x 3	18	
5.1	GL : car porach in-situ beam mould	2	2	
5.1	GL : car porach Pc beam s.suport	6	6	
7.1	GL : car porach Half slab s.suport	5	5	
10.1	RL : panel wall prop	43 x 2	86	
10.1a	RL : Wet joint mould required	44	22	



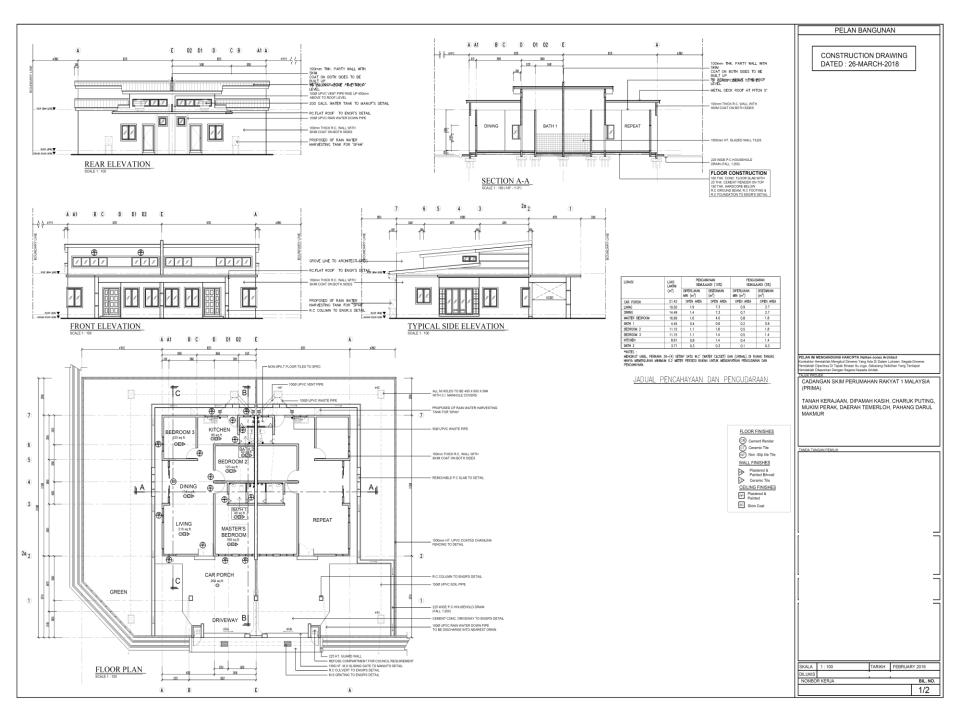
CADANGAN SKIM PERUMAHAN RAKYAT 1 MALAYSIA (PRIMA) BAGI UNIT RUMAH BERKEMBAR 1 TINGKAT DIATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH, PAHANG DARUL MAKMUR.

UNTUK TETUAN :

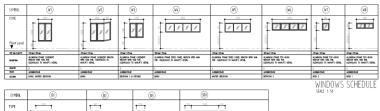
- HC PRECAST SYSTEM DRAWINGS -

HC Precast System Drawings

a) Architectural Layout Plan & Elevation

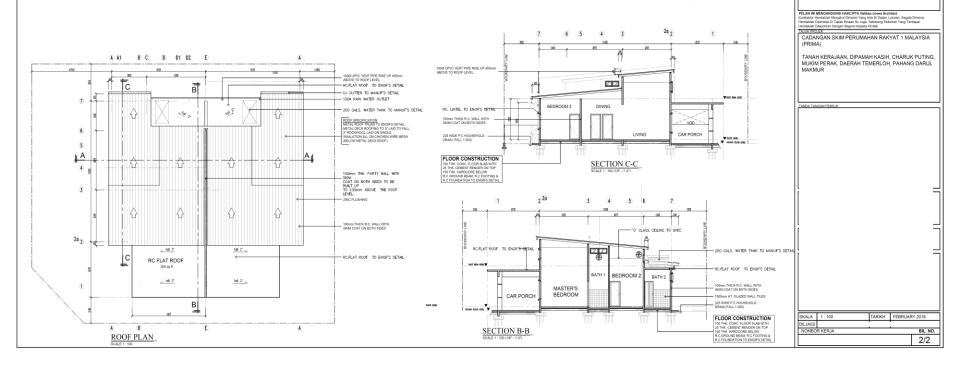


CONSTRUCTION DRAWING DATED : 26-MARCH-2018 PELAN BANGUNAN

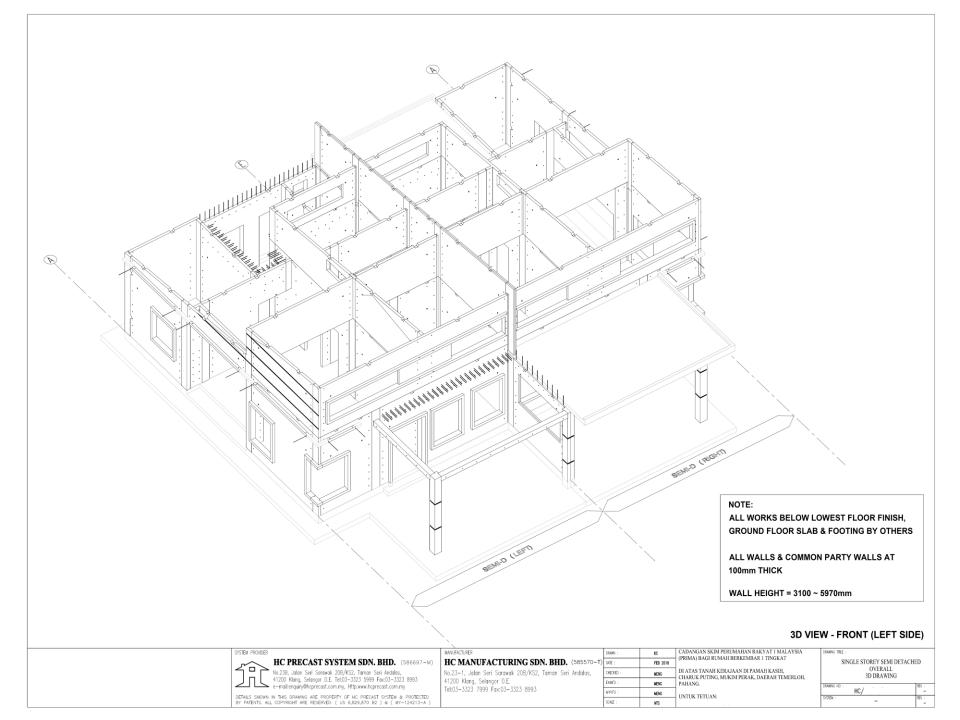


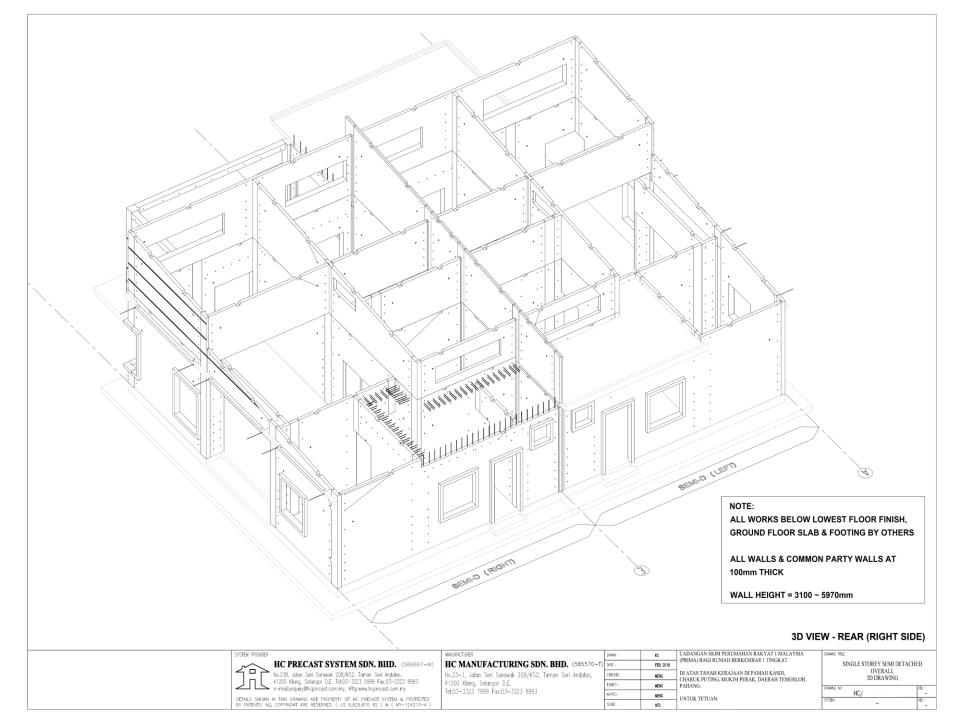


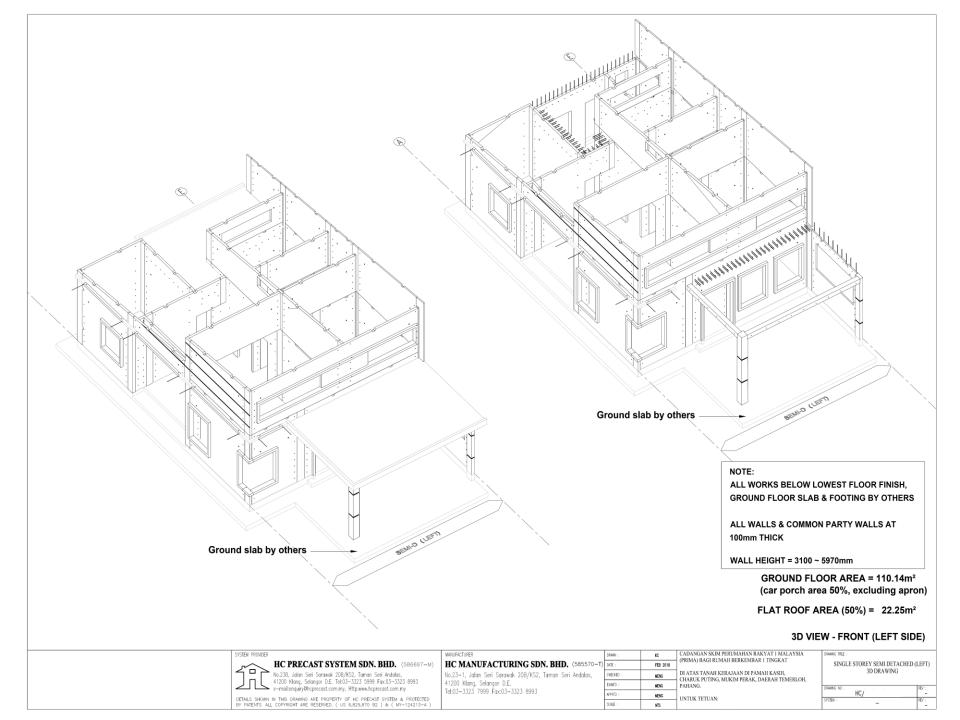
DOOR SCHEDULE & IRONMONGERY

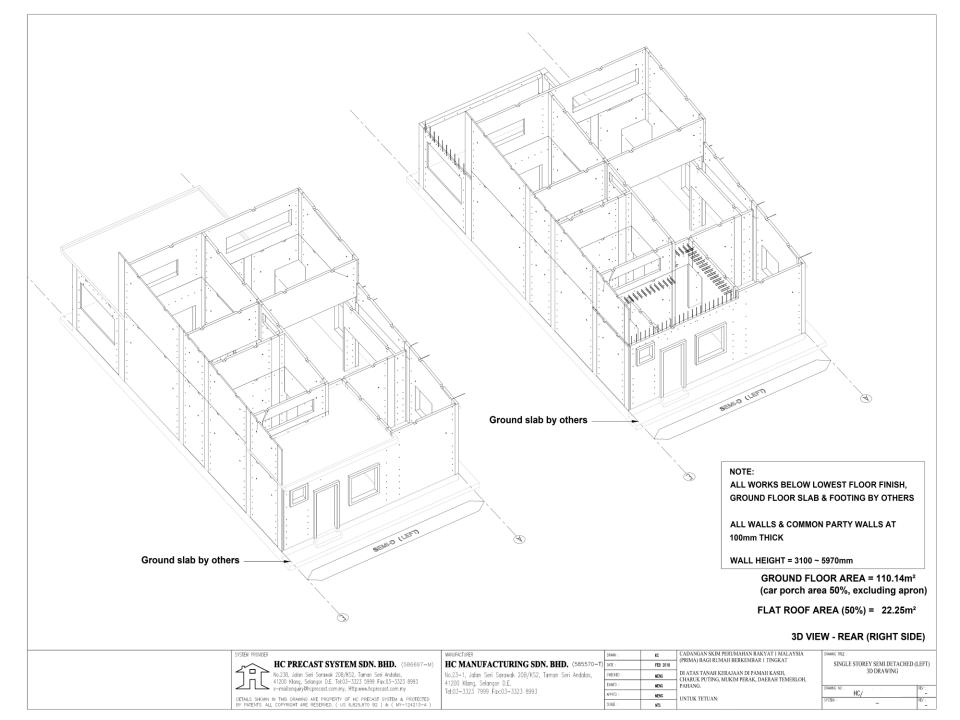


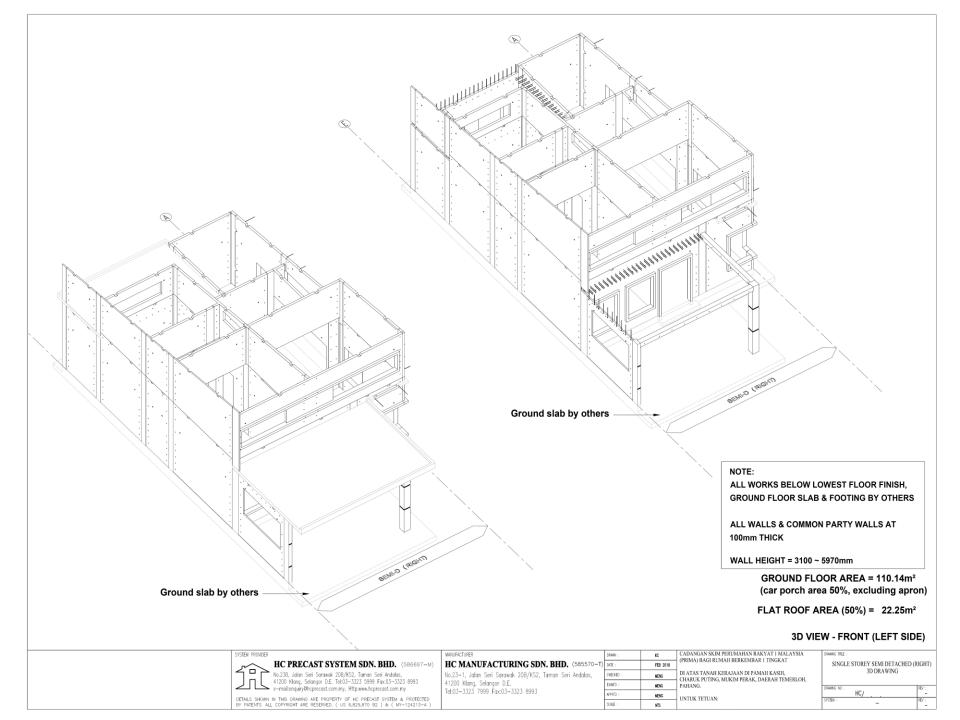
b) 3D Drawing

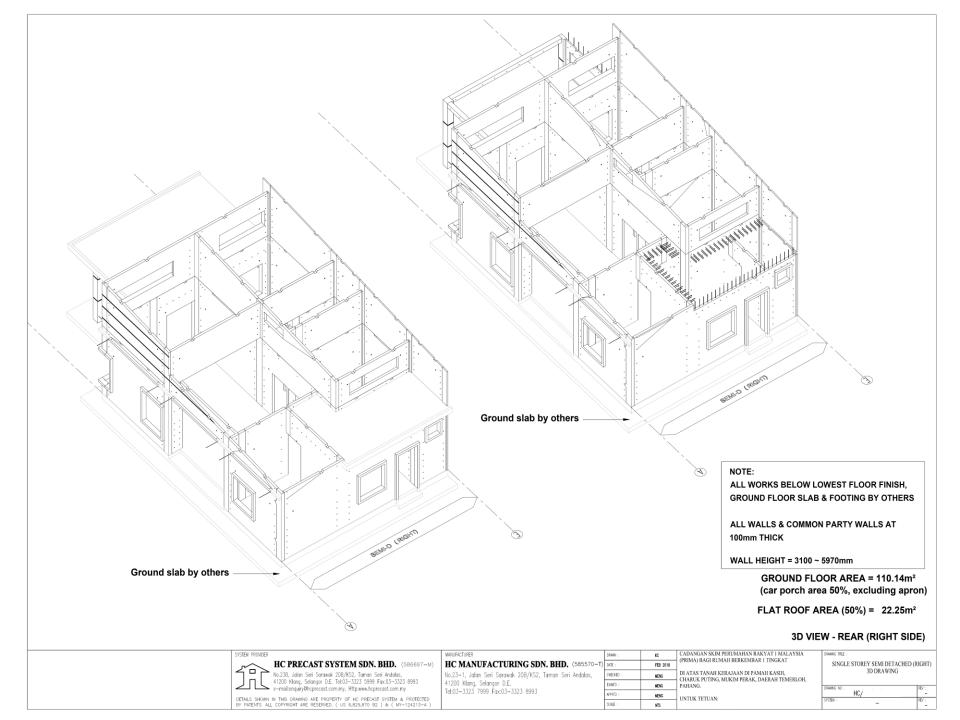




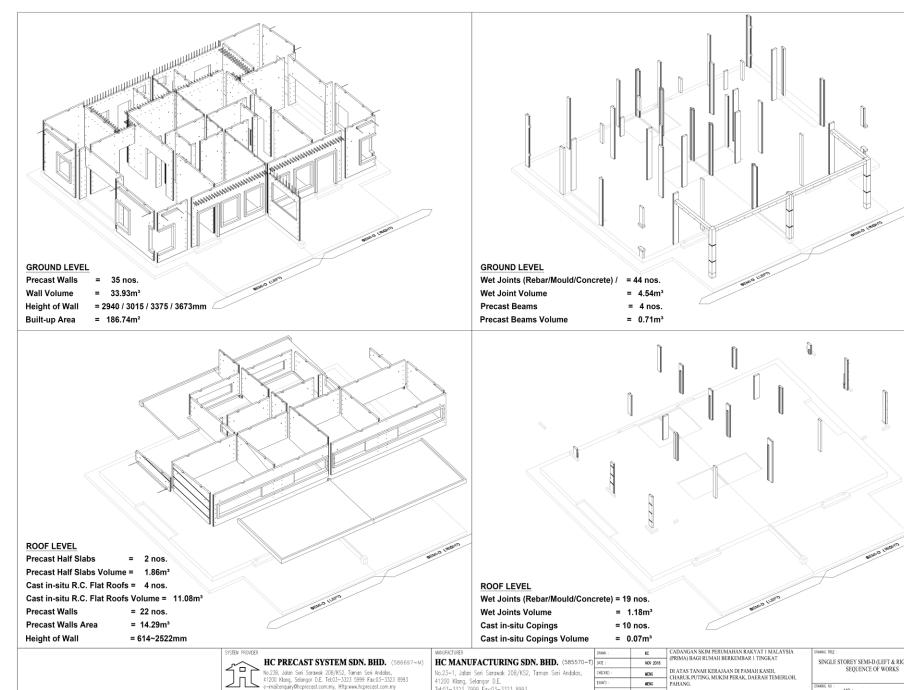








c) Sequence of Works



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PPR'D

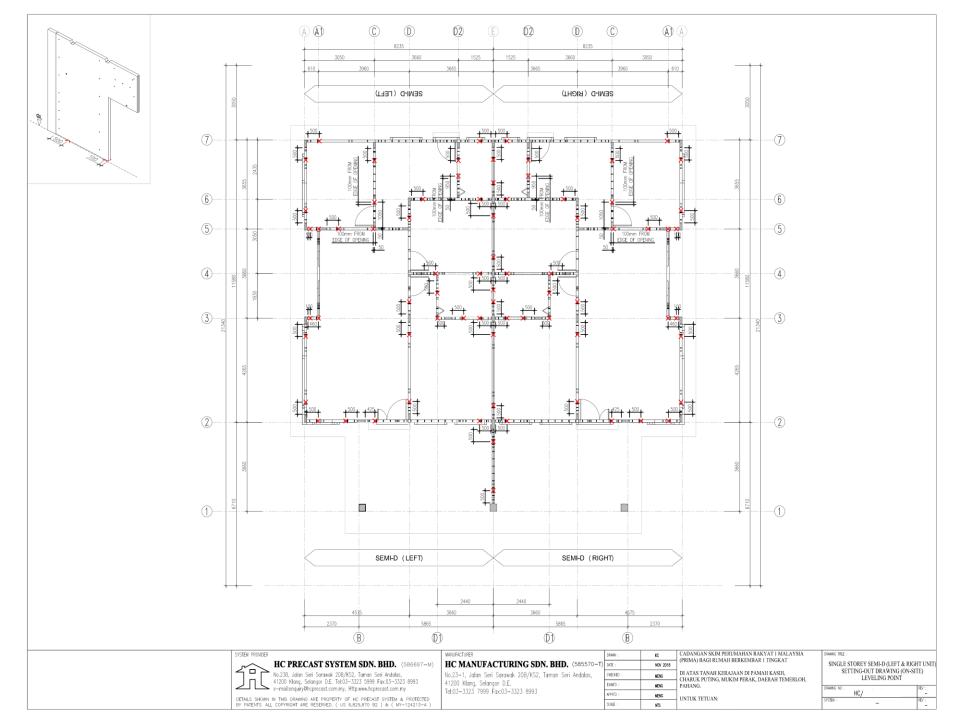
SCALE

MENG PAHANG. MENG UNTUK TETUAN: NTS

SINGLE STOREY SEMI-D (LEFT & RIGHT UNIT) SEQUENCE OF WORKS N DAMAG HC/

d) Setting-out Drawing (On-site)

- Leveling Point
- Level Check List
- Wall Panel Installation Guide



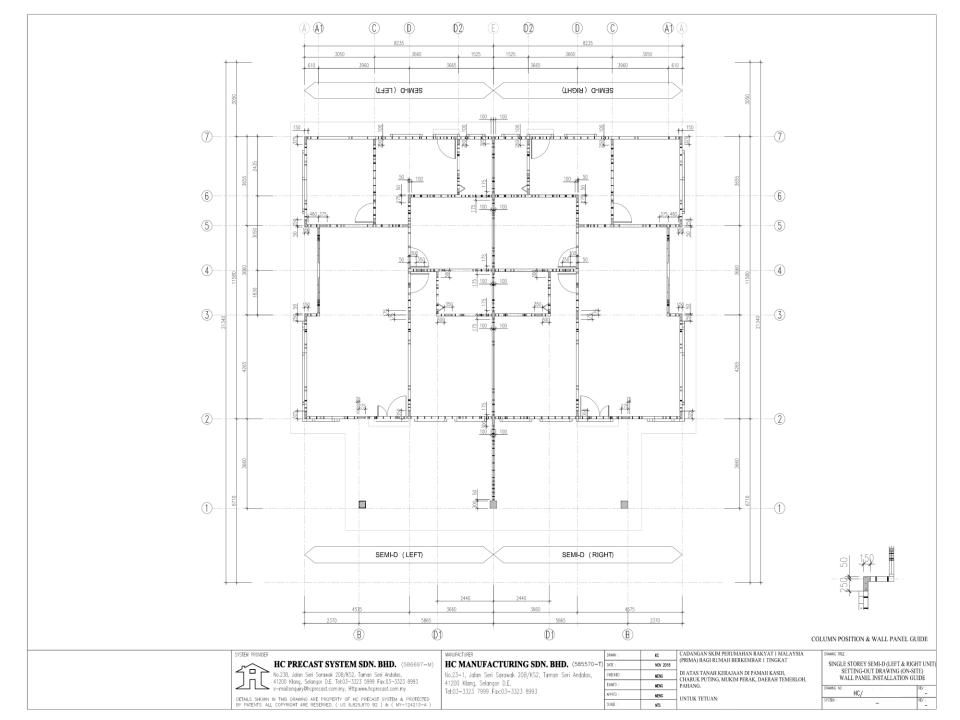
SETTING OUT AND LEVEL CHECK LIST

SETTING OUT AND LEVEL CHECK LIST

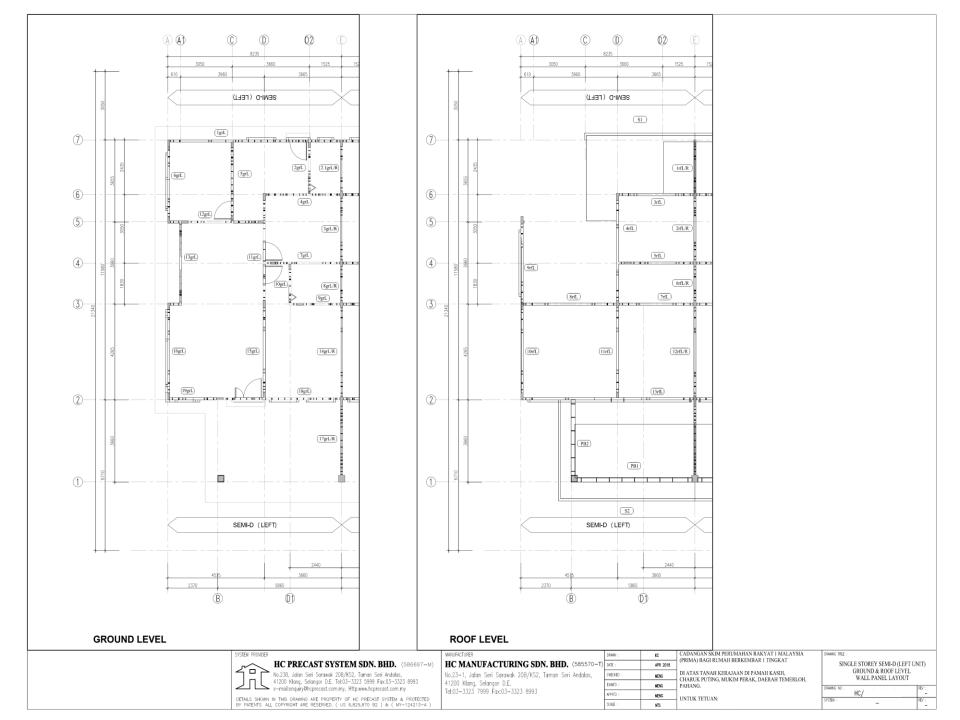
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	7 Lgr = 15.750 = 15.699 = 15.690 = 15.725 = 15.750 = 0.026 = 0.035 = 0.035 = 0.037 = 15.750 = 15.690 = 15.725 = 15.750 = 0.034 = 0.035 = 0.037 = 0.036 = 0.037 = 0.032 = 0.023 = 0.021 = 15.750 = 15.750 = 15.750 = 0.035 = 0.021 = 0.031 =	7 Lgr 15.750 15.699 15.690 15.725 15.750 0.026 0.035 8 Lgr 15.750 15.690 15.692 15.725 15.750 0.033 0.033 9 Lgr 15.750 15.688 15.697 15.725 15.750 0.037 0.028 1 Lgr 15.750 15.688 15.697 15.725 15.750 0.037 0.030 2 Lgr 15.750 15.706 15.702 15.725 15.750 0.037 0.030 2 Lgr 15.750 15.700 15.701 15.693 15.725 15.750 0.024 0.032 4 Lgr 15.750 15.709 15.709 15.706 15.725 15.750 0.024 0.032 5 Lgr 15.750 15.699 15.700 15.725 15.750 0.031 0.034 7 Lgr 15.750 15.699 15.706 15.725 15.750 0.031 0.034 9 Lgr 15.750 15.699 15.706 15.725 15.750 0.016 0.019 9 Lgr 15.750 15.697 15.698 15.725 15.750 0.031 0.034 9 Lgr 15.750 15.697 15.698 15.725 15.750 0.036 0.028 1 Lgr 15.750 15.697 15.698 15.725 15.750 0.016 0.027 8 Lgr 15.750 15.697 15.705 15.725 15.750 0.028 0.028 0 Lgr 15.750 15.697 15.705 15.725 15.750 0.036 0.018 0 Lgr 15.750 15.697 15.705 15.725 15.750 0.028 0.028 2 Lgr 15.750 15.673 15.678 15.725 15.750 0.036 0.018 0 Lgr 15.750 15.673 15.678 15.725 15.750 0.028 0.029 2 Lgr 15.750 15.673 15.678 15.725 15.750 0.028 0.020 2 Lgr 15.750 15.673 15.678 15.725 15.750 0.052 0.047 4 Lgr 15.750 15.673 15.688 15.725 15.750 0.052 0.047 4 Lgr 15.750 15.673 15.688 15.725 15.750 0.052 0.057 4 Lgr 15.750 15.675 15.682 15.725 15.750 0.042 0.040 5 Lgr 15.750 15.675 15.682 15.725 15.750 0.042 0.040 5 Lgr 15.750 15.675 15.682 15.725 15.750 0.052 0.057 4 Lgr 15.750 15.675 15.682 15.725 15.750 0.042 0.040 5 Lgr 15.750 15.675 15.682 15.725 15.750 0.052 0.057 4 Lgr 15.750 15.675 15.682 15.725 15.750 0.042 0.040 5 Lgr 15.750 15.675 15.682 15.725 15.750 0.052 0.057 4 Lgr 15.750 15.675 15.682 15.725 15.750 0.042 0.040 5 Lgr 15.750 15.675 15.682 15.725 15.750 0.052 0.057 4 Lgr 15.750 15.675 15.682 15.725 15.750 0.042 0.040 5 Lgr 15.750 15.675 15.682 15.725 15.750 0.052 0.057 4 Lgr 15.750 (FFL) ∇ 15.692 (Ext L) Screeding ∇	$7 Lgr = 15.750 = 15.699 = 15.690 = 15.725 = 15.750 = 0.026 = 0.0 \\ 8 Lgr = 15.750 = 15.690 = 15.692 = 15.725 = 15.750 = 0.034 = 0.0 \\ 9 Lgr = 15.750 = 15.691 = 15.697 = 15.725 = 15.750 = 0.037 = 0.0 \\ 11 Lgr = 15.750 = 15.688 = 15.697 = 15.725 = 15.750 = 0.037 = 0.0 \\ 12 Lgr = 15.750 = 15.706 = 15.702 = 15.725 = 15.750 = 0.019 = 0.0 \\ 13 Lgr = 15.750 = 15.701 = 15.693 = 15.725 = 15.750 = 0.024 = 0.0 \\ 14 Lgr = 15.750 = 15.709 = 15.700 = 15.725 = 15.750 = 0.024 = 0.0 \\ 15 Lgr = 15.750 = 15.694 = 15.725 = 15.750 = 0.038 = 0.0 \\ 15 Lgr = 15.750 = 15.694 = 15.725 = 15.750 = 0.016 = 0.0 \\ 16 Lgr = 15.750 = 15.694 = 15.725 = 15.750 = 0.016 = 0.0 \\ 18 Lgr = 15.750 = 15.694 = 15.725 = 15.750 = 0.016 = 0.0 \\ 19 Lgr = 15.750 = 15.697 = 15.694 = 15.725 = 15.750 = 0.016 = 0.0 \\ 10 Lgr = 15.750 = 15.697 = 15.678 = 15.725 = 15.750 = 0.038 = 0.0 \\ 12 Lgr = 15.750 = 15.697 = 15.705 = 15.750 = 0.028 = 0.0 \\ 12 Lgr = 15.750 = 15.673 = 15.678 = 15.725 = 15.750 = 0.036 = 0.0 \\ 12 Lgr = 15.750 = 15.673 = 15.678 = 15.725 = 15.750 = 0.028 = 0.0 \\ 12 Lgr = 15.750 = 15.673 = 15.678 = 15.725 = 15.750 = 0.028 = 0.0 \\ 13 Lgr = 15.750 = 15.673 = 15.678 = 15.725 = 15.750 = 0.028 = 0.0 \\ 14 Lgr = 15.750 = 15.673 = 15.682 = 15.725 = 15.750 = 0.028 = 0.0 \\ 14 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.028 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.028 = 0.0 \\ 14 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.022 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.682 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.692 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.692 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.692 = 15.725 = 15.750 = 0.052 = 0.0 \\ 15 Lgr = 15.750 = 15.675 = 15.692 = 15.725 = 15.750 $	Panel	FF Level	Existing	Level	Proposed Plastic Pad Level	Proposed FFL	Plastic Pad (min=15mm, ma	-
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$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	8 Lgr 15.750 15.690 15.692 15.725 15.750 0.035 0.033 9 Lgr 15.750 15.691 15.690 15.725 15.750 0.034 0.035 0 Lgr 15.750 15.688 15.697 15.725 15.750 0.037 0.028 1 Lgr 15.750 15.688 15.695 15.725 15.750 0.037 0.039 2 Lgr 15.750 15.701 15.702 15.725 15.750 0.019 0.023 3 Lgr 15.750 15.709 15.700 15.725 15.750 0.035 0.025 5 Lgr 15.750 15.690 15.700 15.725 15.750 0.031 0.034 7 Lgr 15.750 15.694 15.691 15.702 15.725 0.031 0.031 8 Lgr 15.750 15.699 15.700 15.725 15.750 0.031 0.034 9 Lgr 15.750 15.694 15.691 15.725 15.750 0.031 0.034 9 Lgr 15.750 15.691 15.709 15.694 15.725 15.750 0.028 0.027 9 Lgr 15.750 15.691 15.707 15.725 15.750 0.036 0.016 0 Lgr 15.750 15.691 15.707 15.725 15.750 0.036 0.018 0 Lgr 15.750 15.691 15.707 15.725 15.750 0.036 0.018 0 Lgr 15.750 15.697 15.694 15.725 15.750 0.036 0.018 0 Lgr 15.750 15.697 15.694 15.725 15.750 0.028 0.021 0 Lgr 15.750 15.673 15.678 15.725 15.750 0.036 0.018 0 Lgr 15.750 15.673 15.678 15.725 15.750 0.052 0.047 1 Lgr 15.750 15.673 15.678 15.725 15.750 0.052 0.047 1 Lgr 15.750 15.673 15.688 15.725 15.750 0.052 0.047 1 Lgr 15.750 15.673 15.688 15.725 15.750 0.052 0.047 4 Lgr 15.750 15.673 15.688 15.725 15.750 0.052 0.047 4 Lgr 15.750 15.673 15.682 15.725 15.750 0.052 0.047 4 Lgr 15.750 15.675 15.682 15.750 0.052 0.047 4 Lgr 15.750 15.675 15.682 15.750 0.052 0.043 The level are not as specification. Needed to be/ Panel 56 LGR V = Y + (X - Y) + 25mm	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		15.750	15.699	15.690	15.725	15.750	0.026	0.035
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11 Lgr 15.750 15.705 15.725 15.750 0.028 0.020 12 Lgr 15.750 15.710 15.711 15.725 15.750 0.015 0.014 '3 Lgr 15.750 15.673 15.668 15.725 15.750 0.052 0.057 '4 Lgr 15.750 15.683 15.685 15.725 15.750 0.042 0.040 '5 Lgr 15.750 15.675 15.682 15.725 15.750 0.043 The level are not as specification. Panel 56 LGR Needed to be/ (X) 15.725 \sumsymmetry 15.692 (Ext L) Screeding \nabla V = Y + (X - Y) + 25mm \nabla \nabla \nabla \nabla	11 Lgr 15.750 15.705 15.725 15.750 0.028 0.020 12 Lgr 15.750 15.710 15.711 15.725 15.750 0.015 0.014 '3 Lgr 15.750 15.673 15.668 15.725 15.750 0.052 0.057 '4 Lgr 15.750 15.683 15.685 15.725 15.750 0.042 0.040 '5 Lgr 15.750 15.675 15.682 15.725 15.750 0.043 The level are not as specification. Panel 56 LGR Needed to be/ (X) 15.725 \sumsymmetry 15.692 (Ext L) Screeding \nabla V = Y + (X - Y) + 25mm \nabla \nabla \nabla \nabla	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	11 Lgr 15.750 15.705 15.725 15.750 0.028 0.0 12 Lgr 15.750 15.710 15.711 15.725 15.750 0.015 0.0 3 Lgr 15.750 15.673 15.668 15.725 15.750 0.012 0.0 3 Lgr 15.750 15.668 15.725 15.750 0.042 0.0 3 Lgr 15.750 15.683 15.685 15.725 15.750 0.042 0.0 75 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.0 The level are not as specification. Panel 56 LGR Needed to be								
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c c c c c c c c c c c c c c c c c c c $								
44 Lgr 15.750 15.683 15.725 15.750 0.042 0.040 15 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.043 The level are not as specification. Panel 56 LGR Needed to be/ (X) 15.750 15.750 (FFL) (Y) v 15.750 (FFL) (Y) Screeding v V Y + (X - Y) + 25mm	44 Lgr 15.750 15.683 15.725 15.750 0.042 0.040 15 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.043 The level are not as specification. Panel 56 LGR Needed to be/ (X) 15.750 15.750 (FFL) (Y) v 15.750 (FFL) (Y) Screeding v V Y + (X - Y) + 25mm	4 Lgr 15.750 15.683 15.685 15.725 15.750 0.042 0.040 5 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.043 The level are not as specification. Panel 56 LGR Needed to be	'4 Lgr 15.750 15.683 15.725 15.750 0.042 0.0 '5 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.0 The level are not as specification. Panel 56 LGR Needed to be (X) 15.750 (T) (Y) (Y) 15.725 ∇ 15.692 (Ext L) Screeding ∇ 2 = Y + (X - Y) + 25mm 2 2 1 1	'2 Lgr	15.750	15.710	15.711		15.750	0.015	0.014
/5 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.043 The level are not as specification. Panel 56 LGR Needed to be/ (X) 15.750 (FFL) V 15.750 (FFL) V 15.692 (Ext L) Screeding V 2 2 + (X - Y) + 25mm	/5 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.043 The level are not as specification. Panel 56 LGR Needed to be/ (X) 15.750 (FFL) V 15.750 (FFL) V 15.692 (Ext L) Screeding V 2 2 + (X - Y) + 25mm	5 Lgr 15.750 15.675 15.682 15.725 15.750 0.050 0.043 The level are not as specification. Panel 56 LGR Needed to be	/5 Lgr 15.750 15.675 15.682 15.725 0.050 0.0 The level are not as specification. Panel 56 LGR Needed to be								
The level are not as specification. Panel 56 LGR Needed to be	The level are not as specification. Panel 56 LGR Needed to be	The level are not as specification. Panel 56 LGR Needed to be	Yearel 56 LGR The level are not as specification. Panel 56 LGR Needed to be/ (X) 15.750 (FFL) 15.725 ✓ V 15.692 (Ext L) Screeding ✓ 2 2 + (X - Y) + 25mm								
Panel 56 LGR Needed to be (X) 15.725	Panel 56 LGR Needed to be (X) 15.725	Panel 56 LGR Needed to be (X) 15.725	Panel 56 LGR Needed to be (X) 15.750 (FFL)	5 Lgr	15.750	15.675	15.682	15.725	15.750	0.050	0.043
Screeding = Y + (X - Y) + 25mm	Screeding = Y + (X - Y) + 25mm	Screeding = Y + (X - Y) + 25mm	Screeding = Y + (X - Y) + 25mm			(Z)					
				15.725	⊽	5.750 (FFL)					
				15.725	⊽	5.750 (FFL)		15.692 (Ext L)			
				15.725 _▽	= Y + (X - Y) +	5.750 (FFL) Creeding 25mm		15.692 (Ext L)			
			SYSTEM PROVIDER	15.725 _▽	= Y + (X - Y) +	5.750 (FFL) Creeding 25mm		15.692 (Ext L)			

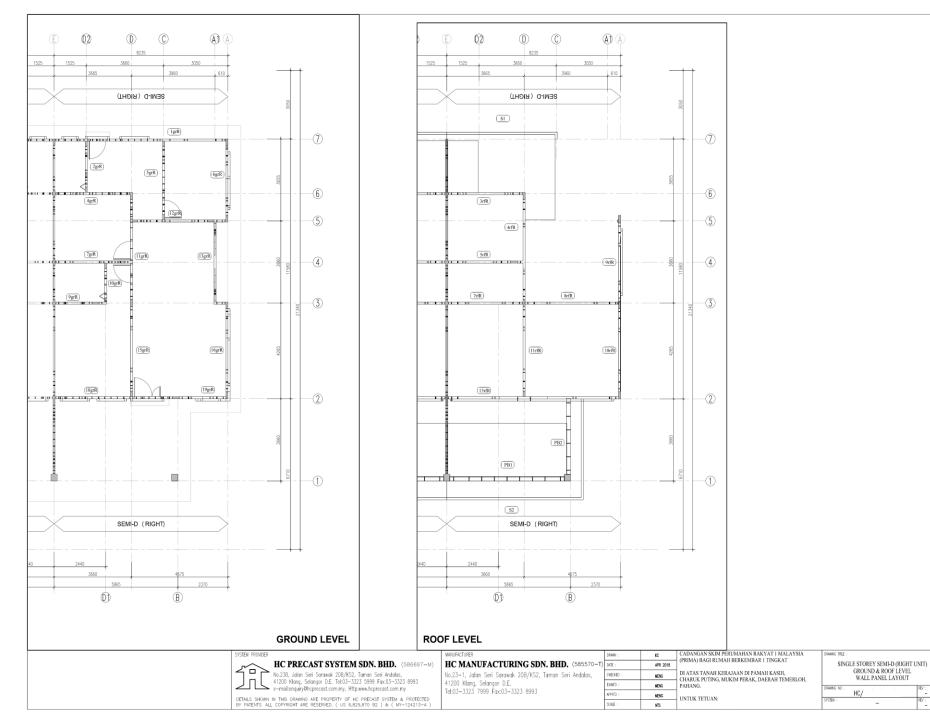
Panel	FF Level	Existin	g Level	Proposed Plastic Pad Level	Proposed FFL	Plastic Pa (min=15mm,	ad Height max=35mm)
	+						
	+						

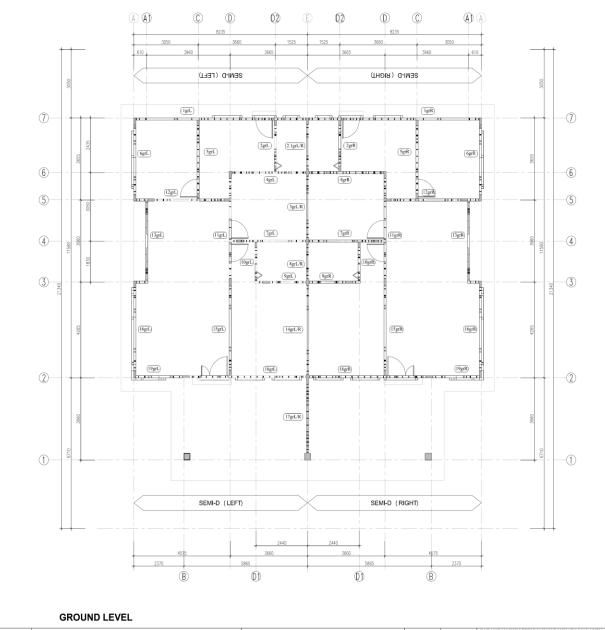
SYSTEM PROVIDER		MANUFACTURER	DRAWN :	KC		DRAWING TITLE :	
	HC PRECAST SYSTEM SDN. BHD. (586697-M)	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	NOV 2018	(PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT	SINGLE STOREY SEMI-D (LEFT & RIGH	
		No.23-1, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,	CHECKED :	MENG	DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,	SETTING-OUT DRAWING (ON-SIT LEVEL CHECK LIST	E)
		41200 Klang, Selangor D.E.	EX4W'D :	MENG	PAHANG.	DRAWING NO :	REV :
	IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED	Tel:03-3323 7999 Fax:03-3323 8993	APPR'D :	MENG	UNTUK TETUAN:	HC/	-
	L COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)		SCALE :	NTS	UNION ISTORIA.	SYSTEM :	HEV :



e) Wall Panel Layout (GL & RL), C-channel (RL) & Wall Prop Schedule







SYSTEM PROVIDER	
\sim	HC PRECAST SYSTEM SDN. BHD. (586697-M)
	No.23B, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,
JΠL	41200 Klang, Selangor D.E. Tel:03-3323 5999 Fax:03-3323 8993 e-mail:enquiry@hcprecast.com.my, Http::www.hcprecast.com.my
	e-mail:enquiry@ncprecast.com.my, Http://www.ncprecast.com.my
DETAILS SHOWN BY PATENTS. AL	IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED . COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)

 WANLFACTURER
 Deam

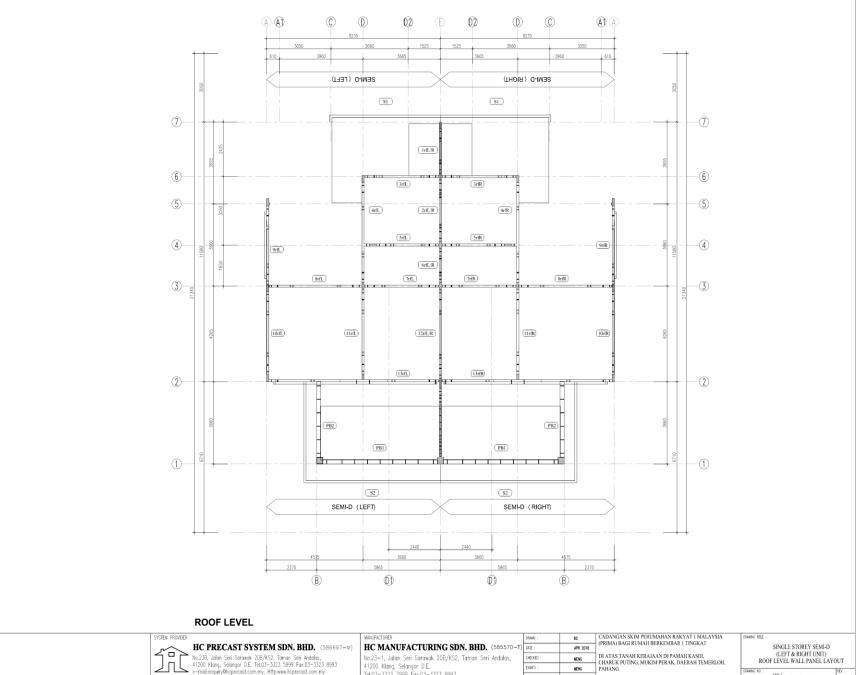
 HC MANUFACTURING SDN. BHD. (585570-7)
 Imt:

 No.23-1, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas, 41200 Kang, Selangor D.E.
 Deam

 Tel:03-3323 7999 Fax:03-3323 8993
 were

	DRAWN :	KC	CADANGAN SKIM PERUMAHAN RAKYAT 1 MALAYSIA (PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT
)	DATE :	APR 2018	(PRIMA) BAGI RUMAH BERKEMBAR I TINGKAT
	CHECKED :	MENG	DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,
	EX4N'D :	MENG	PAHANG.
	APPR'D :	MENG	UNTUK TETUAN:
	SCALE :	NTS	Control Information

RAWING TITLE :			
GROU	(LEFT	STOREY SEMI & RIGHT UNIT L WALL PANE)
ORAWING NO :	HC/		REV :
SYSTEM :		-	REV :



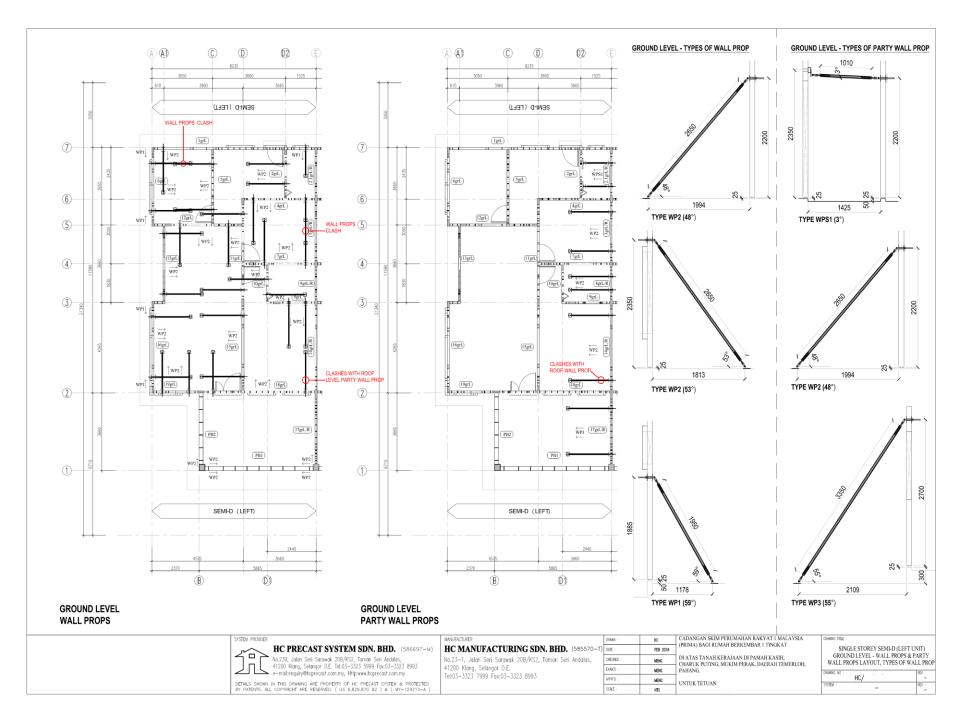
DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)

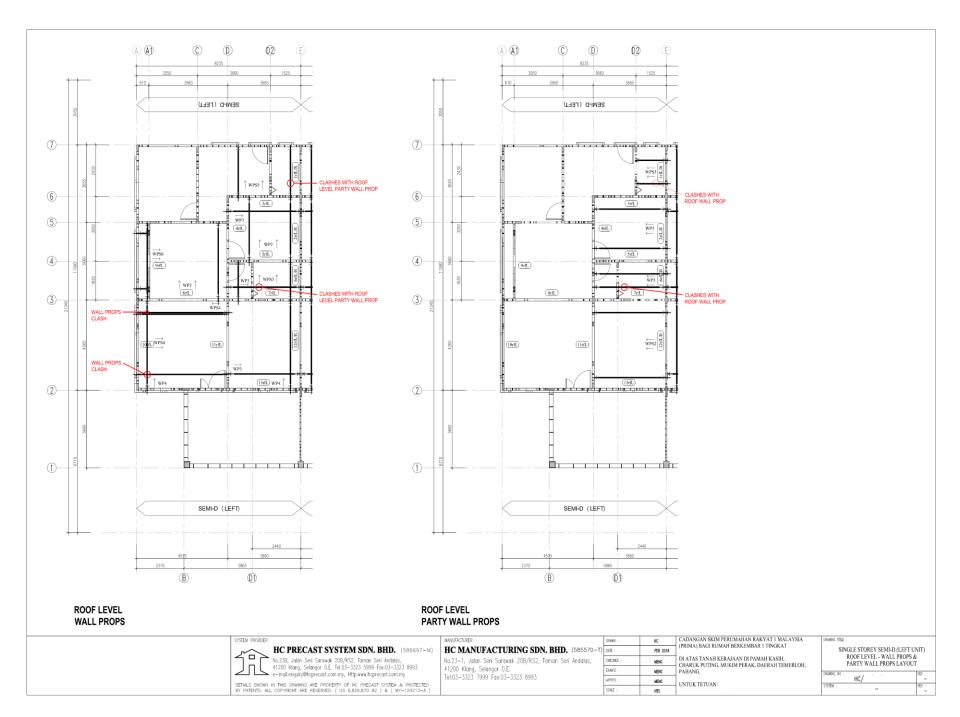
41200 Klang, Selangor D.E. Tel:03-3323 7999 Fax:03-3323 8993 MENG PAHANG. NENG UNTUK TETUAN: NTS

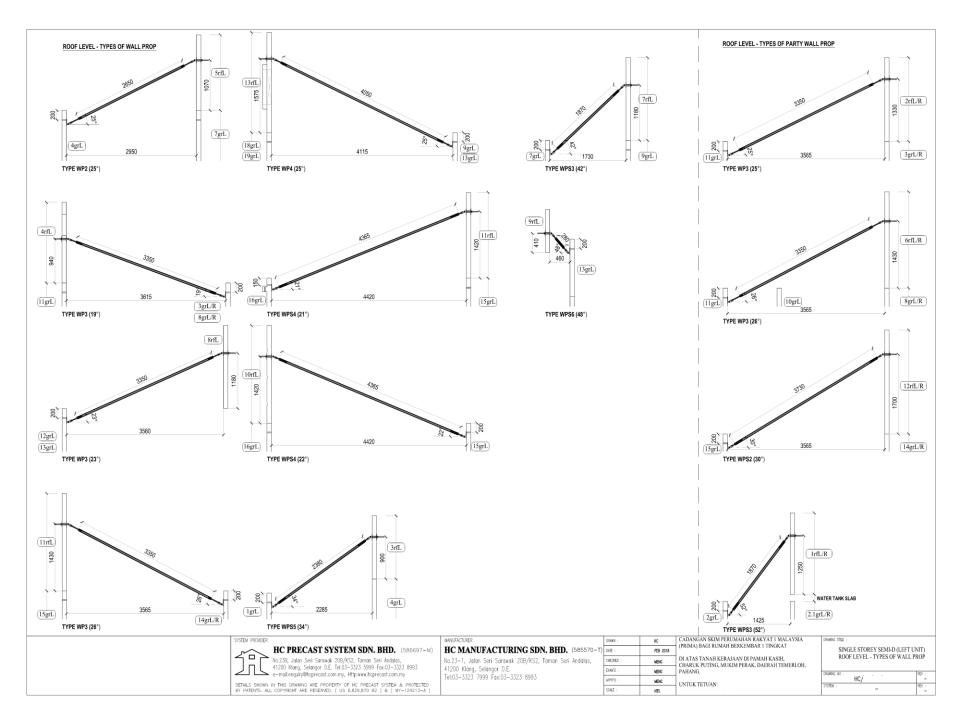
SCALE :

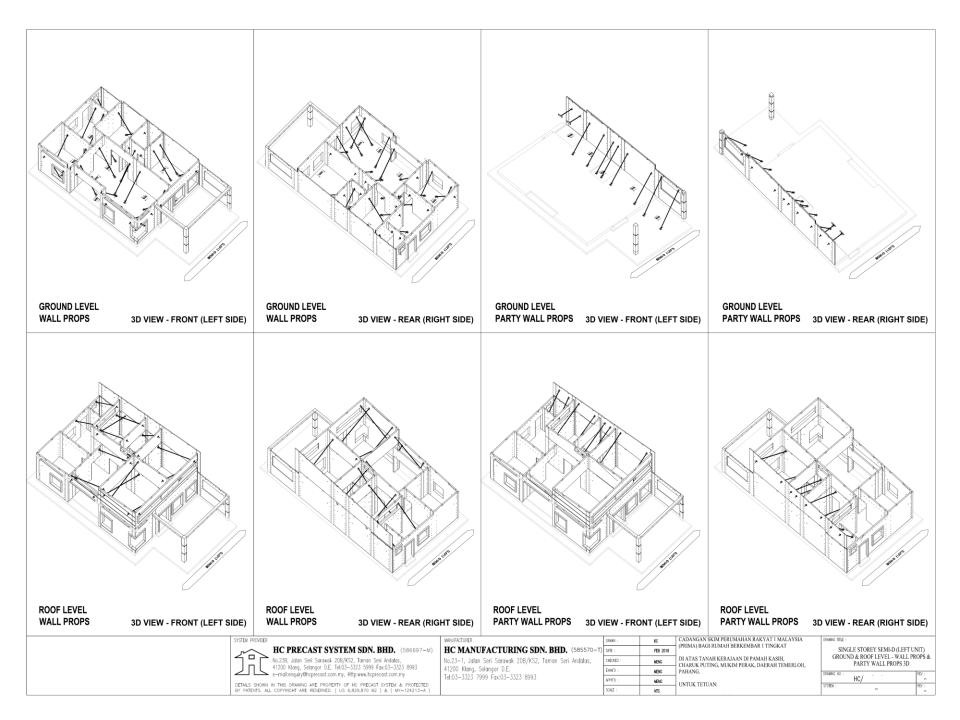
HC/

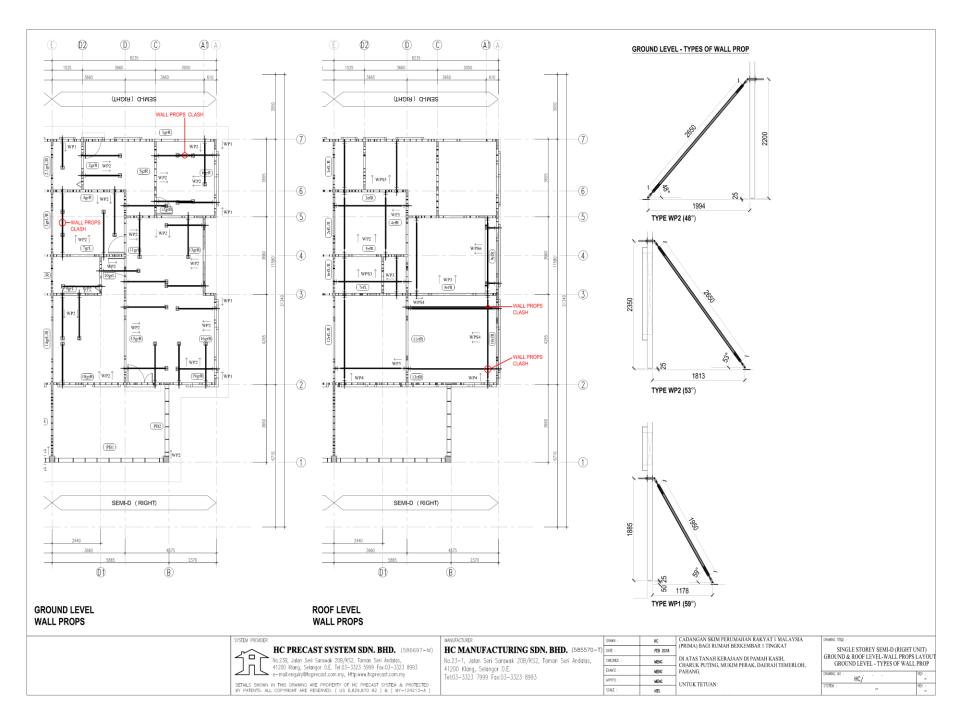
-

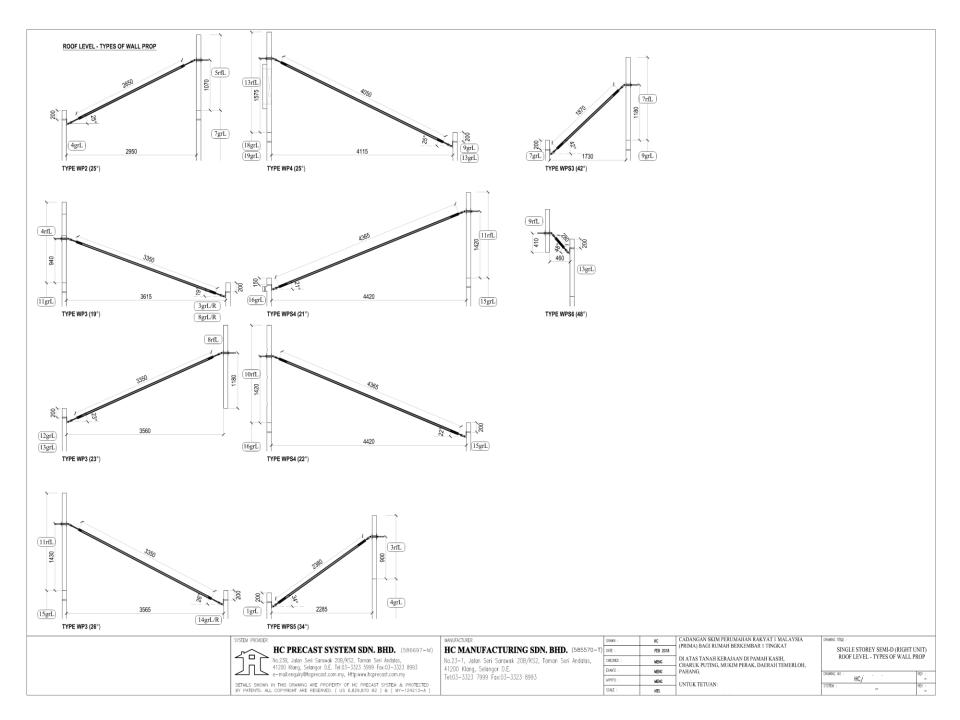


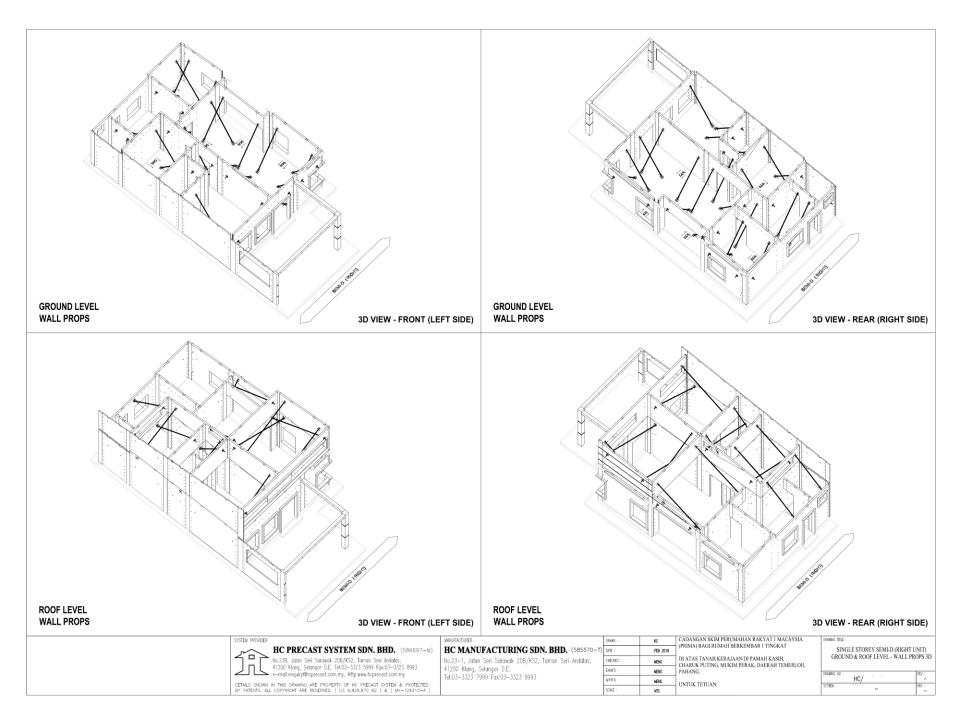




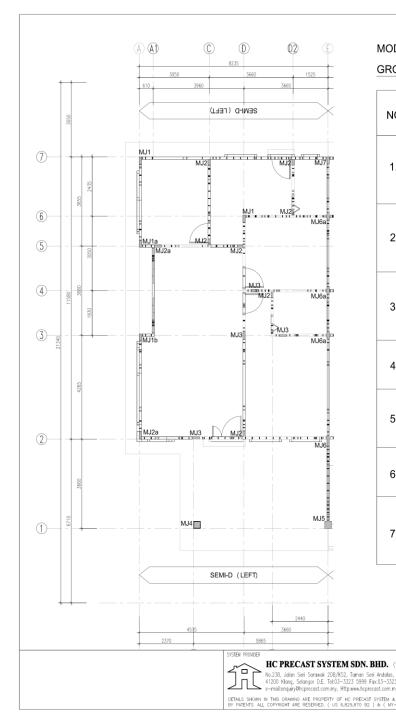








f) Wet Joint Layout Plan& Schedule

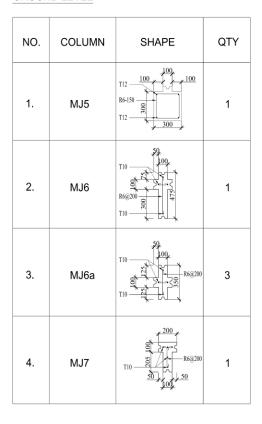


MODIFIED JOINT (LEFT UNIT)

GROUND LEVEL

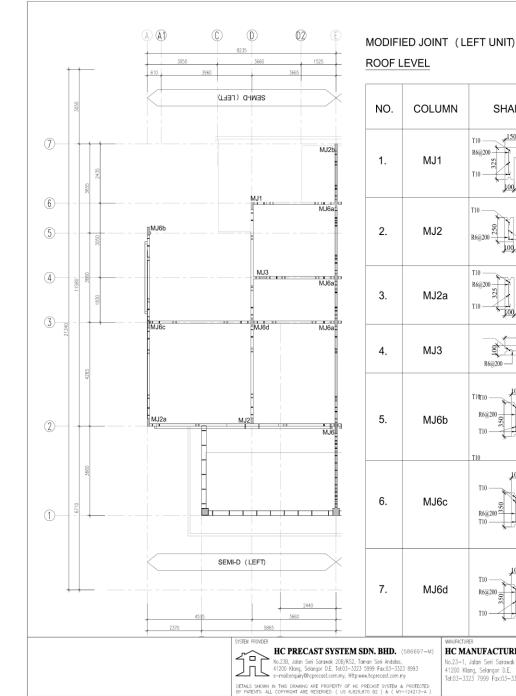
NO.	COLUMN	SHAPE	QTY
1.	MJ1	T10 R6@200 T10 T10 C C C C C C C C C C C C C	2
2.	MJ1a		1
3.	MJ1b	T10 150 R6@200 88 T10 76	1
4.	MJ2	T10 250 R6@200 T10	7
5.	MJ2a	T10 R6@200 T10 T10	2
6.	MJ3	T10 350 R6@200 T10	4
7.	MJ4	T12 R6-150 C T12 T12 T12 T12 T12 T12 T12 T12	1

MODIFIED JOINT (COMMON PARTY WALL) GROUND LEVEL



	MANUFACTURER	DRAWN :	KC	CADANGAN SKIM PERUMAHAN RAKYAT I MALAYSIA	DRAWING TITLE
(586697-M)	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	APR 2018	(PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT	SIN
ι,	No.23-1, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,	CHECKED :	MENG	DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,	w
23 8993 my	41200 Klang, Selangor D.E.	EXAM'D :	MENG	PAHANG.	DRAWING ND :
& PROTECTED	Tel:03-3323 7999 Fax:03-3323 8993		NENG	UNTUK TETUAN:	SYSTEM :
Y-124213-A)		SCALE :	NTS		STSIEM :

WING TITLE :	
SINGLE STOREY SEMI-D (LEI GROUND LEVEL WET JOINT LAYOUT & SCH	
WING NO : HC/	REV :
1EM :	REV :



MANUFACTURER HC MANUFACTURING SDN. BHD. (585570-T) No.23-1, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas, 41200 Klang, Selangor D.E. Tel:03-3323 7999 Fax:03-3323 8993



KC

APR 2018

MENG

MENG

NENG

NTS

PAHANG.

UNTUK TETUAN:

CADANGAN SKIM PERUMAHAN RAKYAT I MALAYSIA	DRAWING TITLE :
(PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT	SINGLE STOREY SEMI-D (LEFT UNIT)
DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,	ROOF LEVEL WET JOINT LAYOUT & SCHEDULE
PAHANG	And A Long Control of Long Con

-

HC/



ROOF LEVEL

QTY

1

1

1

1

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1

1

RANN

CHECKED :

EX4N'D :

APPR'D :

SCALE :

SHAPE

50

-T10

-T10

100

ħ R6@200 325

× 100

9

R6@200-

T10

T10

T10

R6@200

T10 -

T10 -

T10T10 R6@200

T10

T10

R6@200

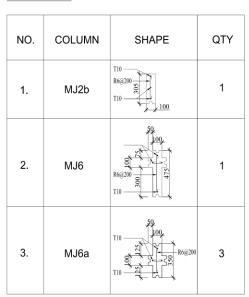
T10 -

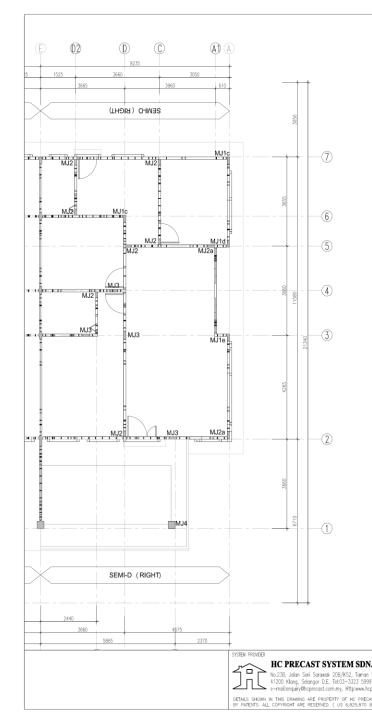
T10

R6@

T10

R6@200



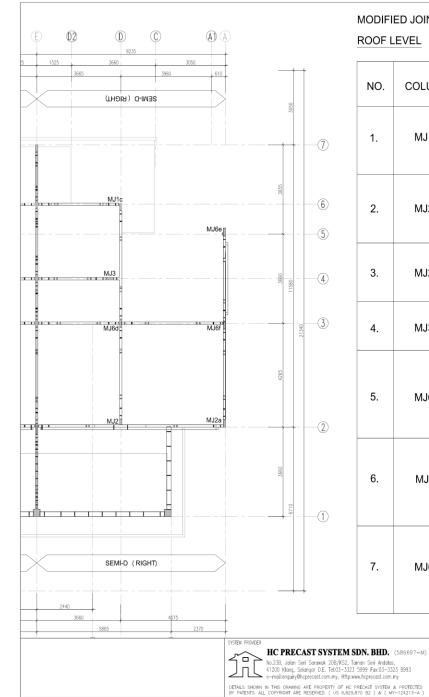


MODIFIED JOINT (RIGHT UNIT)

GROUND LEVEL

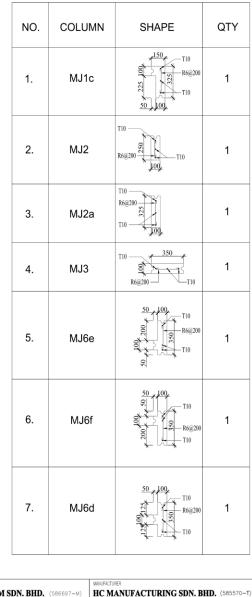
NO.	COLUMN	SHAPE	QTY
1.	MJ1c	150 T10 R6@200 50 J00	2
2.	MJ1d	T10 007 007 150	1
3.	MJ1e	150 10 10 10 10 10 10 10 10 10 1	1
4.	MJ2	T10 250 R6@200 T10	7
5.	MJ2a	T10 R6@200 T10 T00	2
6.	MJ3	T10 350 R6@200 T10	4
7.	MJ4	T12 R6-150 T12 T12	1

	MANUFACTURER	DRAWN :	KC		DRAWING TITLE :		
N. BHD. (586697-M)	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	APR 2018	(PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT	SINGLE STOREY SEMI-D (RIGHT U	NIT)	
	none if outer outer and copyring future out relation,	CHECKED :	MENG	DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,	GROUND LEVEL WET JOINT LAYOUT & SCHEDULE		
999 Fax:03-3323 8993 hcprecast.com.my	41200 Klang, Selangor D.E.	EKAN'D :	MENG	DAMANIC	DRAWING NO :	REV :	
ECAST SYSTEM & PROTECTED	Tel:03-3323 7999 Fax:03-3323 8993	APPR'D :	MENG	UNTUK TETUAN:	HC/	- REV :	
0 B2) & (MY-124213-A)		SCALE :	NTS	office information of the second se	STSIEM :		



MODIFIED JOINT (RIGHT UNIT)

ROOF LEVEL

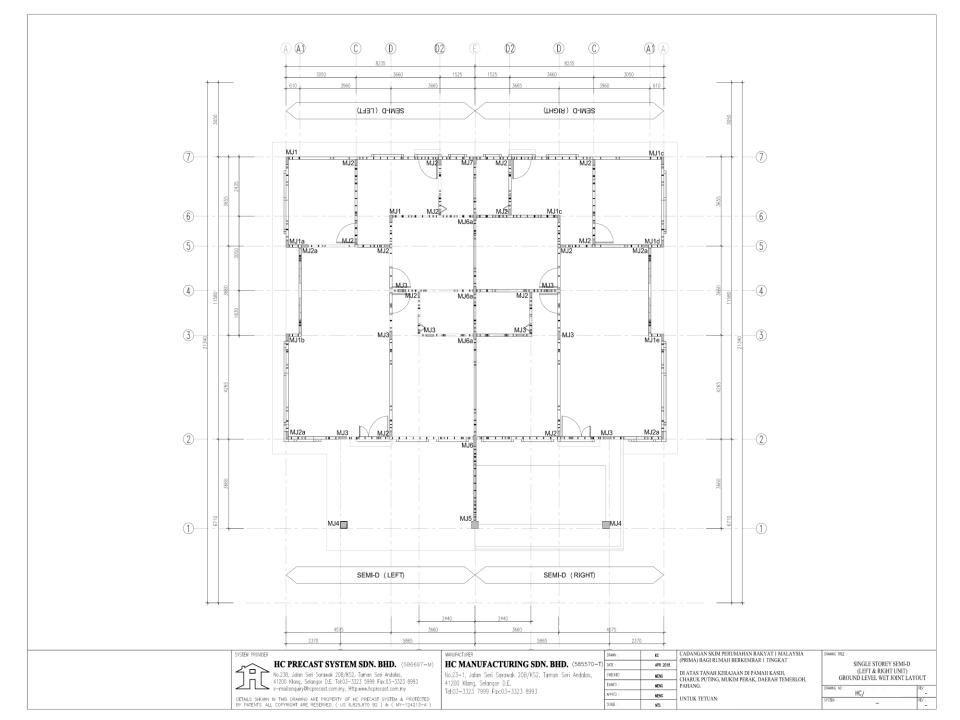


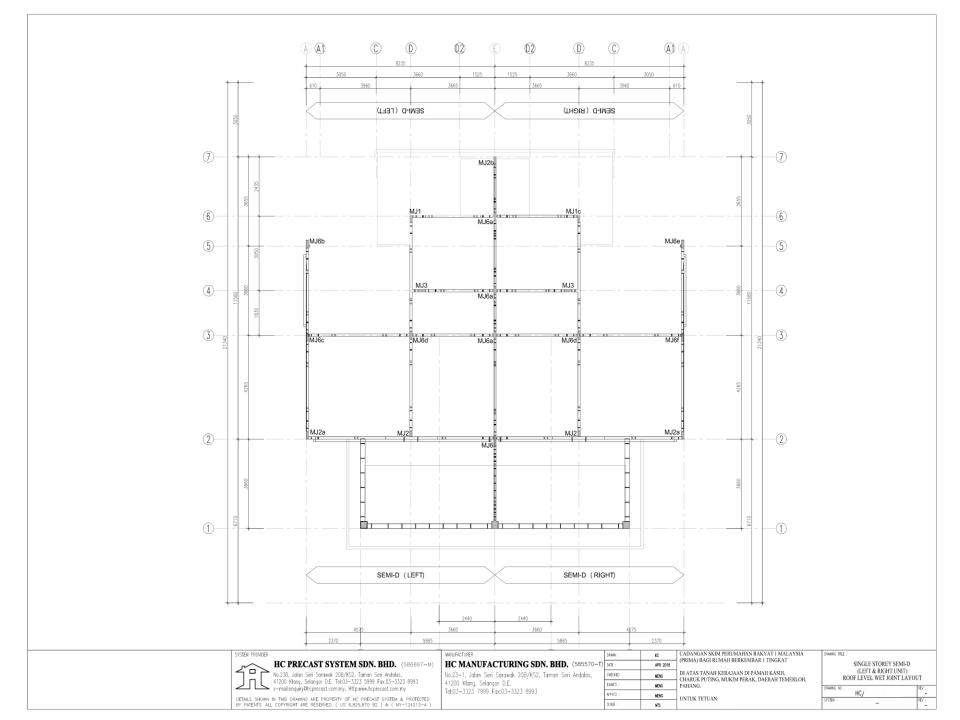
MANUFACTURER	DRAWN :
HC MANUFACTURING SDN. BHD. (585570-T)	DATE :
No.23-1, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,	CHECKED :
* 1 0 3 3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	EXAN'D :
Tel:03-3323 7999 Fax:03-3323 8993	APPR'D :

SCALE :

KC	CADANGAN SKIM PERUMAHAN RAKYAT I MALAYSIA (PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT
APR 2018	(FRIMA) DAGI KUMARI DEKKEMDAR T TINGKAT
MENG	DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,
MENG	PAHANG.
MENG	UNTUK TETUAN:
NTS	

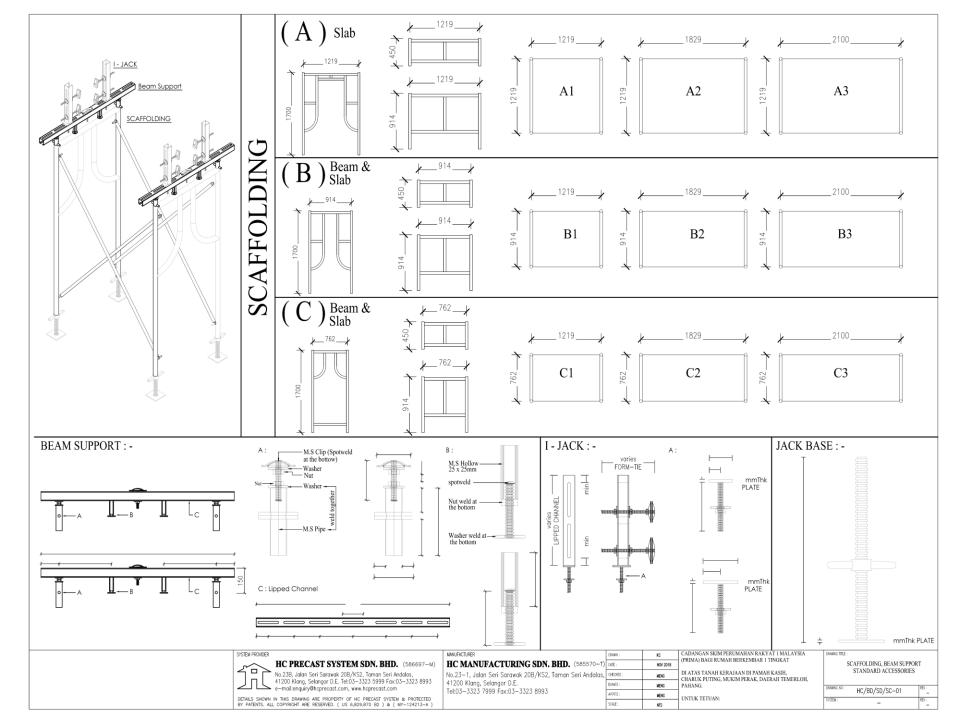
RAWING TITLE :						
SINGLE STOREY SEMI-D (RIGHT UNIT) ROOF LEVEL WET JOINT LAYOUT & SCHEDULE						
RAWING NO :	HC/	REV :				
ISTEM :	-	REV :				

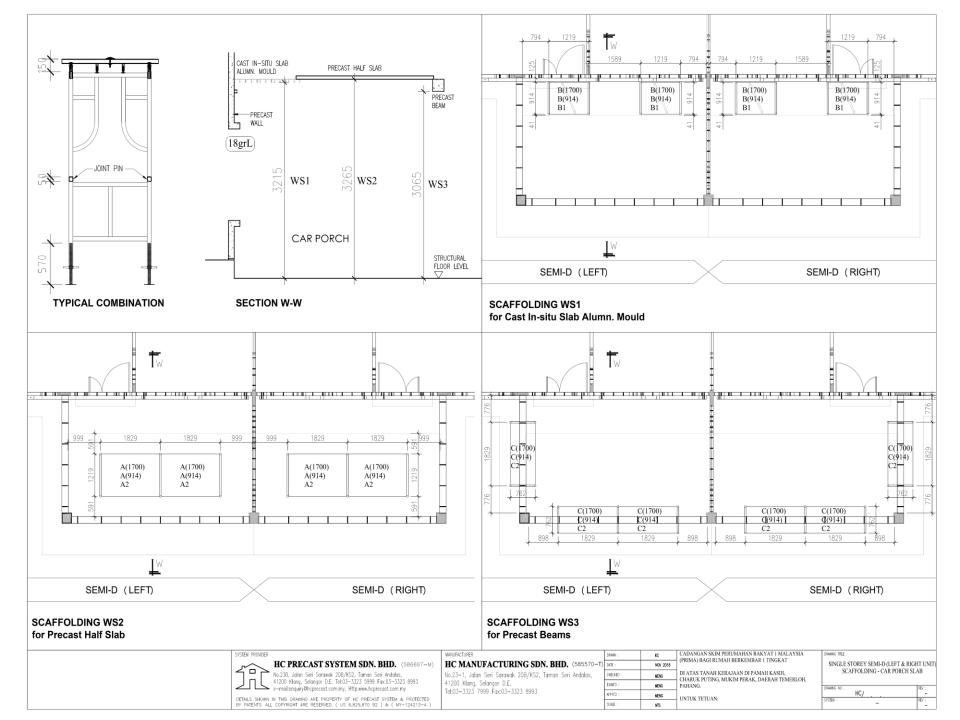




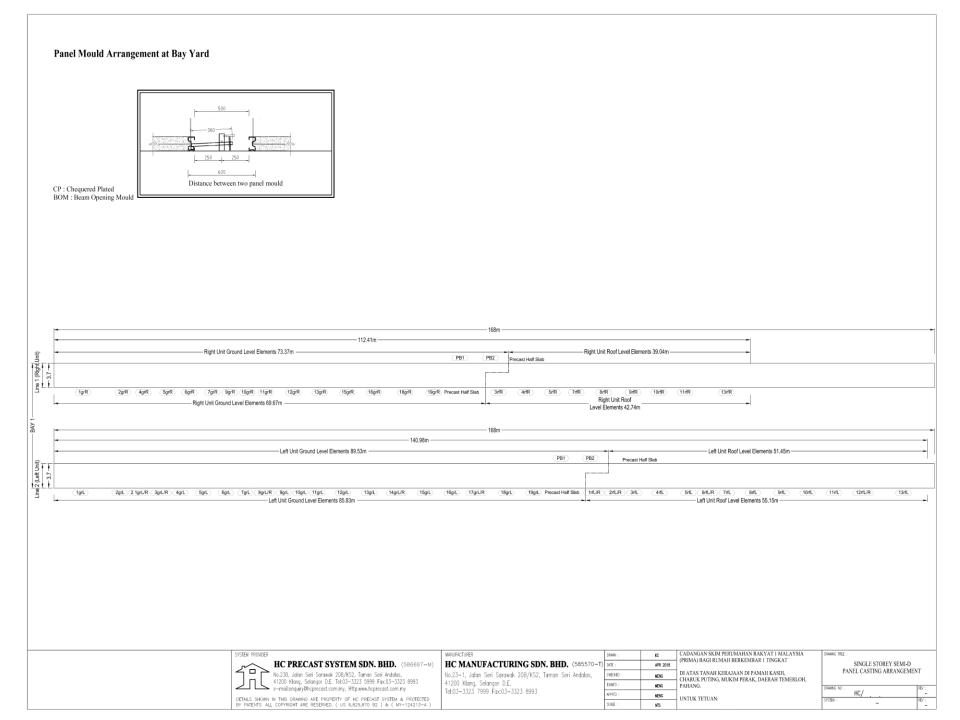
g) Scaffolding Support (On-site)

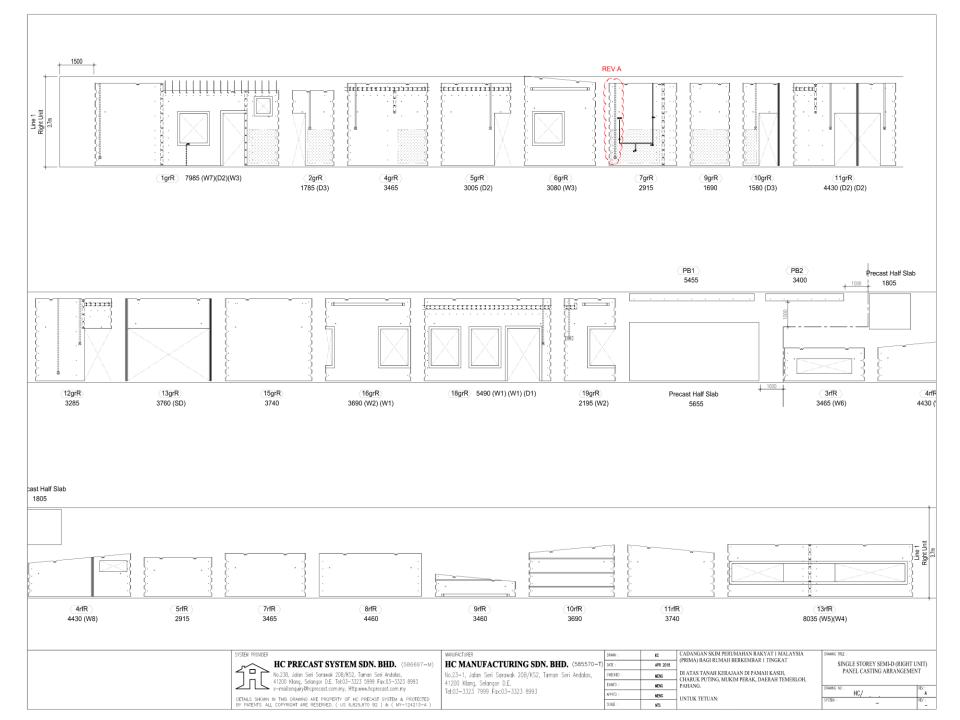
- Cast In-situ Slab
- Precast Half Slab
- Precast Beam
- Roof Level Wall Panels

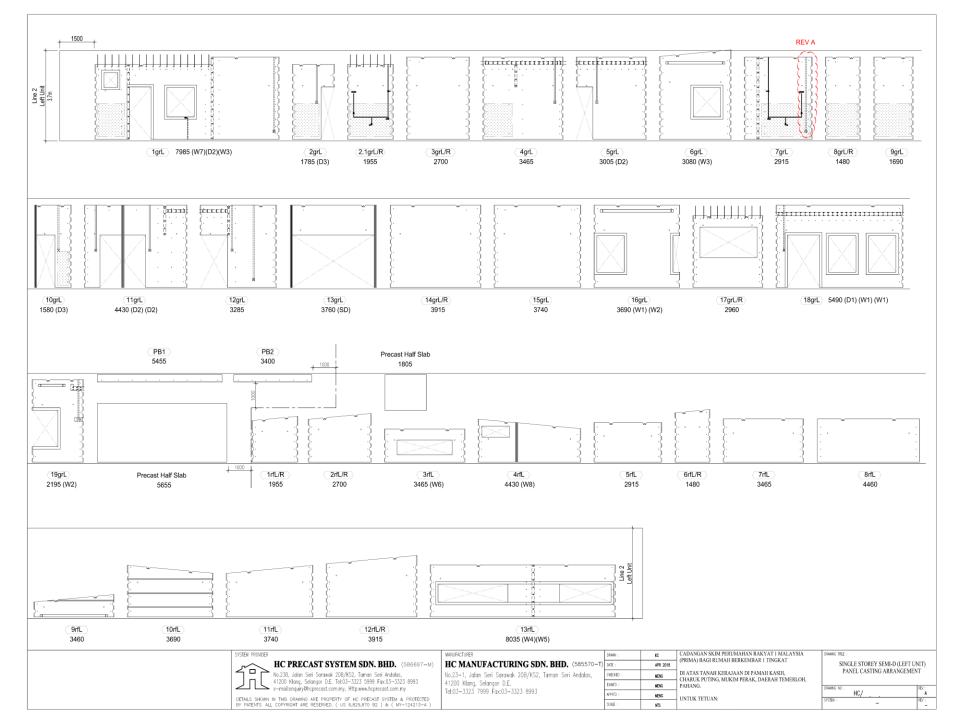


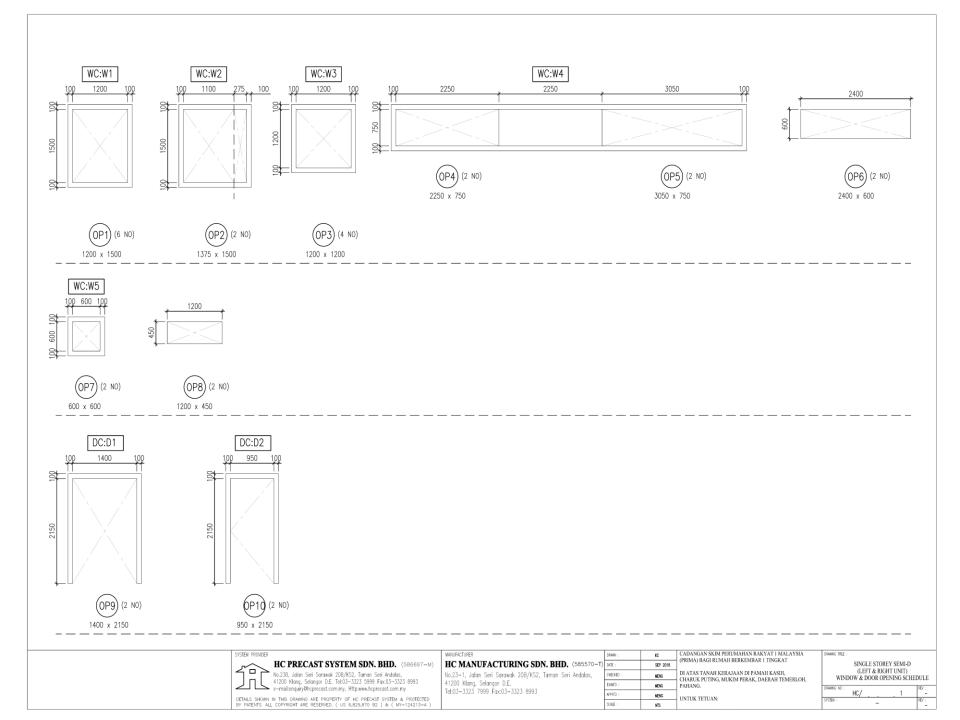


h) Panel Mould Setting Out (Off-site)









i) Architectural Panel List

HC PRECAST SYSTEM

: CADANGAN SKIM PERUMAHAN RAKYAT 1 MALAYSIA (PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT TITLE TYPE : LEFT UNIT CONCRETE: G30

GROUND LEVEL

	POSITION	PANEL NAME	Chequered Plate	Beam Opening	Refer site	Panel	P & F	Middle	Window	Door	Starte	r Bar	Pow	ver pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	POSITION	PANEL NAME	Cheq Plate	Bear Ope	PS mould	Height		P & F			Side	Тор	275(h)	1475(h)	point	1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	1grL	7985 (W7)(D2)(W3)	yes			3075 / 3375	std	std	W3 & W7	D2	yes	yes	yes							yes	2.295	5.531
2	2grL	1785 (D3)	yes			3075	std			D3	yes					yes					0.431	1.039
3	2.1grL/R	1955	yes			3075	std				yes	yes								yes	0.603	1.453
4	3grL/R	2700				3375	std				yes										0.914	2.203
5	4grL	3465	yes			3375	std	std			yes			yes							1.171	2.822
6	5grL	3005 (D2)				3375	std			D2	yes					yes					0.864	2.082
7	6grL	3080 (W3)				3401 / 3675	std		W3		yes										1.024	2.468
8	7grL	2915	yes			3375	std	std			yes									yes	0.986	2.376
9	8grL/R	1480	yes			3375	std				yes										0.502	1.210
10	9grL	1690	yes			3375	std				yes										0.573	1.381
11	10grL	1580 (D3)	yes			3375	std			D3	yes					yes					0.448	1.080
12	11grL	4430 (D2)(D2)				3375	std			D2 x 2	yes					yes					1.175	2.832
13	12grL	3285				3375	std				yes		yes			yes					0.858	2.068
14	13grL	3760 (SD)				3375	std			SD	yes		yes								0.783	1.887
15	14grL/R	3915				3375	std				yes										1.324	3.191
16	15grL	3740				3375	std				yes										1.265	3.049
17	16grL	3690 (W1)(W2)				3375	std		W1 & W2		yes										1.138	2.743
18	17grL/R	3010				2940	std				yes										0.574	1.383
19	18grL	5490 (D1) (W1) (W1)				3375	std		W1 x 2	D1	yes					yes					1.369	3.299
20	19grL	2195 (W2)				3375	std		W2		yes								yes		0.628	1.513

18.925 45.610

L	SYSTEM	PROV	/IDER	
L				

/

HC PRECAST SYSTEM SDN. BHD. (586697-M) 4° No.23B, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas, 41200 Klang, Selangor D.E. Tel:03-3323 5999 Fax:03-3323 8993 e-mail:enquiry@hcprcast.com.my

MANUFACTURER HC MANUFACTURING SDN. BHD. (585570-T) No.23-1, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,

41200 Klang, Selangor D.E. Tel:03-3323 7999 Fax:03-3323 8993 DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED BY PATENTS. ALL COPYRIGHT ARE RESERVED. (US 6,829,870 B2) & (MY-124213-A)

DRAWN OCT 2018 CHECKED : MENG EXAN'D : MENG PAHANG. APPR'D : NENG UNTUK TETUAN: SCALE : NTS

CADANGAN SKIM PERUMAHAN RAKYAT I MALAYSIA KC (PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,

SINGLE STOREY SEMI-D (LEFT UNIT) GROUND LEVEL WALL PANELS TABLE					
HC/	88V :				
STEM	SEV :				

ROOF LEVEL (ROOF FALL 5°)

	DOCITION	DANIEL NAME	uered	Beam Opening	Refer site	Panel	P & F	Middle	Window	Door	Starte	r Bar	Pow	ver pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	POSITION	PANEL NAME	Cheq Plate	Bear Ope	PS mould	Height		P & F			Side	Тор	275(h)	1475(h)	point	1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	1rfL/R	1955				1699 / 1874	std				yes										0.349	0.841
2	2rfL/R	2700				1750 / 1991	std				yes										0.505	1.217
3	3rfL	3465 (W6)				1350	std		W6		yes										0.323	0.778
4	4rfL	4430 (W8)				1367 / 1759	std		W8		yes										0.680	1.639
5	5rfL	2915				1608	std				yes										0.469	1.130
6	6rfL/R	1480				2017 / 2151	std				yes										0.309	0.745
7	7rfL	3465				1768	std				yes										0.613	1.477
8	8rfL	4460				1768	std				yes										0.786	1.894
9	9rfL	3460				611 / 918	std				yes										0.292	0.704
10	10rfL	3690				1792 / 2119	std				yes										0.718	1.730
11	11rfL	3740				1786 / 2117	std				yes										0.730	1.759
12	12rfL/R	3915				2117 / 2524	std				yes										0.921	2.220
13	13rfL	8035 (W4)(W5)				2137	std				yes										1.490	3.591

8.185 19.725

SYSTEM PROVIDER	MANUFACTURER	DRAWN :	KC	CADANGAN SKIM PERUMAHAN RAKYAT I MALAYSIA (PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT	DRAWING TITLE :	
	HC MANUFACTURING SDN. BHD. (585570-T)	DATE :	OCT 2018	(PRIMA) BAGI KUMAH BERKEMBAR I TINGKAT	SINGLE STOREY SEMI-D (LEFT U	NIT)
No.23B, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,	No.23–1, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,	CHECKED :	MENG	DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,	ROOF LEVEL WALL PANELS TABLE	
41200 Klang, Selangor D.E. Tel:03–3323 5999 Fax:03–3323 8993 e-mail:enguiry@hcprecast.com.my, Http://www.hcprecast.com.my	41200 Klang, Selangor D.E.	EXAN'D :	MENG	PAHANG.	DRAWING ND :	REV :
DETAILS SHOWN IN THIS DRAWING ARE PROPERTY OF HC PRECAST SYSTEM & PROTECTED	Tel:03-3323 7999 Fax:03-3323 8993	APPR'D :	MENG	UNTUK TETUAN:	HC/ , ,	-
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HC PRECAST SYSTEM

: CADANGAN SKIM PERUMAHAN RAKYAT 1 MALAYSIA (PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT TITLE TYPE : RIGHT UNIT CONCRETE: G30

GROUND LEVEL

	DOCITION	PANEL NAME	Chequered Plate	Beam Opening	Refer site	Panel	P & F	Middle	Window	Door	Starte	r Bar	Pov	ver pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	POSITION	FAINEL NAME	Cheq Plate	Bear Ope	PS mould	Height		P & F			Side	Тор	275(h)	1475(h)	point	1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	1grR	7985 (W7)(D2)(W3)	yes			3075 / 3375	std	std	W3 & W7	D2	yes	yes	yes							yes	2.295	5.531
2	2grR	1785 (D3)	yes			3075	std			D3	yes					yes					0.431	1.039
3	4grR	3465	yes			3375	std	std			yes			yes							1.171	2.822
4	5grR	3005 (D2)				3375	std			D2	yes					yes					0.864	2.082
5	6grR	3080 (W3)				3401 / 3675	std		W3		yes										1.024	2.468
6	7grR	2915	yes			3375	std	std			yes									yes	0.986	2.376
7	9grR	1690	yes			3375	std				yes										0.573	1.381
8	10grR	1580 (D3)	yes			3375	std			D3	yes					yes					0.448	1.080
9	11grR	4430 (D2)(D2)				3375	std			D2 x 2	yes					yes					1.175	2.832
10	12grR	3285				3375	std				yes		yes			yes					0.858	2.068
11	13grR	3760 (SD)				3375	std			SD	yes		yes								0.783	1.887
12	15grR	3740				3375	std				yes										1.265	3.049
13	16grR	3690 (W1)(W2)				3375	std		W1 & W2		yes										1.138	2.743
14	18grR	5490 (D1) (W1) (W1)				3375	std		W1 x 2	D1	yes					yes					1.369	3.299
15	19grR	2195 (W2)				3375	std		W2		yes								yes		0.628	1.513

15.008 36.170

SYSTEM PROVIDER	
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HC PRECAST SYSTEM SDN. BHD. (586697-M) No.23B, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas, 41200 Klang, Selangor D.E. Tel:03–3323 5999 Fax:03–3323 8993 e-mail:enquiry@hcprecast.com.my, Http://www.hcprecast.com.my

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41200 Klang, Selangor D.E. Tel:03-3323 7999 Fax:03-3323 8993

OCT 2018 CHECKED : MENG EX4N'D : MENG PAHANG. APPR'D : NENG UNTUK TETUAN: SCALE : NTS

DRAWN

KC (PRIMA) BAGI RUMAH BERKEMBAR 1 TINGKAT DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,

CADANGAN SKIM PERUMAHAN RAKYAT I MALAYSIA

SINGLE STOREY SEMI-D (RIG GROUND LEVEL WALL PANELS TABL	
DRAWING NO : HC/ , ,	REV :
SYSTEM :	REV :

ROOF LEVEL (ROOF FALL 5°)

	POSITION	PANEL NAME	uered	Beam Opening	Refer site	Panel	P & F	Middle	Window	Door	Starte	er Bar	Pov	ver pt.	Wall Light	13A Switch	TV Outlet	Tel Outlet	DB/Meter	Cold Water	Volume	Weight
	105IIION	TANLE NAME	Chequei Plate	Bear Ope	PS mould			P & F			Side	Тор	275(h)	1475(h)		1475(h)	325(h)	325(h)	1675(h)	Pipe	(m ³)	(Tonnes)
1	3rfR	3465 (W6)				1350	std		W6		yes										0.323	0.778
2	4rfR	4430 (W8)				1367 / 1759	std		W8		yes										0.680	1.639
3	5rfR	2915				1608	std				yes										0.469	1.130
4	7rfR	3465				1768	std				yes										0.613	1.477
5	8rfR	4460				1768	std				yes										0.786	1.894
6	9rfR	3460				611/918	std				yes										0.292	0.704
7	10rfR	3690				1792 / 2119	std				yes										0.718	1.730
8	11rfR	3740				1786 / 2117	std				yes										0.730	1.759
9	13rfR	8035 (W4)(W5)				2137	std				yes										1.490	3.591

6.101 14.702

STOLEN THORNEL	
<u>~</u>	HC PRECAST SYSTEM SDN. BHD. (586697-M)
	No.23B, Jalan Seri Sarawak 20B/KS2, Taman Seri Andalas,
JΠL	41200 Klang, Selangor D.E. Tel:03-3323 5999 Fax:03-3323 8993 e-mail:enquiry@hcprecast.com.my, Http://www.hcprecast.com.my
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 HC MANUFACTURING SDN. BHD.
 (585570-7)

 No.23-1, Jalan Seri Sarawak 208/KS2, Taman Seri Andalas, 41200 Klang, Selangor D.E.
 OBUD David

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BIID. (505570-1	/ UAIE :	001 2018
ıman Seri Andalas,	CHECKED :	MENG
	EXAN'D :	MENG
	APPR'D :	MENG
	SCALE :	NTS

 RC
 CADANGAN SKIM PERUMAHAN RAKYAT IMALAYSIA

 (OCT 3018)
 (PRIMA) BAGR RUMAH BERKEMBAR I TINGKAT

 (DDC)
 DI ATAS TANAH KERAJAN DI PAMAH KASIH,

 (DDC)
 DI ATAS TANAH KERAJAN DI PAMAH KASIH,

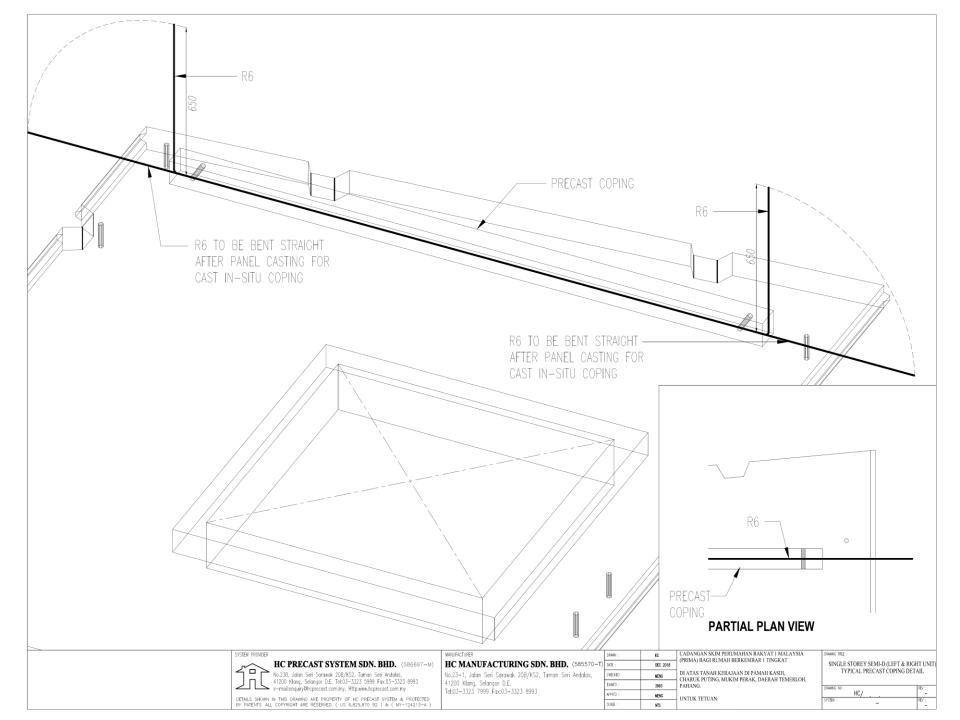
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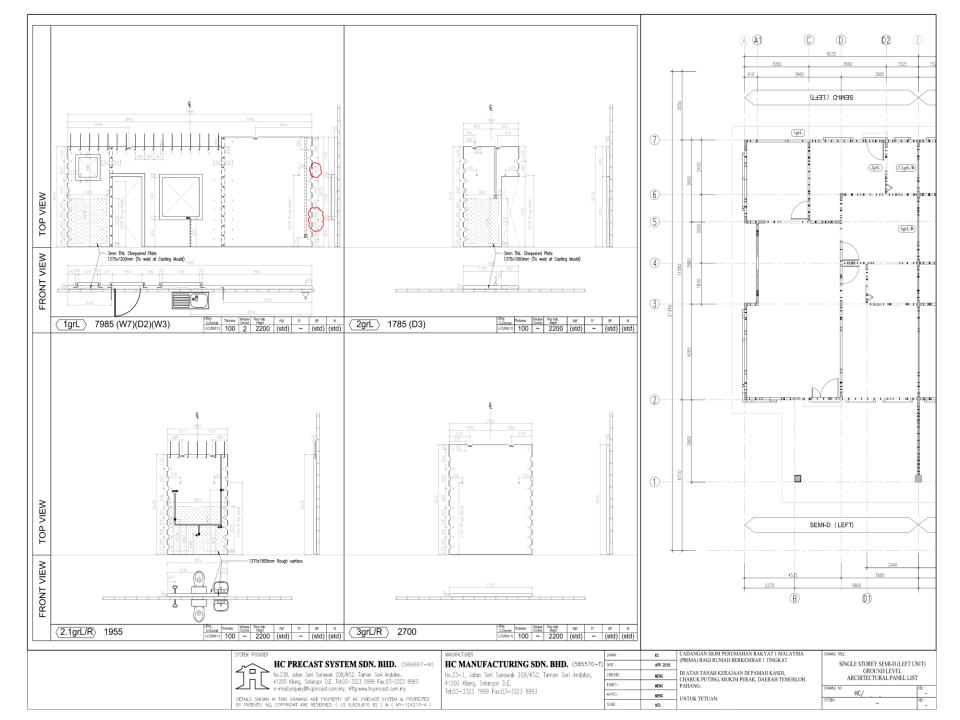
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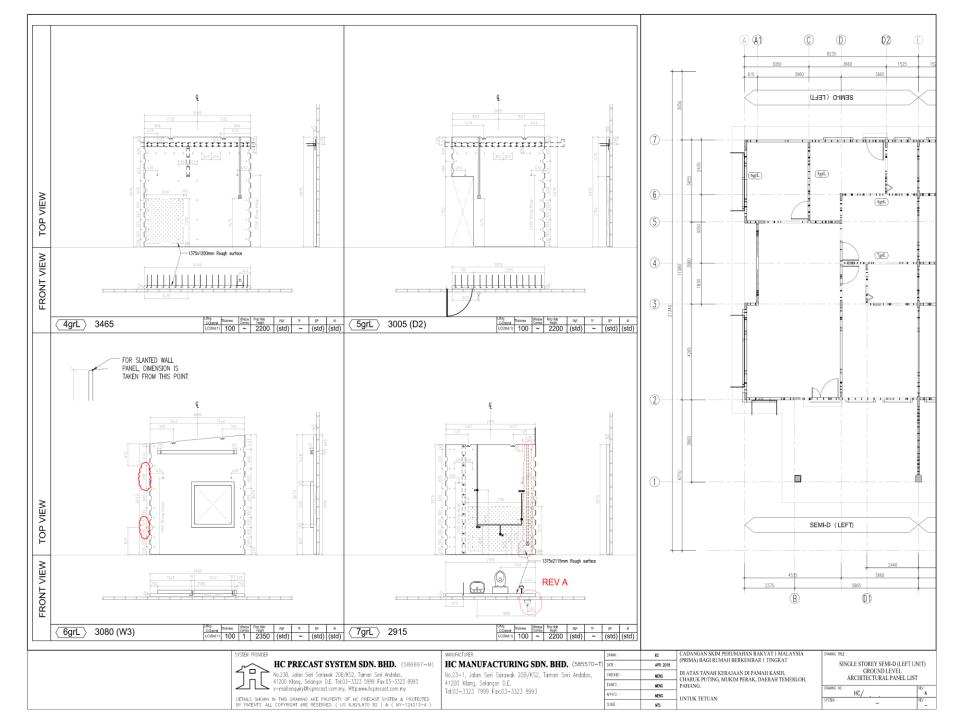
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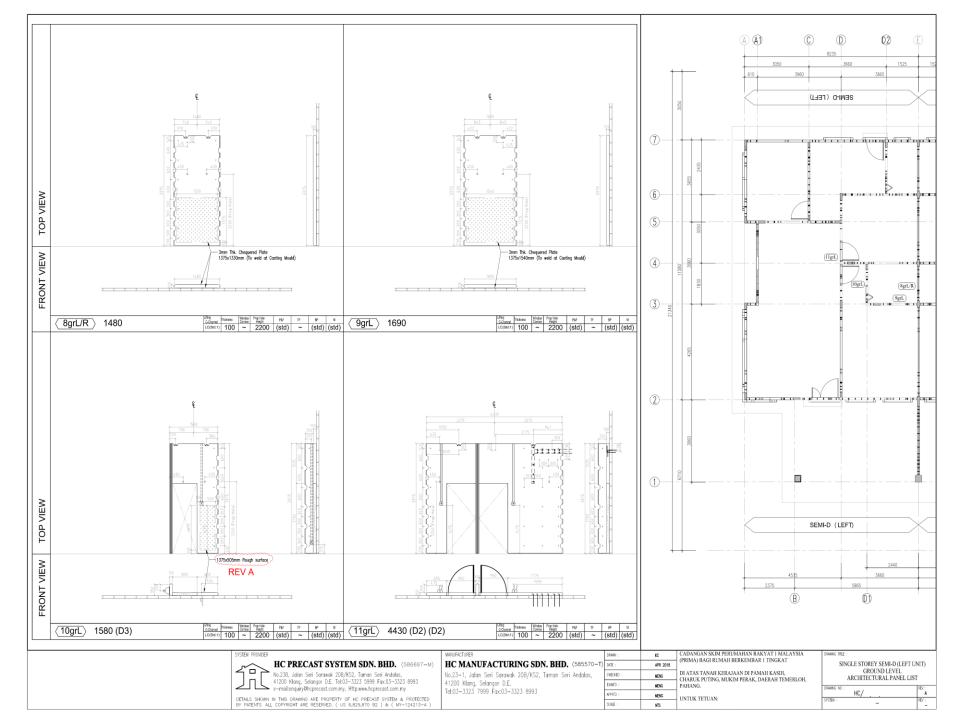
 (DDC)
 UNTUK TETUAN;

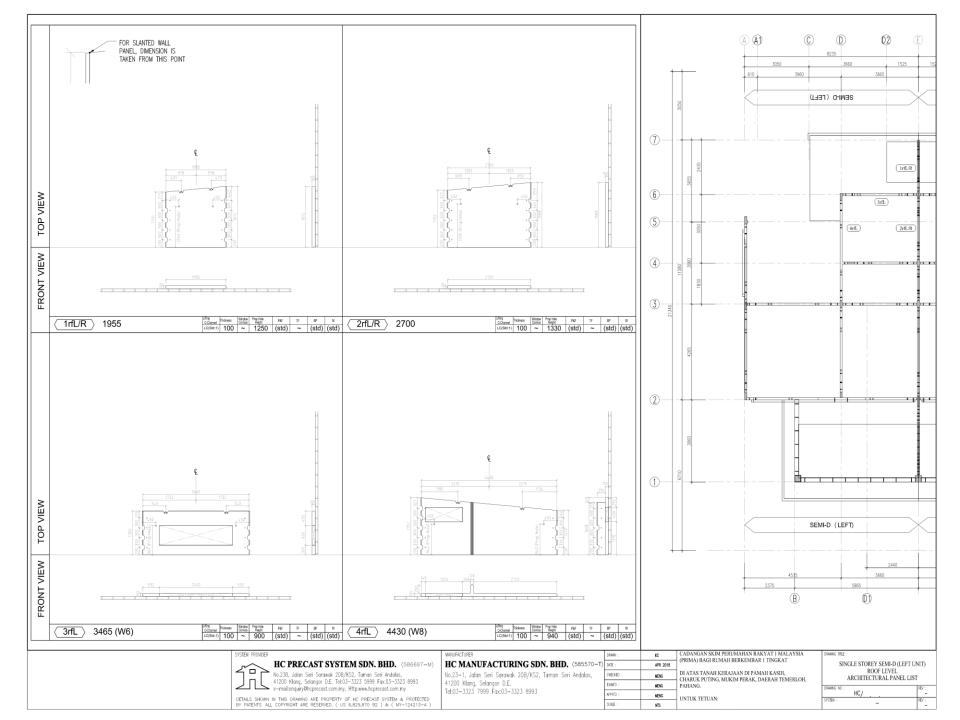
DRAWING TITLE :	
SINGLE STOREY SEMI-D (RIGH	T UNIT)
ROOF LEVEL	
WALL PANELS TABLE	
DRAWING NO :	REV :
HC/ , ,	-
SYSTEM :	REV :
-	

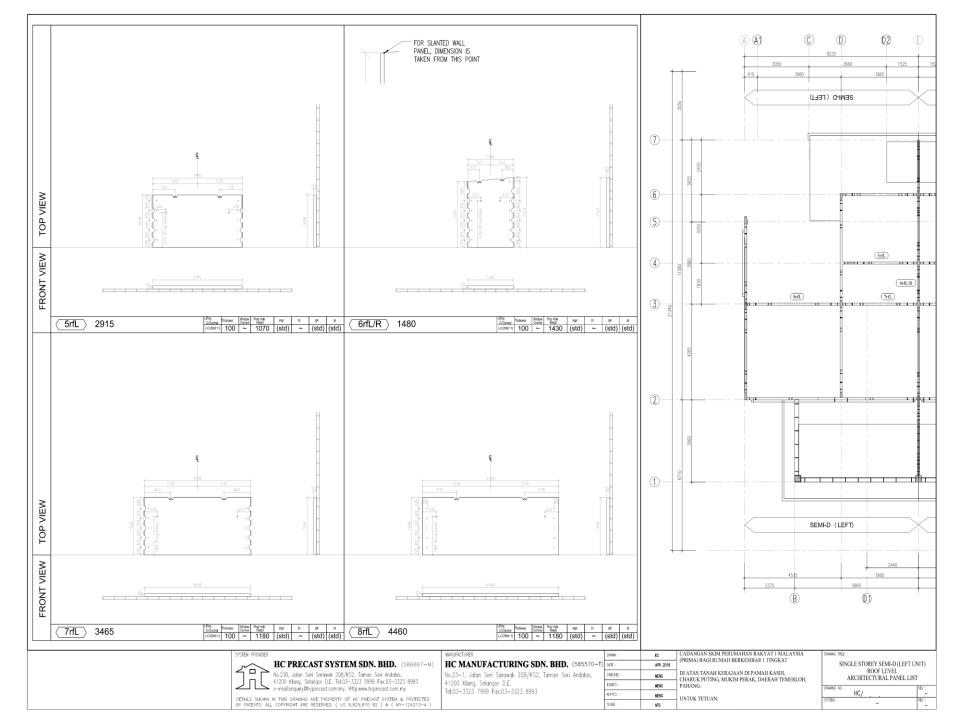




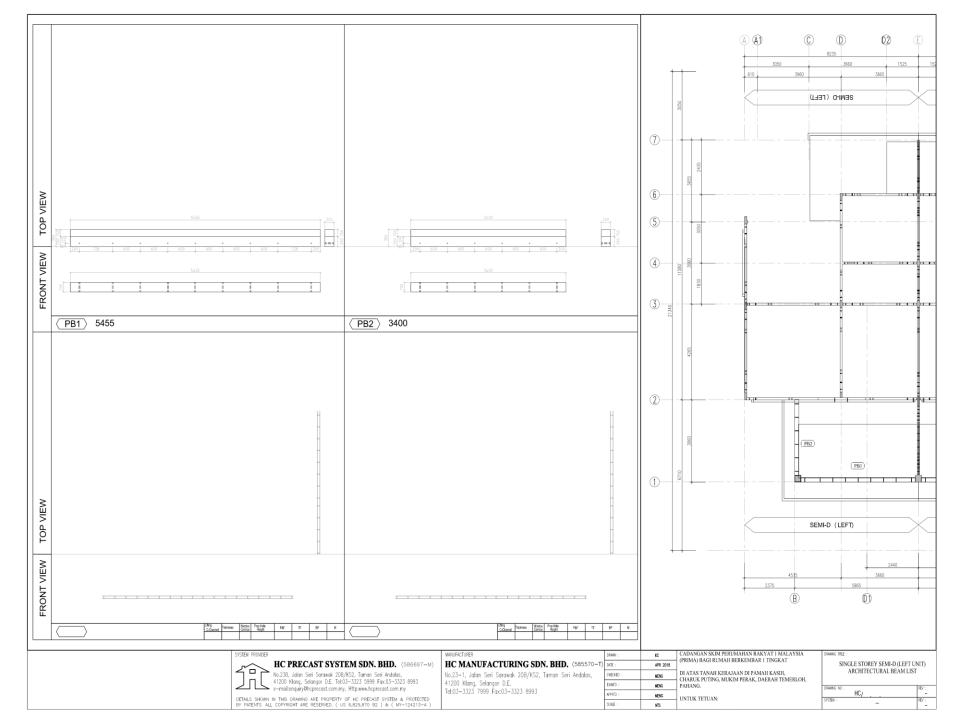




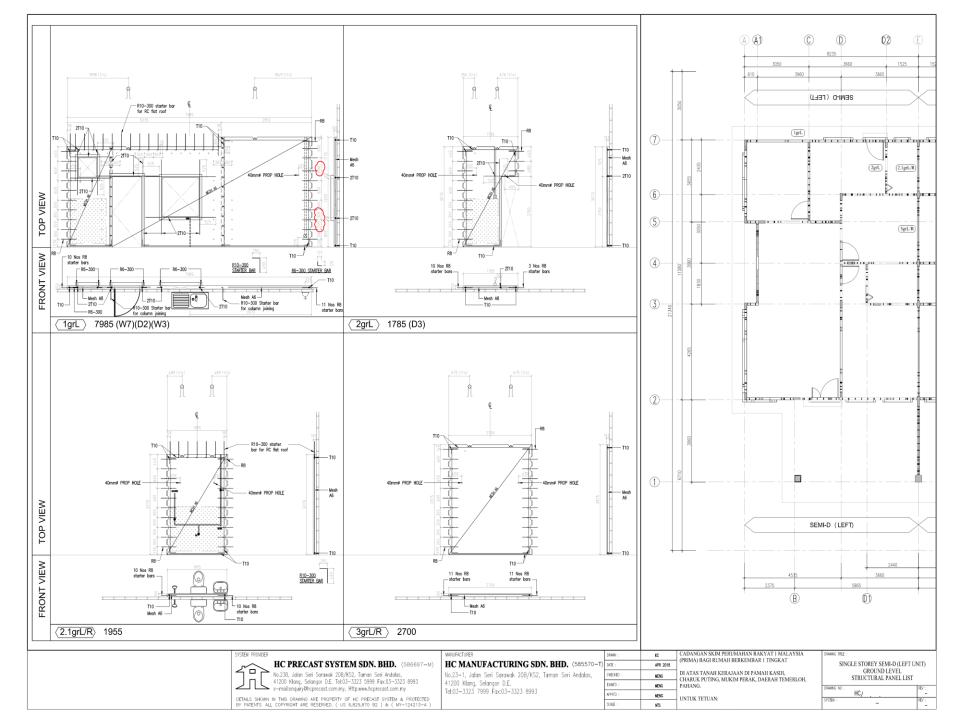


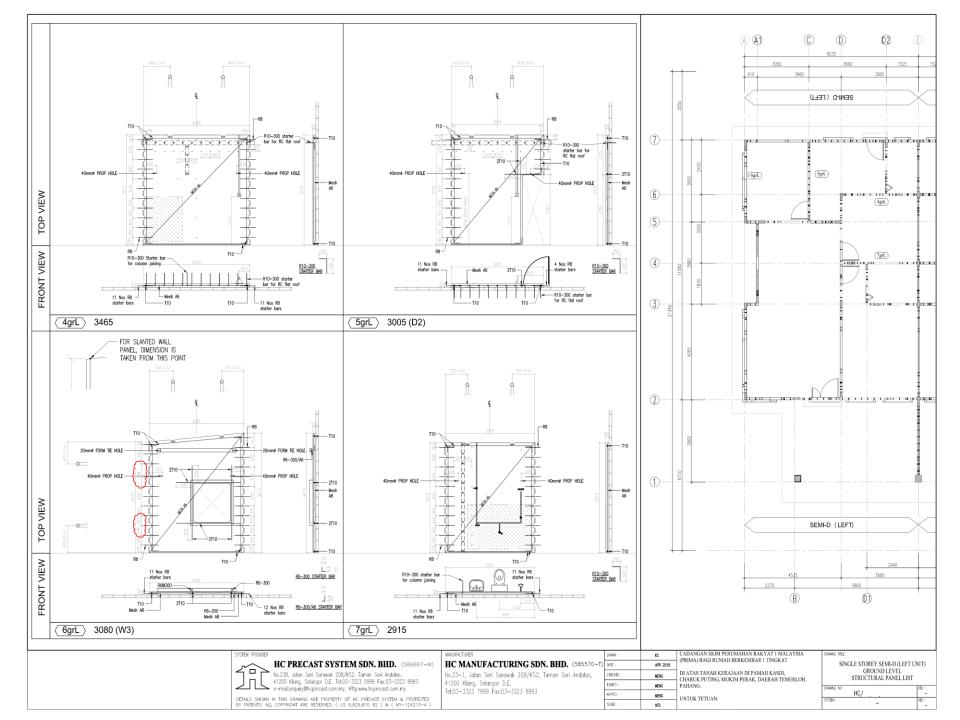


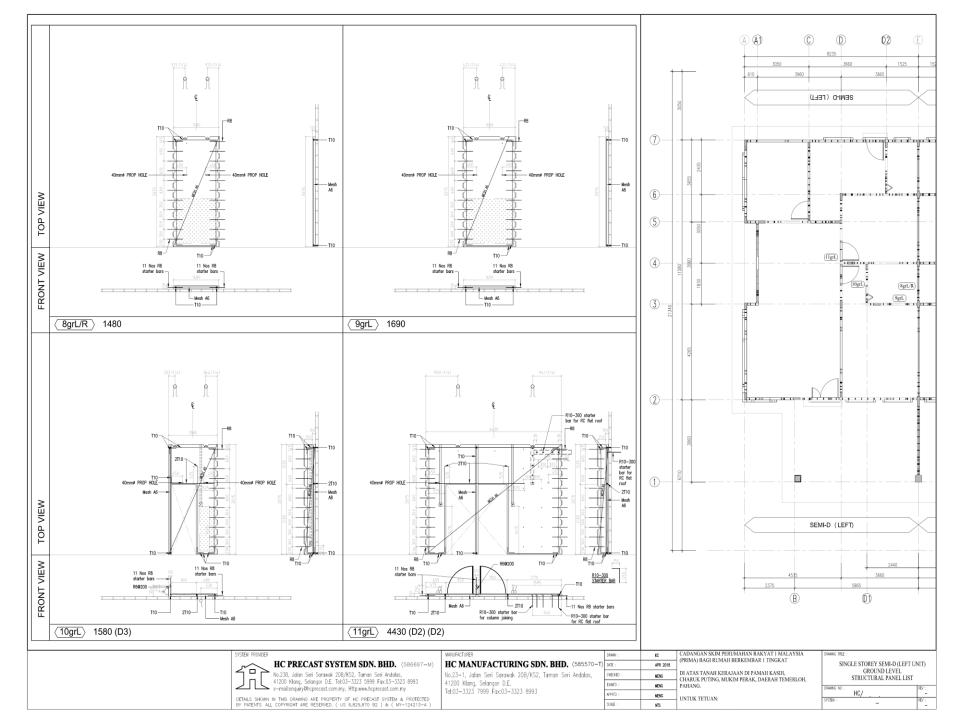
j) Architectural Beam List

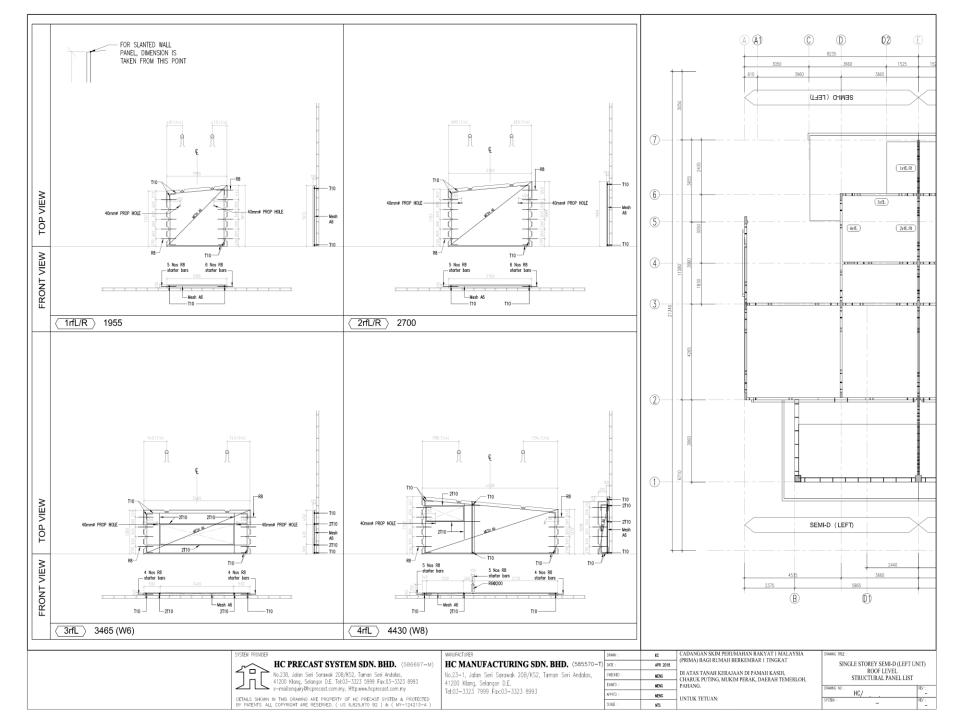


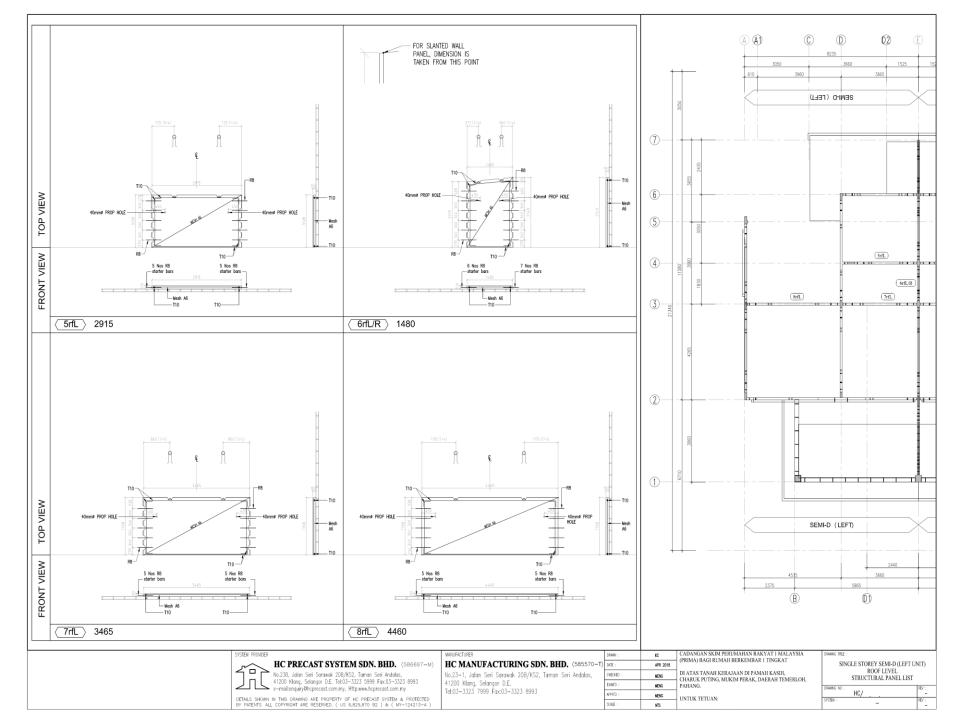
k) Structural Panel List



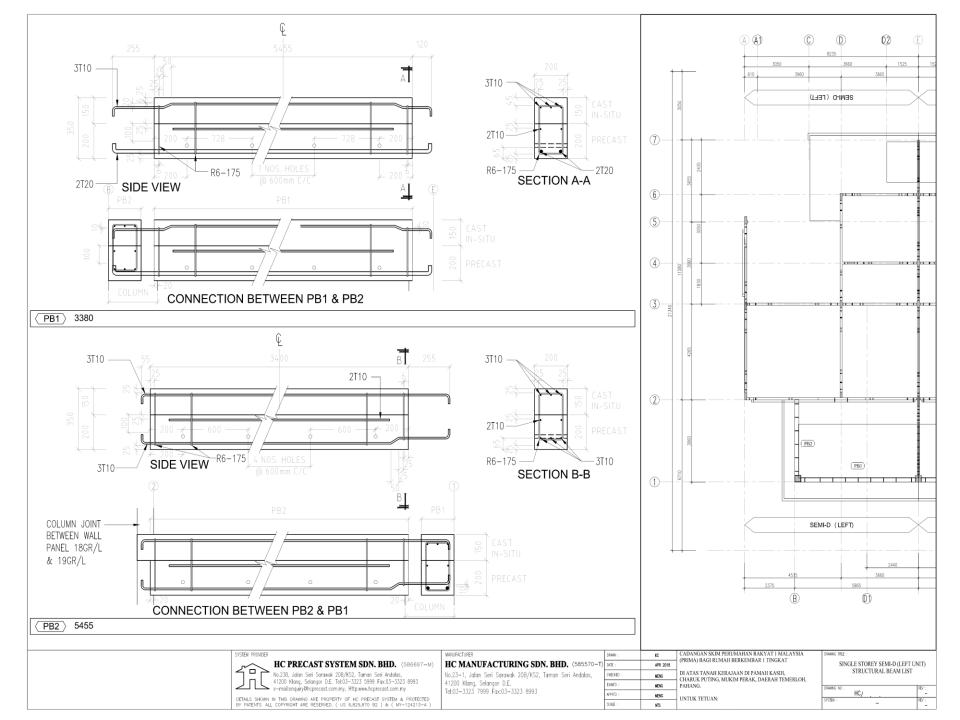




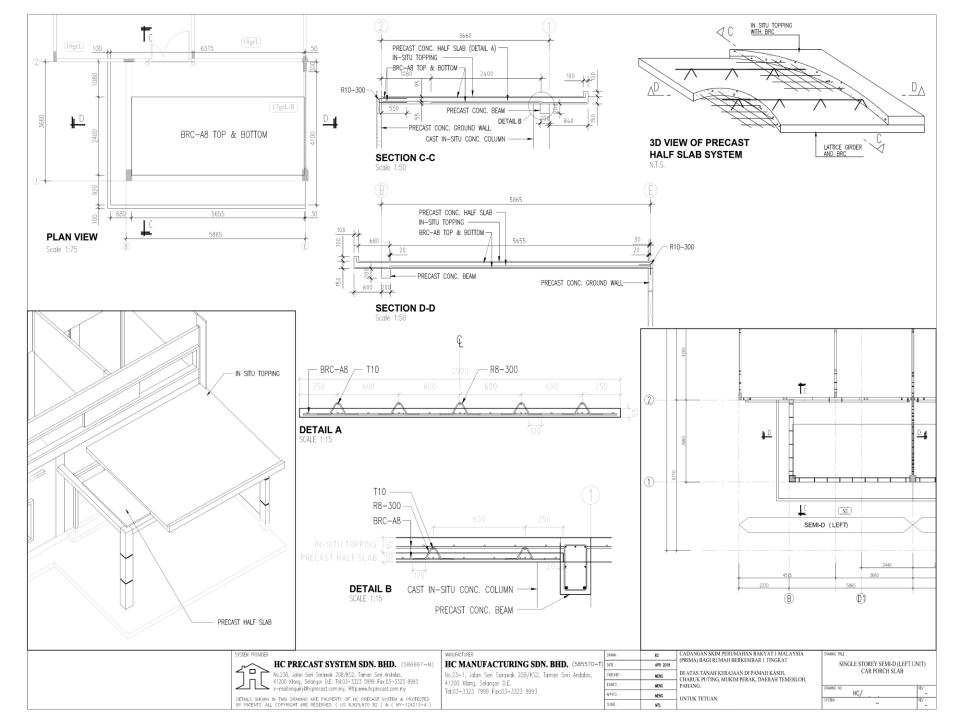




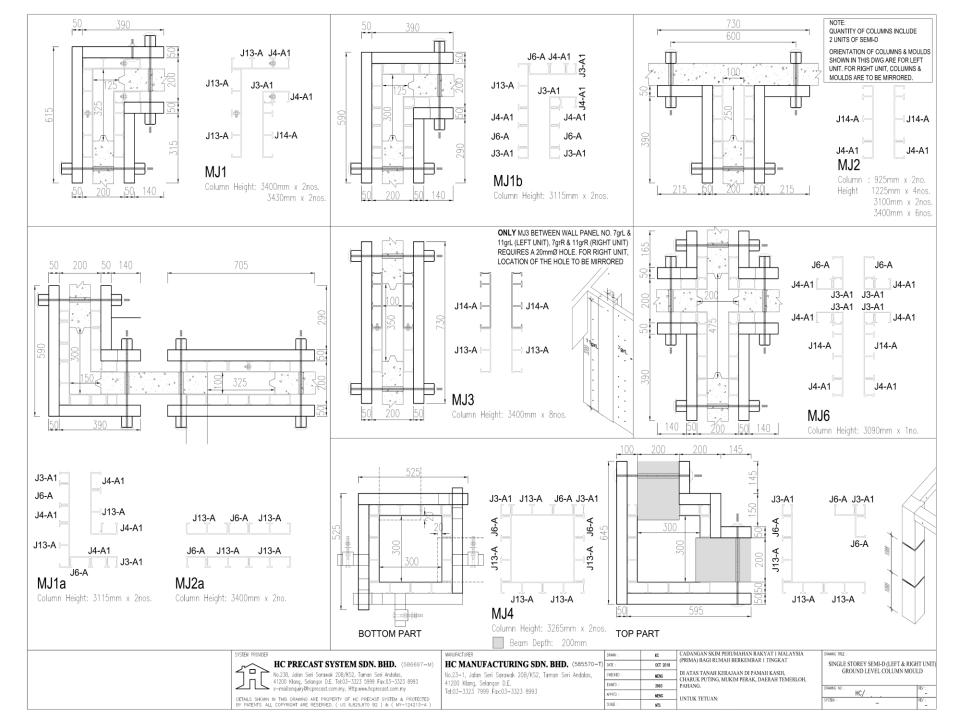
1) Structural Beam List

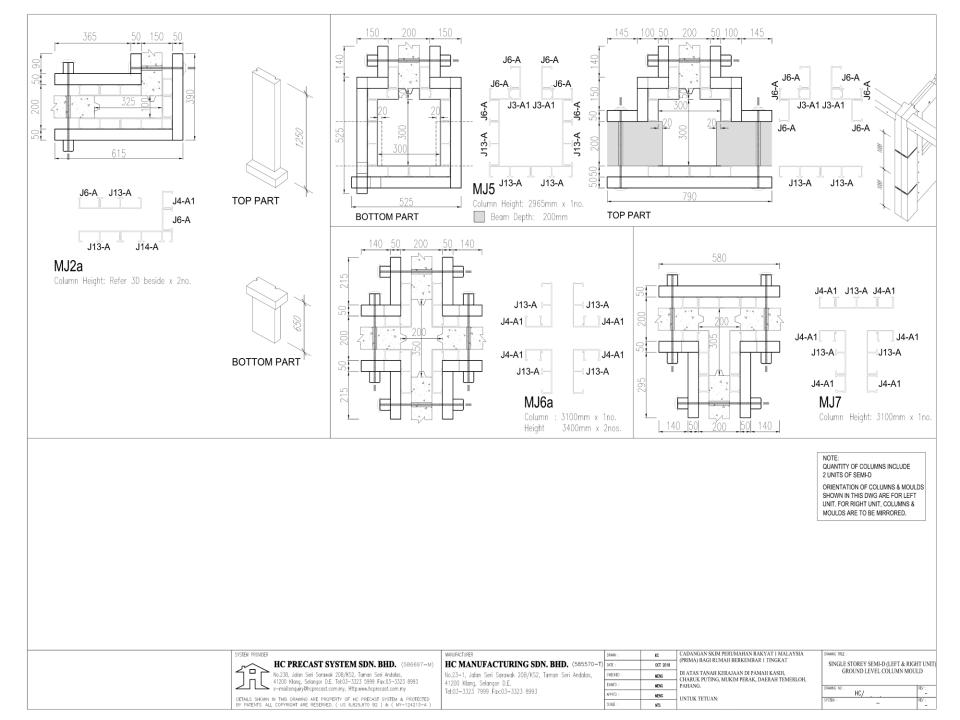


n) Car Porch Slab

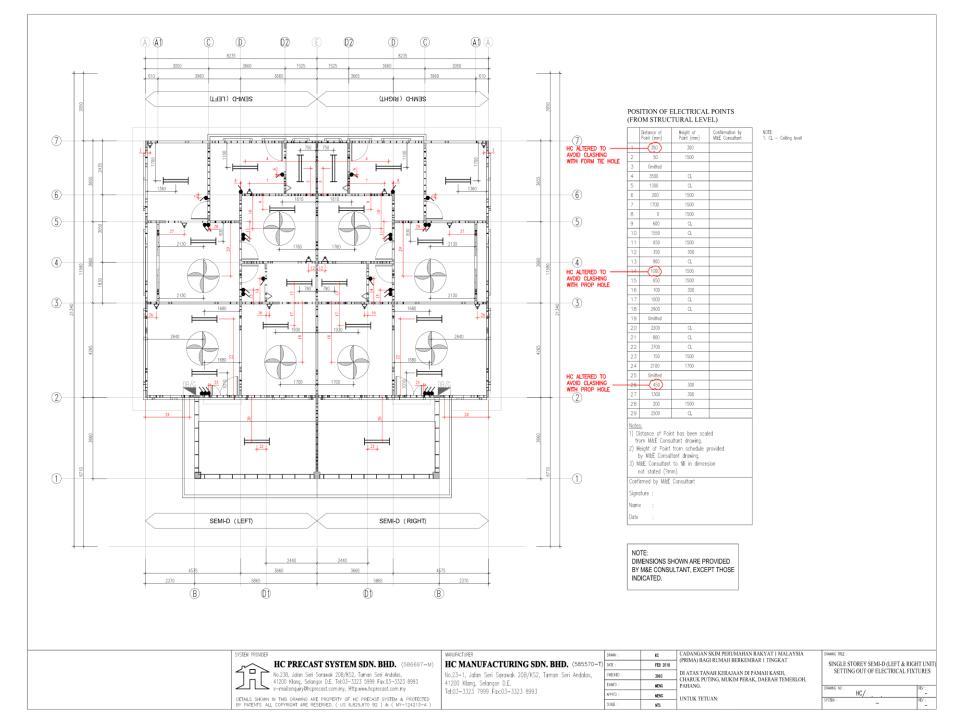


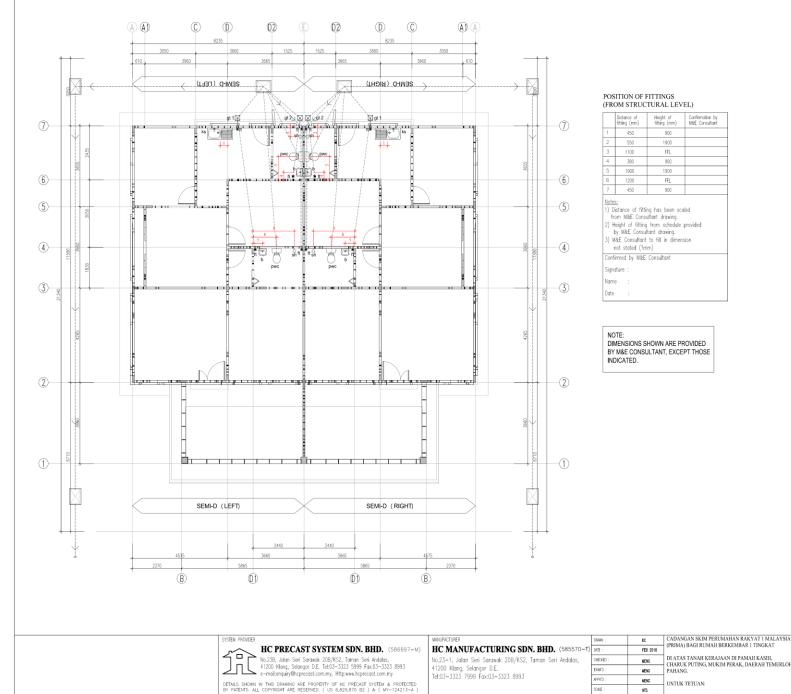
p) Column Mould, Coping Mould& Slab Mould





q) M&E Shop Drawing





(
	Distance of fitting (mm)	Height of fitting (mm)	Confirmation by M&E Consultant									
1	450	900										
2	550	1900										
3	1100	FFL										
4	380	900										
5	1900	1900										
6	1200	FFL										
7	450	900										
fr 2) H 1 3) N	istance of fitti om M&E Consi leight of fitting by M&E Consul I&E Consultant not stated (?m	from schedule j Itant drawing. to fill in dimens m)	provided									
Confirmed by M&E Consultant												
Sign	ature :											
Nam	ie :											
Date												

DIMENSIONS SHOWN ARE PROVIDED BY M&E CONSULTANT, EXCEPT THOSE

CADAWANAN SANA FEROMANAN KAR LAT TIALAT SA PINAN BAGI KUMAH BERKEMBAR I TINGKAT DI ATAS TANAH KERAJAAN DI PAMAH KASIH, CHARUK PUTING, MUKIM PERAK, DAERAH TEMERLOH,	SINGLE STOREY SEMI-D (LEFT & RIGH SETTING OUT OF SANITARY FITTI	
PAHANG. UNTUK TETUAN:	HC/ , ,	REV :



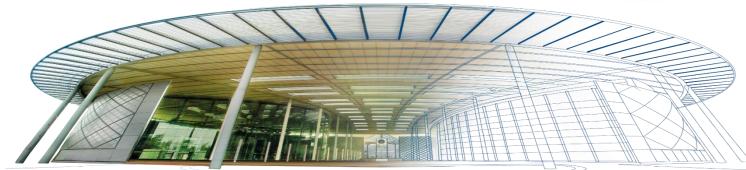












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